OMRON

E3X-ECT

EtherCAT Sensor Communication Unit

Operation Manual





E413-E1

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E3X-ECT EtherCAT Sensor Communication Units

Operation Manual

Revised February 2012

Introduction

Thank you for purchasing a E3X-ECT EtherCAT Sensor communication Unit.

This manual contains information you need to know to use the EtherCAT Slave Unit.

Before use, please make sure that you thoroughly read the manual and have a full understanding of the products functions and performance.

After you finished reading this manual, please keep it in a convenient place.

Intended Readers

This manual is intended for the following individuals.

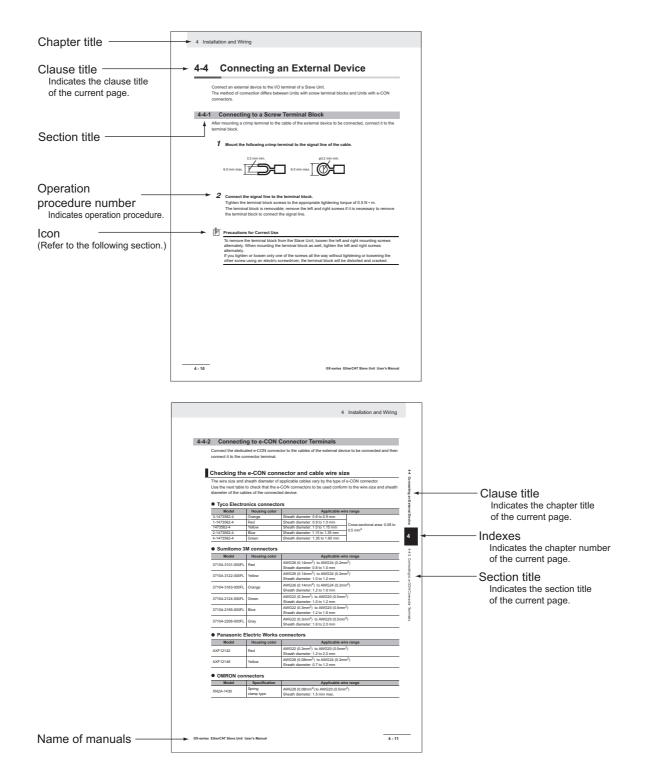
Those having electrical knowledge (certified electricians or individuals having equivalent knowledge) and also being qualified for one of the following:

- Introducing FA equipment
- Designing FA systems
- Managing FA sites

How to Read the Manual

Page Structure

This manual's page structure consists of the following.



Icon

The meanings of the icons used in this manual are as follows.

Precautions for Safe Use

Indicates precautions on what to do and what not to do to ensure using the product safely.

Precautions for Correct Use

Indicates precautions on what to do and what not to do to ensure proper operation and performance.

Reference

This explains useful tips and reference information when using the product.

Structure of This Manual

This manual consists of the following chapters.

	Chapters	Contents
Chapter 1	EtherCAT Network	Explains about the EtherCAT features and the network configuration.
Chapter 2	EtherCAT Sensor Communication Unit	Overviews the E3X-ECT EtherCAT Sensor Communication Unit and its various types.
Chapter 3	Basic Usage Procedures	Explains the setup method and usage procedures by using simple system setup examples.
Chapter 4	Installation and Wiring	Explains how to install Slave Units, and how to connect and wire the EtherCAT network and power supply.
Chapter 5	EtherCAT Communications	Explains the details of EtherCAT communications.
Chapter 6	E3X-ECT Hardware spesifications	Explains the E3X-ECT Hardware specifications.
Chapter 7	E3X-ECT Functional spesifications	Explains the E3X-ECT Functional specifications.
Chapter 8	Troubleshooting and Maintenance	This contains troubleshooting and inspection methods intended for individuals to handle abnormalities and conduct regular inspections.
Appendix	Appendix	Contains the object overview and explains the precautions.

Read and Understand this Manual

Please read and understand this manual before using the product. Please consult your OMRON representative if you have any questions or comments.

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WARRANTY

OMRON's exclusive warranty is that the products are free from defects in materials and workmanship for a period of one year (or other period if specified) from date of sale by OMRON.

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OMRON SHALL NOT BE RESPONSIBLE FOR SPECIAL, INDIRECT, OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCTS, WHETHER SUCH CLAIM IS BASED ON CONTRACT, WARRANTY, NEGLIGENCE, OR STRICT LIABILITY.

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Application Considerations

SUITABILITY FOR USE

OMRON shall not be responsible for conformity with any standards, codes, or regulations that apply to the combination of products in the customer's application or use of the products.

At the customer's request, OMRON will provide applicable third party certification documents identifying ratings and limitations of use that apply to the products. This information by itself is not sufficient for a complete determination of the suitability of the products in combination with the end product, machine, system, or other application or use.

The following are some examples of applications for which particular attention must be given. This is not intended to be an exhaustive list of all possible uses of the products, nor is it intended to imply that the uses listed may be suitable for the products:

- Outdoor use, uses involving potential chemical contamination or electrical interference, or conditions or uses not described in this manual.
- Nuclear energy control systems, combustion systems, railroad systems, aviation systems, medical equipment, amusement machines, vehicles, safety equipment, and installations subject to separate industry or government regulations.
- Systems, machines, and equipment that could present a risk to life or property.

Please know and observe all prohibitions of use applicable to the products.

NEVER USE THE PRODUCTS FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCTS ARE PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

PROGRAMMABLE PRODUCTS

OMRON shall not be responsible for the user's programming of a programmable product, or any consequence thereof.

Disclaimers

CHANGE IN SPECIFICATIONS

Product specifications and accessories may be changed at any time based on improvements and other reasons.

It is our practice to change model numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the products may be changed without any notice. When in doubt, special model numbers may be assigned to fix or establish key specifications for your application on your request. Please consult with your OMRON representative at any time to confirm actual specifications of purchased products.

DIMENSIONS AND WEIGHTS

Dimensions and weights are nominal and are not to be used for manufacturing purposes, even when tolerances are shown.

PERFORMANCE DATA

Performance data given in this manual is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of OMRON's test conditions, and the users must correlate it to actual application requirements. Actual performance is subject to the OMRON Warranty and Limitations of Liability.

ERRORS AND OMISSIONS

The information in this manual has been carefully checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical, or proofreading errors, or omissions.

Safety Precautions

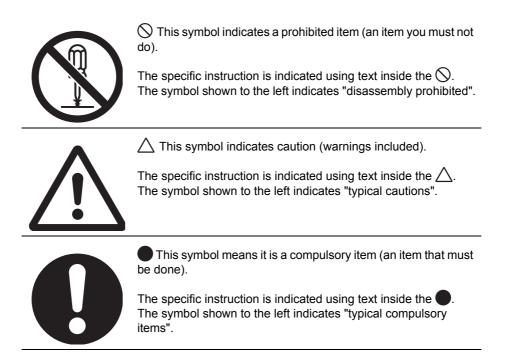
Labels and Meanings to Ensure Safe Usage

To ensure safe usage of the EtherCAT Slave Unit, the precautions in this manual are displayed with the following labels and symbols.

The precautions explained in this section describe important information regarding safety. These precautions must be followed without fail.

	Indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury. Additionally, there may be severe property damage.
A Caution	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury, or

Symbols



Do not attempt to take any Unit apart and do not touch the interior of any Unit while the power is being supplied. Also, do not turn ON the power supply while the cover is open.

Doing any of these may result in electric shock.

Do not attempt to disassemble, repair, or modify any Units. Doing any of these may result in electric shock.

Do not input voltages or currents exceeding the rated range to the Unit. Using voltages or currents exceeding the rated range may cause Unit failure or fire.

Provide safety measures in external circuits (i.e., not in the Units), including the following items, to ensure safety in the system if an abnormality occurs due to malfunction of the PLC or another external factor affecting the PLC operation. ("PLC" includes CPU Units, other Units mounted in the PLC, and Remote I/O Terminals.)

Not doing so may result in serious accidents.

Emergency stop circuits, interlock circuits, limit circuits, and similar safety measures must be provided in external control circuits, not in the Units.

The PLC will turn OFF all outputs when its self-diagnosis function detects any error or when a severe failure alarm (FALS) instruction is executed. As a countermeasure for such problems, external safety measures must be provided to ensure safety in the system.

The Slave Unit outputs may remain ON or OFF due to deposits on or burning of the output relays, or destruction of the output transistors. As a countermeasure for such problems, external safety measures must be provided to ensure safety in the system.

When the 24-VDC output (service power supply) is overloaded or short-circuited, the voltage may drop and result in the outputs being turned OFF. As a countermeasure for such problems, external safety measures must be provided to ensure safety in the system.

Implement proper measures as part of your communications system or in your program to ensure safety in the system even when a communications error or malfunction occurs during remote I/O communication.







The CPU Unit refreshes I/O even when the program is stopped (i.e., even in PROGRAM mode). Confirm safety thoroughly in advance before changing the status of any part of memory allocated to I/O Units, Special I/O Units, or CPU Bus Units. Any changes to the data allocated to any Unit specifically the Special I/O Units/CPU Bus Units may result in unexpected operation of the loads connected to the Unit.

- Transferring I/O memory data to the CPU Unit with a Programming Device (PC tool).
- Changing present values in memory with a Programming Device.
- Force-setting/-resetting bits with a Programming Device.
- Transferring I/O memory files from a memory card or EM file memory to the CPU Unit.
- Transferring I/O memory from a host computer or from another PLC on a network.

Fail-safe measures must be taken by the customer to ensure safety in the event of incorrect, missing, or abnormal signals caused by broken signal lines, momentary power interruptions, or other causes. Not doing so may result in serious accidents.



Precautions for Safe Use

Observe the following precautions when using the Unit.

Power Supply

- Always use the power supply voltage specified in this manual. An incorrect voltage may result in malfunction or burning.
- Take appropriate measures to ensure that the specified power with the rated voltage and frequency is supplied. Be particularly careful in places where the power supply is unstable. An incorrect power supply may result in malfunction.
- Always turn OFF the power supply to the PLC, Slave Units and other Units before attempting any of the following. Not turning OFF the power supply may result in malfunction or electric shock.
 - Assembling any Units (Expansion Units).
 - Removing or attaching the terminal blocks or connectors to Slave Unit.
 - Replacing parts (e.g., relays).
 - Setting the DIP switch or the node address switches
 - Connecting cables or wiring the system.

Installation

- Before touching a Unit, be sure to first touch a grounded metallic object in order to discharge any static build-up. Not doing so may result in malfunction or damage.
- Make sure that the terminal blocks, communications cables, and other items with locking devices are properly locked into place. Improver locking may result in malfunction.
- Mount the Units securely using DIN track.
- Make sure that all Slave Unit mounting screws and cable connector screws are tightened to the torque specified in this manual. Incorrect tightening torque may result in malfunction.
- Make sure that all terminal block screws are tightened to the torque specified in this manuals. Incorrect tightening torque may result in fire, malfunction, or failure.
- Always use the specified communications cables and connectors.
- Do not extend connection distances or the number of connected nodes beyond the ranges given in the specifications.
- When there are multiple systems, keep the cables unbundled and separated by at least 5 mm to prevent unstable operation due to interference.

• Wiring

- Turn the power on after checking that the wiring and switch settings are correct.
- Use the correct wire tools to wire the Unit.
- Confirm the polarity of all terminals before wiring them.
- Do not allow foreign matter to enter the Units when wiring and installing the Units.
- Observe the following precautions when wiring the communications cable.
 - Separate the communications cables from the power lines or high-tension lines.
 - Do not bend the communications cables past their natural bending radius.
 - Do not pull on the communications cables.
 - Do not place heavy objects on top of the communications cables.
 - Always lay communications cable inside ducts.
- Turn OFF the power of PLC and all the Slave Units before wiring the communication cables.
- Do not apply voltages to the Input Slave Units in excess of the rated input voltage. Excess voltage or loads may result in burning.

• Do not apply voltages or connect loads to the Outputs Slave Units in excess of the maximum switching capacity. Excess voltage or loads may result in burning.

Handling

- When transporting the product, use special packing boxes, and protect it from being exposed to excessive vibration or impact during transportation.
- Do not bend cables past their natural bending radius or pull on cables.
- After replacing Units, resume operation only after transferring to the new CPU Unit and/or Special I/O Units the contents of the DM Area, HR Area, and other data required for resuming operation. Not doing so may result in unexpected operation.
- Check the user program for proper execution before actually running it on the Unit. Not checking the program may result in unexpected operation.
- When replacing relays or other parts, be sure to confirm that the ratings of the new part are correct. Not doing so may result in malfunction or burning.
- Confirm that no adverse effect will occur in the system before attempting any of the following.
 - Changing the operating mode of the PLC.
 - Setting/resetting any bit in memory.
 - Changing the present value of any word or any set value in memory.
- Do not use thinner when cleaning. Use commercially available alcohol.

• External Circuits

• Install external breakers and take other safety measures against short-circuiting in external wiring.

Precautions for Correct Use

- Wire all connections correctly according to instructions in this manual. Failure to install them may result in serious accidents.
- Do not operate the control system in the following locations:
 - Location subject to direct sunlight.
 - Locations subject to temperatures or humidity outside the range specified in the specifications.
 - Locations subject to condensation as the result of severe changes in temperature.
 - Location subject to corrosive or flammable gases.
 - · Location subject to dust (especially iron dust) or salts.
 - Location subject to exposure to water, acid, oil, chemicals, etc.
 - Locations subject to shock or vibration.
- Confirm voltage specifications when wiring communications, the power supply, and I/O crossovers. Incorrect wire may result in malfunction.
- Wire all connections correctly according to instructions in this manual.
- Use the correct wiring materials to wire the Unit.
- Take appropriate and sufficient countermeasures when installing systems in the following locations:
 - Locations subject to static electricity or other forms of noise.
 - Locations subject to strong electromagnetic fields.
 - · Locations subject to possible exposure to radioactivity.
 - Locations close to power supplies.
- Do not drop any Unit or subject any Unit to excessive shock or vibration. Otherwise, Unit failure or malfunction may occur.

Conformance to EC Directives

Applicable Directives

- EMC Directives
- Low Voltage Directive

Concepts

• EMC Directives

The OMRON products described in this manual are designed so that they individually comply with the related EMC Directives so that they can be more easily built into other devices or the overall machine. The actual products have been checked for conformity to EMC Directives (See note)*. Whether the products conform to the standards in the system used by the customer, however, cannot be checked by OMRON and must be checked by the customer. EMC-related performance of the OMRON devices that comply with EC Directives will vary depending on the configuration, wiring, and other conditions of the equipment or control panel on which the OMRON devices are installed. The customer must, therefore, perform the final check to confirm that devices and the overall machine conform to EMC standards.

* Note: Applicable EMC (Electromagnetic Compatibility) standards are as follows: EMS (Electromagnetic Susceptibility): EN 61131-2 and EN 61000-6-2 EMI (Electromagnetic Interference): EN 61131-2 and EN61000-6-4 (Radiated emission: 10-m regulations)

Low Voltage Directive

Always ensure that devices operating at voltages of 50 to 1,000 VAC and 75 to 1,500 VDC meet the required safety standards. Applicable standard: EN 61131-2

Conformance to EC Directives

The OMRON products described in this manual comply with the related EMC Directives. To ensure that the machine or device in which the products are used complies with EC Directives, the products must be installed as follows:

- The products must be installed within a control panel.
- A DC power supply with reinforced insulation or double insulation that can maintain a stable output even if the input is interrupted for 10 ms must be used for communications power, internal power, and I/O power. The OMRON S8JX-series Power Supply is recommended. (See note.)*
- Products complying with EC Directives also conform to the Emission Standards (EN 61131-2 and EN 61000-6-4). Radiated emission characteristics (10-m regulations) may vary depending on the configuration of the control panel used, other devices connected to the control panel, wiring, and other conditions. You must therefore confirm that the overall machine or equipment complies with EC Directives.
- Conformance with the EC Directives was confirmed with a system configuration using I/O wiring lengths of less than 30 m.
- * Note: Conformance with the EMC Directive was confirmed when using the recommended power supply.

Trademarks

- EtherCAT^(R) is a registered trademark and patented technology, licensed by Beckhoff Automation GmbH, Germany.
- Windows is a registered trademark of Microsoft Corporation in the USA.
- CX-One is a registered trademark for Programming Software made by OMRON Corporation.
- Sysmac Studio is a registered trademark for Automation Software made by OMRON Corporation.

Other system names and product names that appear in this manual are the trademarks or registered trademarks of the relevant companies.

Man No.	Name of manuals	Contents	
	CJ Series	Explains the setup and operation procedures of the	
W487	Position Control Units	EtherCAT Position Control Units (CJ1W-NCx81/x82) which	
	Operation Manual	functions as a master.	
W446	CX-Programmer	Explains the operations method of the Windows-based	
**+0	Operation Manual	programming tool CX-Programmer.	
		Explains the overall NJ-series System and the following	
		items for the NJ501 CPU Units.	
		 Features and system configuration 	
		Overview	
W500	NJ-series CPU Unit Hardware	 Part names and functions 	
VV500	User's Manual	General specifications	
		Installation and wiring	
		Maintenance and inspection	
		Use this manual together with the NJ-series CPU Unit	
		Software User's Manual (Cat. No. W501).	
	NJ-series CPU Unit Software User's Manual	Explains the following items for NJ-series CPU Units.	
		CPU Unit operation	
		CPU Unit functions	
W501		Initial settings	
		Languages and programming based on IEC 61131-3.	
		Use this manual together with the NJ-series CPU Unit	
		Hardware User's Manual (Cat. No. W500).	
	NJ-series CPU Unit Built-in EtherCAT Port User's Manual	Explains the built-in EtherCAT port.	
		An overview is provided and the configuration, functions,	
14/505		and setup are described.	
W505		Use this manual together with the <i>NJ-series CPU Unit</i>	
		Hardware User's Manual (Cat. No. W500) and the	
		NJ-series CPU Unit Software User's Manual (Cat. No. W501).	
		,	
		Explains error management concepts and the individual	
	NJ-series Troubleshooting	errors that are detected by the NJ-series System. Use this manual together with the <i>NJ-series CPU Unit</i>	
W503	Manual	Hardware User's Manual (Cat. No. W500) and the	
	Manual	NJ-series CPU Unit Software User's Manual (Cat. No.	
		W501).	
	Sysmac Studio Version 1	, , , , , , , , , , , , , , , , , , ,	
W504	Operation Manual	Explains the operating procedures of the Sysmac Studio.	

The following manuals also deal with EtherCAT. Refer to them for details.

1

EtherCAT Network

This chapter explains the overview of EtherCAT network.

1-1	Overview of EtherCAT Networks		
	1-1-1	Features of EtherCAT	. 1-2
	1-1-2	Structure of EtherCAT	. 1-2
	1-1-3	Communications types of EtherCAT	. 1-4
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1

1-1 Overview of EtherCAT Networks

EtherCAT (Ethernet Control Automation Technology) is a high-performance industrial network system based on Ethernet system and can realize faster and more efficient communications. Each node achieves a short communications cycle time by transmitting Ethernet frames at high speed. Furthermore, even though EtherCAT is a unique protocol, it offers excellent general-purpose applicability. For example, you can use Ethernet cables because EtherCAT utilizes standard Ethernet technology for the physical layer. And the effectiveness of EtherCAT can be fully utilized not only in large control systems that require high processing speeds and system integrity, but also in small and medium control systems.

1-1-1 Features of EtherCAT

EtherCAT has the following features.

• Extremely high-speed communications with speed of 100 Mbps

It dramatically shortens the I/O response time from generation of input signals to transmission of output signals. By fully utilizing the optimized Ethernet frame bandwidth to transfer data using a high-speed repeat method, it is possible to efficiently transmit a wide variety of data.

• Extremely High Compatibility with Ethernet

EtherCAT is an open network with extremely high compatibility with conventional Ethernet systems.

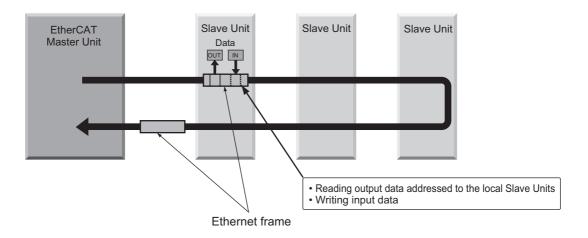
1-1-2 Structure of EtherCAT

EtherCAT does not send data to individual slave nodes on the network, instead, it passes Ethernet frames through all of the slave nodes.

When frame passes through a slave node, the slave node reads and writes data in the areas allocated to it in the frames in a few nanoseconds.

Ethernet frames sent from the EtherCAT Master Unit go through all the EtherCAT Sensor Communication Units without stopping on the way. Once they reach the final Slave Unit, they are sent back from the final Slave Unit, pass through all Slave Units again, and return to the EtherCAT Master Unit.

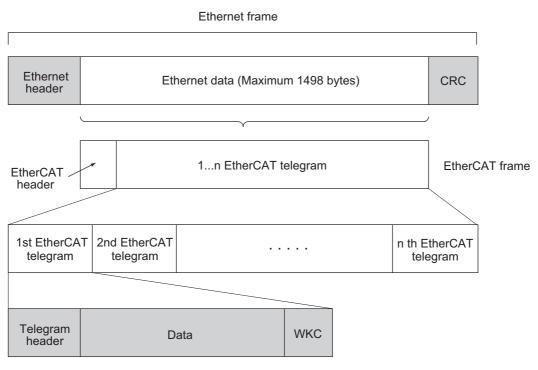
With this structure, EtherCAT secures high-speed and real-time data transmission.



It is the "EtherCAT telegram" stored directly in an Ethernet frame that exchanges data regularly between the EtherCAT Master Unit and Slave Units.

Each "EtherCAT telegram" is configured with telegram header (data length, including address of one or more Slave Units, etc.), data, working counter (check bit).

When an Ethernet frame is compared to a "train", an EtherCAT telegram can be considered as "railway car."



WKC : Working counter

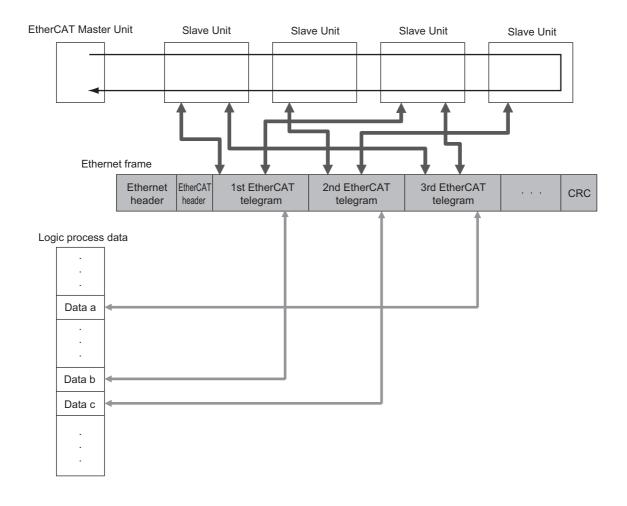
1

1-1-3 Communications types of EtherCAT

EtherCAT provides the following two types of communication functions. PDO communications are always updating data per communication cycle on EtherCAT, while SDO communications are processed in between those updates.

Process data communications functions (PDO communications)

This communication function is used to transfer process data in real time in a fixed-cycle. By mapping logical process data space to each node by the EtherCAT Master Unit, it achieves fixed-cycle communications among the EtherCAT Master Unit and Slave Units.



Mailbox communications functions (SDO communications)

It refers to message communications.

At any timing, the EtherCAT Master Unit transmits commands to Slave Units and the Slave Units return responses to the EtherCAT Master Unit.

It performs the following data communications:

- · Read and write process data
- Make Slave Unit setting
- Monitor Slave Unit state

AT NELWORK

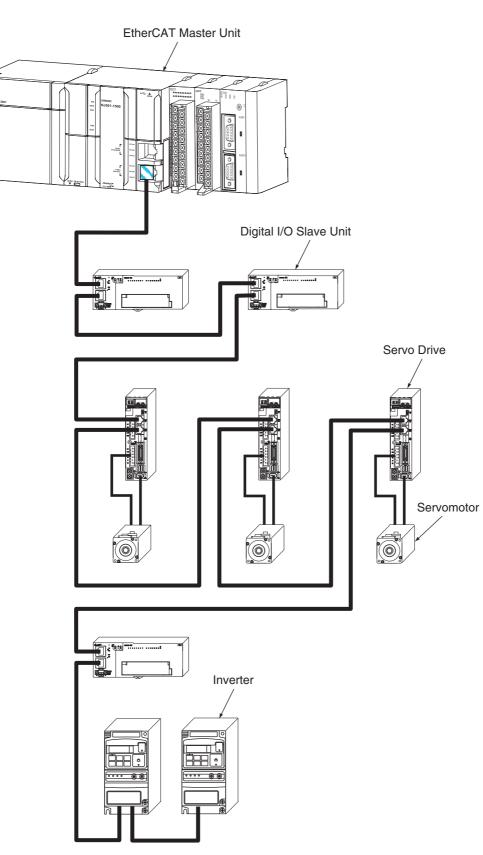
1-1 Overview of EtherCAT Networks

1

1-1-4 Connection Examples of EtherCAT

1-1-4 Connection Examples of EtherCAT

This section explains the connection examples of EtherCAT network.

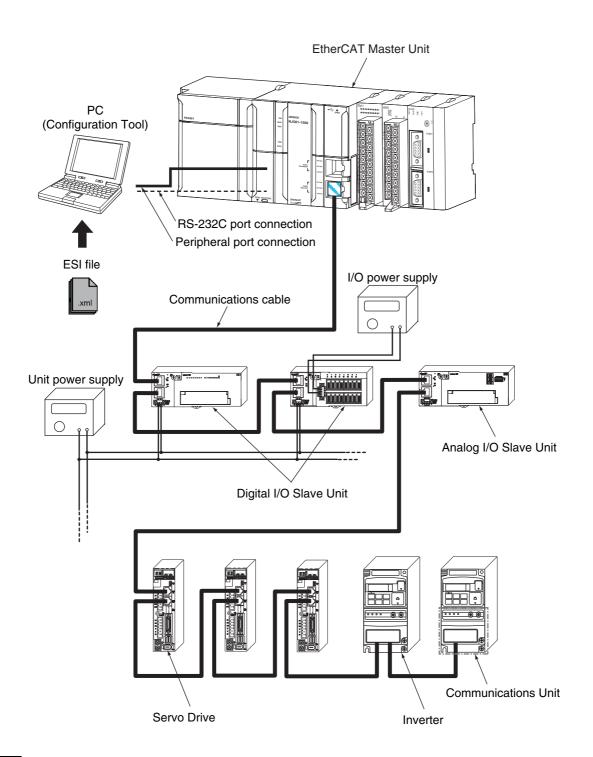


1-2 Configuration Elements of EtherCAT Network

This section explains the configuration devices and usages of EtherCAT network.

1-2-1 Configuration Devices of EtherCAT Network

The devices composing an EtherCAT network are shown in the figure below.



1-2-2 Overview of Configuration Devices

The overview of each configuration device is as follows:

EtherCAT Master Unit

Administers the EtherCAT network, monitors the state of Slave Units, exchanges I/O data with Slave Units.

EtherCAT Slave Unit

Outputs data received from the EtherCAT Master Unit through the EtherCAT network, or sends input data to the EtherCAT Slave Unit through the EtherCAT network. There are Digital I/O Slave Unit and Analog I/O Slave Unit.

Communications Unit

By mounting to an inverter, sensor and other devices, it is possible to serve as a Slave Unit in the EtherCAT network.

Configuration Tool

It is a PC software for making setting of the EtherCAT network and each Slave Unit. It can be used either by connecting to the EtherCAT Master Unit or as a substitute of the EtherCAT Master Unit.

Communications cable

Uses cables of Ethernet category 5 (100BASE-TX) or higher, with double-shield (aluminum tape and braided shielding), which are connected straight.

ESI (EtherCAT Slave Information) file

Describes information specific to EtherCAT Sensor Communication Units in XML format. By reading this file into the Configuration Tool, it is possible to perform various settings such as mapping of Slave Units to I/O memory easily.

Unit power supply

Provides power for communications of each Slave Unit and internal operations. Separate them from the I/O power supply when wiring.

I/O power supply

Provides power for input/output operations of external devices connected to Slave Units. Separate from Unit power supply when wiring.

1 EtherCAT Network

2

EtherCAT Sensor Communication Unit

This chapter explains the overview of EtherCAT Slave Unit.

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	2-1-1	Features of E3X-ECT EtherCAT Sensor Communication Units	2-2
2-2	Types	of EtherCAT Sensor Communication Units	2-3
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2-1 Overview of E3X-ECT

This section explains the overview of E3X-ECT.

2-1-1 Features of E3X-ECT EtherCAT Sensor Communication Units

The E3X-ECT EtherCAT Sensor Communication Units have the following features.

- Send sensor outputsto upstreem controller by PDO.
- Send sensor detective level to upstreem controler by PDO and SDO.
- Change the sensor setting from upstreem controler by SDO.
- Excute sensor tuning and teaching from upstreem controler bySDO.
- · Connect fiver sensor amplifier, laser sensor amplifier and proxmity sensor amplifier.

Optimum Functionality and Ease of Operation Based on Unified Specifications

The E3X-ECT EtherCAT Sensor Communication Units are Sysmac devices.* You can use them together with NJ-series Controller, other Machine Automation Controllers, and the Sysmac Studio Automation Software to achieve optimum functionality and ease of operation.

* "Sysmac devices" is a generic name for EtherCAT Sensor Communication Units and other OMRON control components that were designed with the same communications and user interface specifications.

2-2 Types of EtherCAT Sensor Communication Units

This section explains the types of connectable sensor amplifiers with EtherCAT Sensor Communication Units.

2-2-1 Slave Units List

List of Sensor Amplifiers

Sensor	Туре	
	E3X-HD0	Standerd fiber sensor amplifier with GIGA Ray 2
Fiber Sensor	E3X-MDA0	2CH fiber sensro amplifier
	E3X-DA0-S	2 threshold type fiver sensor amplifier with GIGA Ray
Laser Sensor	E3C-LDA0	Laser sensor amplifier
Proxmity Sensor	E2C-EDA0	High resolution proxmity sensor amolifier

3

Basic Usage Procedures

This chapter explains the procedure of using EtherCAT Sensor Communication Units based on specific setting examples.

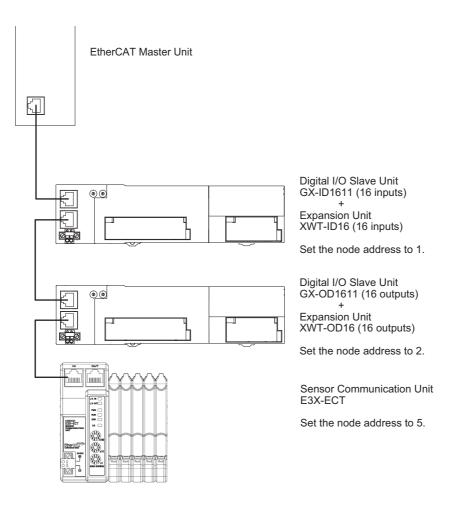
3-1	Setup	Examples and Basic Procedure	3-2
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3-2	Settin	g and Wiring Hardware	3-4
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	3-4-2	Confirming Data Read and Write	
	3-4-3	Setting Slave Unit Parameter	

3-1 Setup Examples and Basic Procedure

This section explains the setup method by using simple system setting examples.

3-1-1 System Setting Examples

Connect each of the following Slave Units to the EtherCAT Master Unit and make the settings.



Although it is not shown in the figure above, supply the unit power and the I/O power separately.

Reference

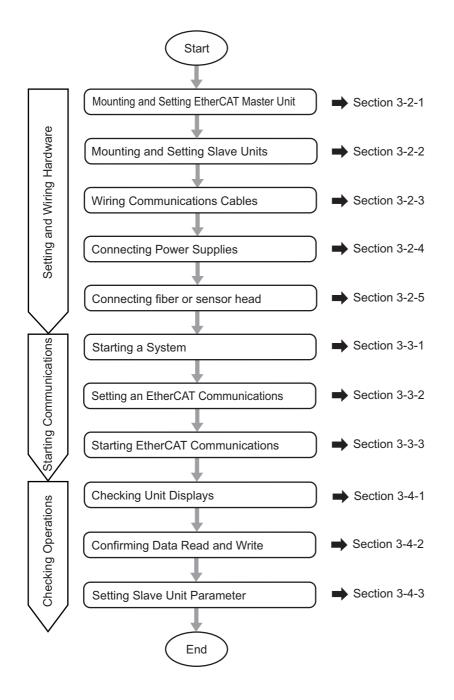
The setting example explained here is the basic setting of E3X-ECT EtherCAT Sensor Communication Units.

If more detailed settings are required in actual operation, refer to the manual of the EtherCAT Master Unit.

Moreover, if your system configuration includes Slave Units other than our products, make the setting upon referring to the manual of the relevant Slave Units.

3-1-2 Basic Procedure

This is the flow of the procedures explained in the following sections.



3-2 Setting and Wiring Hardware

Make settings and wiring of the EtherCAT Master Unit and Slave Units, and power supply.

3-2-1 Mounting and Setting EtherCAT Master Unit

Mount the EtherCAT Master Unit at the prescribed location and make settings of Unit No. and so on. For the detailed explanation, refer to the manual of the EtherCAT Master Unit to be used.

3-2-2 Mounting and Setting Slave Units

Mount each Slave Unit at the prescribed location and make settings of node address and so on. For details, refer to each item below.

Mounting

"4-1 Mounting E3X-ECT and Sensor Amplifiers" in page 4 - 2

Setting

Pages in Chapter 6 to Chapter 7 which explain the general specification and details of each type of Slave Units.

3-2-3 Wiring Communications Cables

Wire communications cables to the EtherCAT Master Unit and each Slave Unit. For wiring method, refer to "4-2 Connecting to EtherCAT Network" in page 4 - 4.

3-2-4 Connecting Power Supplies

Connect the unit power supply to the EtherCAT Master Unit and Slave Units. In addition, connect the I/O power supply to each Slave Unit as required. For the connection method, refer to "4-3 Connecting to Unit Power Supply and I/O Power Supply" in page 4 - 8 or the wiring diagram of each Slave Unit (in pages explaining the details).

3-2-5 Connecting fiber or Sensors head

Connect fiber or sensor head to sensor amplifier For the connection method, refer each sensor amplifier manual

3-3 Starting Communications

Start the system, allocate I/O data of Slave Units, and then start the EtherCAT communications. For operational state and details of it, refer to "5-3 Communications State Transitions" in page 5 - 4.

3-3-1 Starting a System

Turn ON the power supply to each Unit.

- (1) Unit power supply of EtherCAT Master Units
- (2) Unit power supply of Slave Units (When the power is supplied, Slave Unit's [PWR] indicator is lit.)
- (3) I/O power supply of Slave Units

Note that there are no restrictions on the order of turning ON the power supplies.

3-3-2 Setting EtherCAT Communications

The following communications are performed in EtherCAT.

• PDO communications (remote I/O communications)

Allocate I/O data of Slave Units to the EtherCAT Master Unit (PDO mapping) and perform PDO communication (remote I/O communications).

For the detailed explanation of I/O data of each Slave Unit, refer to "I/O Data Allocation (PDO Mapping)" in Chapter 7.

Note that the ESI file are used to allocate I/O data.

For the detailed explanation of the procedure, refer to the manual of the EtherCAT Master Unit to be used and the manual of the Configuration Tool.

E3X-ECT can allocate PDO 36byte max.

SDO communications (message communications)

For the method of using, refer to the manual of the EtherCAT Master Unit to be used. Refer to "Appendix A - 1 Object Dictionary" for the detailed explanation of objects implemented on E3X-ECT EtherCAT Sensor Communication Units.

Note that the SDO communications can be used in the pre-operational state or more.

3-3-3 Starting EtherCAT Communications

Shift to the operational state (EtherCAT communications possible) to start the EtherCAT communications.

For how to shift to the operational state, refer to the manual of the EtherCAT Master Unit to be used.

3-4 Checking Operations

Confirm that the LED indicators of the EtherCAT Master Unit and Slave Units are normal status and that I/O data is correctly read and written.

Moreover, make parameter settings for Slave Units as required.

3-4-1 Checking Unit Displays

• EtherCAT Master Unit

Refer to the manual of the EtherCAT Master Unit to be used.

• EtherCAT Sensor Communication Units

Check that the status indicator of each Slave Unit is as follows.

LED	State
PWR	ON
L/A IN	Flickering
L/A OUT	Flickering (turned OFF for the terminal Slave Unit only)
RUN	ON
ERR	OFF

3-4-2 Confirming Data Read and Write

Use the Configuration Tool to read IN data and OUT data of the EtherCAT Master Unit in order to check that the I/O data is correctly read and written.

3-4-3 Setting Slave Unit Parameter

Make parameter settings for each Slave Unit as required via the SDO communications.

For the details of parameters that can be set, refer to the pages explaining details of each Slave Unit in Chapter 7.

E3X-ECT must be set Number of Sensor Setting object (See Appendix1-7).

4

Installation and Wiring

This chapter explains the mounting and wiring methods of the EtherCAT Slave Unit.

4-1	Moun	ting E3X-ECT and Sensor Amplifiers	. 4-2
	4-1-1	Mounting Method	. 4-2
	4-1-2	Removal Method	. 4-3
4-2	Conne	ecting to EtherCAT Network	. 4-4
	4-2-1	Precautions for Network Connection	. 4-4
	4-2-2	Preparation for Connecting Network	. 4-5
	4-2-3	Connecting Communications Cables and Connectors	. 4-6
	4-2-4	Connecting to Communications Cables	. 4-7
4-3	Conne	ecting to Unit Power Supply and I/O Power Supply	. 4-8
	4-3-1	Precautions at Supplying Unit Power and I/O Power	. 4-8
	4-3-2	Unit Power Supply Specifications	. 4-9
	4-3-3	Connecting the Unit Power Supply	. 4-9

4-1 Mounting E3X-ECT and Sensor Amplifiers

This section explains the mounting methods of E3X-ECT and Sensor Amplifier to the DIN track.

4-1-1 Mounting Method

1. Hook the top side of groove on backside of the Slave Unit to the top side of the DIN track.

2. Push bottom side to DIN track

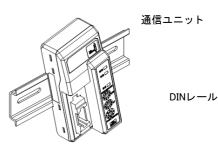
3. Release the cover of E3X-ECT right side. Slide sensor amplifiers and connect each other securely.

4. Set end plates each side, at last set the cover at 3. to the last amplifier.



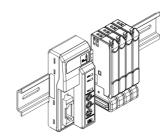
Precautions for Safe Use

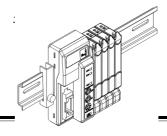
After the operation, make sure to check that the Slave Unit is securely mounted.





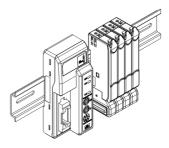
センサアンプユニット





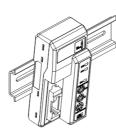
4-1-2 Removal Method

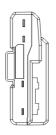
1. Release E3X-ECT form amplifiers to slide sensor amplifiers.



2. Push to DIN track and push up E3X-ECT.

Push to DIN track





Push up E3X-ECT

4-2 Connecting to EtherCAT Network

This section explains how to lay down EtherCAT network.

4-2-1 Precautions for Network Connection

Observe the precautions below when laying down the EtherCAT network.

Precautions at laying down network

- When laying down an EtherCAT network, take sufficient safety measures and construct the network according to the standards. We recommend to request specialized constructors familiar with the safety measures and standards to perform the laying operation.
- Do not lay down EtherCAT network devices near any devices generating noise.
 If there is no choice but to lay them down in a noisy environment, make sure to take noise measures such as housing each device in metal cases.

Precautions at laying down communications cables

- Check the following items for communications cables to be used.
 - Are there any disconnected cables?
 - · Are any cables short-circuited?
 - · Are there any problems in connector connections?
- To connect a cable to communications connector of each device, insert it securely until the connector of the communications cable is locked.
- Lay down and wire the communications cables separately from high-voltage electrical power lines.
- Do not lay down the cables near devices generating noise.
- Do not lay down the cables in high-temperature and high-humidity environment.
- Use the cables in locations without powder dust and oil mist.
- There is a limit to the bending radius of communications cables. Check the specification of communications cables to be used for the information on bending radius.

4-2-2 Preparation for Connecting Network

Prepare the following devices.

Product name	Comment
Twisted-pair cable (Cables with connectors below are also allowed.)	100BASE-TX (Category 5 or higher) Double-shield (aluminum tape + braided shielding)
RJ45 connector	Category 5 or higher Shielded



Precautions for Correct Use

- The maximum cable length between connected nodes is 100 m. Note that some cables do not guarantee 100 m. In general, if the conductors are strand wire, the transmission performance will be lower than solid wire and the operation at 100-m distance cannot be guaranteed. Confirm details with the cable manufacturer.
- When selecting connectors, check that the cables to be used conform to connectors. Items to be checked include conductor size, conductor wire type (solid wire/twisted wire, 2/4 pairs), and outer diameter.



Reference

We recommend cables with double, aluminum tape and braded shielding, taking noise resistance into consideration.

4-2-3 Connecting Communications Cables and Connectors

Connect a communications cable and a connector by wiring them straight as shown below.



Pin No.	Wire color	Wire color	Pin No.
1	White-Green	White-Green	1
2	Green	Green	2
3	White-Orange	White-Orange	3
4	Blue	Blue	4
5	White-Blue	White-Blue	5
6	Orange	Orange	6
7	White-Brown	White-Brown	7
8	Brown	Brown	8
Connector hood	Shielded cable *	Shielded cable*	Connector hood

* Connect both ends of cable shielded wires to the connector hoods.

Refere	nce
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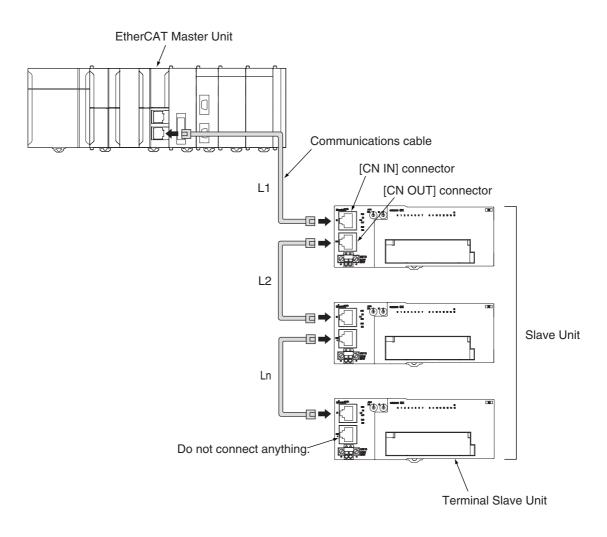
There are 2 types of wiring standards for Ethernet cables : "T568A" and "T568B." The figure above shows a wiring method conforming to the standard "T568A". The wiring method conforming to the standard "T568B" can also be used.

4-2-4 Connecting to Communications Cables

EtherCAT networks allow free wiring in any connection forms. Connection before and after the E3X-ECT EtherCAT Sensor Communication Units shall be made in daisy chain connection.

Connect the communications cable from the EtherCAT Master Unit to the [CN IN] connector of the Slave Units. Connect another the communications cable from the [CN OUT] connector of the first Slave Unit to the [CN IN] connector of the next Slave Unit.

Note that nothing should be connected to the [CN OUT] connector of the Slave Unit at the terminal end of the network.





Precautions for Correct Use

- The cable length between each Slave Unit (L1, L2, ... Ln) must be within 100 m.
- Connect cables securely until communications cable connectors click and are fixed in place.
- When you wire the communications cables, observe their specifications (bending radius and so on) defined by the cable manufacturer.

4-3 Connecting to Unit Power Supply and I/O Power Supply

The following power supplies are required to operate the EtherCAT network.

- Unit power supply: For communication and internal operation of Slave Units.
- I/O power supply: For input/output operation of external I/O devices of each Slave Unit. E3X-ECT doesn't need I/O power supply.

This section explains how to supply the unit power supply and I/O power supply.

4-3-1 Precautions at Supplying Unit Power and I/O Power

When supplying the unit power supply and I/O power supply, take the followings into consideration for allowable current of cables and connectors, voltage drop, and layout of power supplies.

Consideration to cable voltage drop

The power supply voltage of a Slave Unit farthest to the power supply must be within the allowable variation range.

Supplying unit power supply and I/O power supply from multiple sources

When the unit power and I/O power are supplied from multiple power supplies instead of from one power supply, the line current, voltage drop, and cable size can be reduced. Moreover, it is effective to secure safety of the system at power supply errors.

If power supply errors occur

Consideration on layout and grouping of power supplies differ by whether you want to stop the entire system or not when a power supply error occurs.

If you want to avoid stopping the entire system, we recommend to set power supplies at several locations and supply power to groups of Slave Units, or take similar measures. This has also the effects of reducing voltage drop and cable size and so on.

4-3-2 Unit Power Supply Specifications

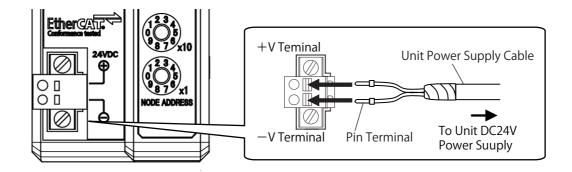
Use a general purpose power supply that satisfies the following specifications.

Item	Specification		
Output voltage 24 VDC ± 10%			
Output ripple 600 mVp-p			
Output current Has the capacity to supply power more than the total cur consumption of each Slave Unit			
Isolation	Between output and AC power supply as well as between output and chassis ground		

We recommend S8JX series power supplies made by OMRON for the unit power supply for Slave Units.

4-3-3 Connecting the Unit Power Supply

Connect a cable from the 24-VDC unit power supply to the unit power supply connector on each Slave Unit, and supply power to individual Slave Units.



Mount a pin terminal, or equivalent to the unit power supply cable so that it will not be displaced.

• Recommended product

The following pin terminals are recommended for the unit power supply cables.

Model Applicable wire size		Crimping tool	Manufacturer
AI0,5-10WH 0.5 mm/AWG20		CRIMPFOX UD6 (Product No. 1204436) or CRIMPFOX ZA3 series	Phoenix Contact Co., Ltd.
H0.5/16 orange	0.5 mm/AWG20	Crimper PZ1.5 (Product No. 900599)	Weidmueller Japan Co., Ltd.

Also, the following screwdriver is recommended for removing pin terminals.

Model	Manufacturer	
XW4Z-00C	OMRON	

• Recommended product

The following pin terminals are recommended for the unit power supply cables.

Model	Applicable wire size	Crimping tool	Manufacturer
AI0,5-10WH	0.5 mm/AWG20	CRIMPFOX UD6 (Product No. 1204436) or CRIMPFOX ZA3 series	Phoenix Contact Co., Ltd.
H0.5/16 orange	0.5 mm/AWG20	Crimper PZ1.5 (Product No. 900599)	Weidmueller Japan Co., Ltd.

Also, the following screwdriver is recommended for removing pin terminals.

Model	Manufacturer
XW4Z-00C	OMRON

5

EtherCAT Communications

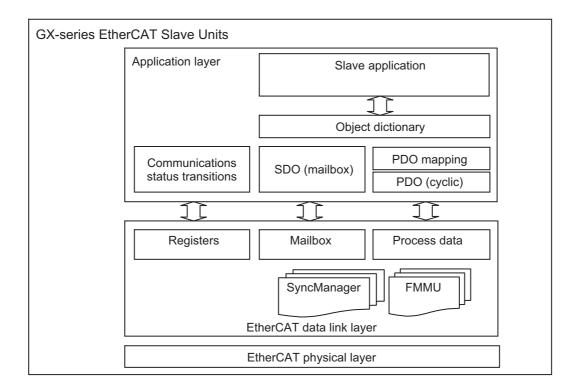
This chapter explains the overview of EtherCAT communications.

5-1	Structure of CAN application protocol over EtherCAT (CoE) 5-2		
5-2	EtherCAT Slave Information File (ESI File)		
5-3	Communications State Transitions	5-4	
5-4	Process Data Objects (PDO)5-4-1Overview5-4-2PDO Mapping Settings5-4-3Sync Manager PDO Assignment Settings5-4-4PDO Mapping	5-5 5-5 5-6	
5-5	Service Data Object (SDO) 5-5-1 Overview 5-5-2 Abort Codes	5-9	
5-6	EtherCAT Master Unit - Slave Unit Communications5-6-1FREE RUN Mode5-6-2DC Mode	5-10	
5-7	Emergency Messages5-7-1Emergency Message Notification5-7-2Diagnosis History	5-12	
5-8	Sysmac Device Functions	5-13	

5-1 Structure of CAN application protocol over EtherCAT (CoE)

Normally, multiple protocols can be transferred by EtherCAT. But E3X-ECT EtherCAT Sensor Communication Units use "CAN application protocol over EtherCAT (CoE)", a communication interface to be applied for EtherCAT devices, as the device profile of the open network standard "CAN application protocol."

The figure below shows the structure of CoE in E3X-ECT EtherCAT Sensor Communication Units.



CAN application protocol has two types of object dictionaries, PDO (Process Data Object) and SDO (Service Data Object) .

PDO is composed of object dictionaries that can be mapped. The process data is defined by PDO mapping.

PDO is primarily used in PDO communications for regularly exchanging process data.

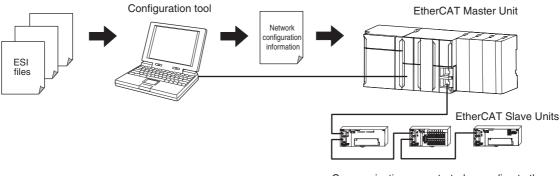
Moreover, SDO is able to read and write all object dictionaries and is used in non-fixed-cycle type SDO (event type messages) communications.

By using the CoE interface to set object SDO and PDO dictionaries, EtherCAT can provide EtherCAT devices with the same device profile as CAN application protocol.

5-2 EtherCAT Slave Information File (ESI File)

An EtherCAT Slave Information (ESI) file contains the setting information of an EtherCAT Slave Unit. Various EtherCAT communications setting can be defined from the ESI files of connected Slave Units and the network connection information.

ESI files are installed in the configuration tool to create network configuration information. You can download the network configuration information to the EtherCAT Master Unit to configure the EtherCAT network.

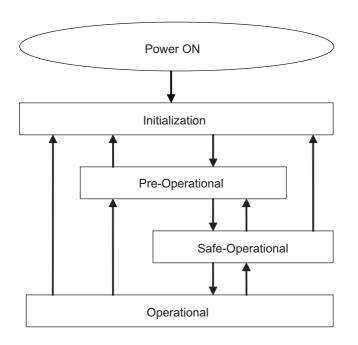


Communications are started according to the communications settings and the network configuration in the ESI files that are installed.

5-3 Communications State Transitions

The EtherCAT State Machine (ESM) indicates the state transition model of EtherCAT Slave Unit communications control. It is controlled by EtherCAT Master Unit.

The following figure shows the communications state transitions from power ON.



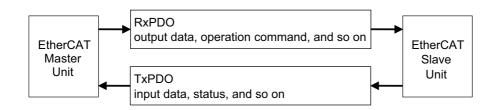
State	SDO communi cations	PDO transmiss ion	PDO reception	Contents
Initialization (Init)	Not	Not	Not	Communications are being initialized.
	possible.	possible.	possible.	Communications are not possible.
Pre-Operational (Pre-Op)	Possible	Not possible.	Not possible.	SDO (message) communications are possible in this state. This state is entered after initialization has been completed. It is used to initialize network settings.
Safe-Operational (Safe-Op)	Possible	Possible	Not possible.	In this state, PDO transmissions are possible in addition to SDO (message) communications. PDO sendings can be used to send information such as status from the Slave Unit.
Operational (Op)	Possible	Possible	Possible	Normal communication state PDO communications can be used to control the I/O data.

E3X-ECT can't trance the state of Operational, when amplifier does not exist.

5-4 Process Data Objects (PDO)

5-4-1 Overview

The process data objects (PDO) are used for real-time data transfer via cyclic communications. There are two types in PDO: RxPDO that receives data from the EtherCAT Master Unit and TxPDO that sends the present value from a EtherCAT Slave Unit to the EtherCAT Master Unit.



It is possible to hold multiple objects in the EtherCAT application layer so that various process data of EtherCAT Sensor Communication Units can be transferred. The details of process data are described in PDO Mapping Objects and Sync Manager PDO Assignment Objects.

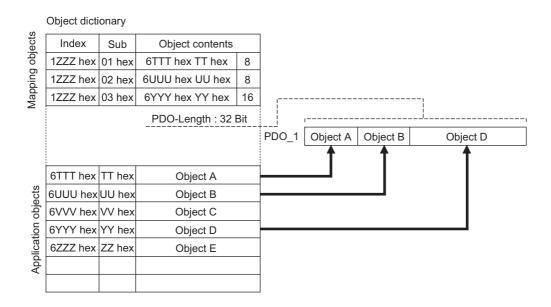
E3X-ECT EtherCAT Sensor Communication Units support PDO mapping for I/O control.

5-4-2 PDO Mapping Settings

The PDO mapping indicates the mapping for application objects (realtime process data) between the object dictionary and PDO.

The number of mapped objects is described in sub-index 0 of the mapping table. In this mapping table, indexes 1600 hex to 17FF hex are used for RxPDO and 1A00 hex to 1BFF hex are used for TxPDO.

The figure below shows an example of PDO mapping.

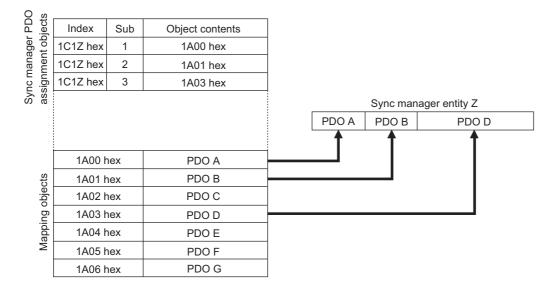


5-4-3 Sync Manager PDO Assignment Settings

A sync manager channel consists of several PDOs. The sync manager PDO assignment objects describe how these PDOs are related to the Sync Manager.

The number of PDOs is given in sub-index 0 of the sync manager PDO assignment table. In this table, index 1C12 hex is for RxPDOs and 1C13 hex is for TxPDOs.

The figure below shows an example of sync manager PDO mapping.



5-4-4 PDO Mapping

The tables below show the details of PDO mapping for E3X-ECT EtherCAT Sensor Communication Units.

• Default PDO mapping with OMRON Sysmac Studio

	No.1 Sensor Input 1		
257th transmit	No.1 Sensor Input 2		
PDO Mapping		Read Input 1st word (6100Hex)	
(1B00 hex)	No.8 Sensor Input 1		
	No.8 Sensor Input 2		
	No.9 Sensor Input 1		
258th transmit	No.9 Sensor Input 2		
PDO Mapping		Read Input 2nd word (6100Hex)	
(1B01 hex)	No.16 Sensor Input 1		
	No.16 Sensor Input 2		
265th transmit		-	
PDO Mapping	Sensor Status bits (3000Hex)		
(1B08 hex)			
267th transmit			
PDO Mapping	Connecting Sensor bits (3001Hex)		
(1B0A hex)			
512th transmit			
PDO Mapping	Sysmac Error (2002 hex)		
(1BFF hex)			
	1		

• Default PDO mapping with OMRON CX-Programmer

	11 0	
	No.1 Sensor Input 1	
257th transmit	No.1 Sensor Input 2	
PDO Mapping		Read Input 1st word (6100Hex)
(1B00 hex)	No.8 Sensor Input 1	
	No.8 Sensor Input 2	
	No.9 Sensor Input 1	
258th transmit	No.9 Sensor Input 2	
PDO Mapping		Read Input 2nd word (6100Hex)
(1B01 hex)	No.16 Sensor Input 1	
	No.16 Sensor Input 2	
265th transmit		·
PDO Mapping	Sensor Status bits (3000Hex)	
(1B08 hex)		
267th transmit		
PDO Mapping	Connecting Sensor bits (3001Hex)	
(1B0A hex)		

		•
	No.1 Sensor Input 1	
261th transmit	No.1 Sensor Input 2	
PDO Mapping		Read Input bits (3020Hex)
(1B04 hex)	No.8 Sensor Input 1	
	No.8 Sensor Input 2	
	No.9 Sensor Input 1	
262th transmit	No.9 Sensor Input 2	
PDO Mapping		Read Input bits (3020Hex)
(1B05 hex)	No.16 Sensor Input 1	
	No.16 Sensor Input 2	
265th transmit		
PDO Mapping	Sensor Status bits (3000Hex)	
(1B08 hex)		
267th transmit		
PDO Mapping	Connecting Sensor bits (3001Hex)	
(1B0A hex)		

• Default PDO mapping with Other Company Tool

5-5 Service Data Object (SDO)

5-5-1 Overview

E3X-ECT EtherCAT Sensor Communication Units support the SDO communications. The EtherCAT Master Unit is able to make parameter settings and monitor status by reading and writing data from and to entries in object dictionaries via the SDO communications.

5-5-2 Abort Codes

The table below shows abort codes of SDO communications errors.

Code	Meaning	
05030000 hex	Toggle bit not changed	
05040000 hex	SDO protocol timeout	
05040001 hex	Client/Server command specifier not valid or unknown	
05040005 hex	Out of memory	
06010000 hex	Unsupported access to an object	
06010001 hex	Attempt to read a write only object	
06010002 hex	Attempt to write to a read only object	
06020000 hex	The object does not exist in the object directory.	
06040041 hex	The object cannot be mapped into the PDO.	
06040042 hex	The number and length of the objects to be mapped would exceed the PDO length.	
06040043 hex	General parameter incompatibility reason	
06040047 hex	General internal incompatibility in the device.	
06060000 hex	Access failed due to a hardware error.	
06070010 hex	Data type does not match, length of service parameter does not match.	
06070012 hex	Data type does not match, length of service parameter too high.	
06070013 hex	Data type does not match, length of service parameter too low.	
06090011 hex	Sub-index does not exist.	
06090030 hex	Value range of parameter exceeded (only for write access)	
06090031 hex	Value of parameter written too high	
06090032 hex	Value of parameter written too low	
06090036 hex	Maximum value is less than minimum value.	
08000000 hex	General error	
08000020 hex	Data cannot be transferred or stored to the application.	
08000021 hex	Data cannot be transferred or stored to the application because of local control.	
08000022 hex	Data cannot be transferred or stored to the application because of the present device	
	state.	
08000023 hex	Object dictionary dynamic generation fails or no object dictionary is present.	

5-6 EtherCAT Master Unit - Slave Unit Communications

This section explains the communication modes between the Master Unit and E3X-ECT EtherCAT Slave Unit.

5-6-1 FREE RUN Mode

In the FREE RUN mode, a Slave Unit operates asynchronously with the EtherCAT Master Unit. The Digital I/O Slave Units and Analog I/O Slave Units operate in the FREE RUN mode. Note that Slave Unit's internal processing time varies by the Slave Unit type, refer to the explanation on each Slave Unit in Chapter 7 to Chapter 8.

(Digital I/O Slave Units: ON delay, OFF delay, Analog I/O Slave Units: Cycle time)

To calculate the input and output response time* of the entire system, refer to the relevant values in the manual of the host system (EtherCAT Master or CPU Unit) to be used.

* This is the time which takes for an input signal from an Input Slave Unit to be processed by the PLC of the Master Unit and output to an Output Slave Unit.

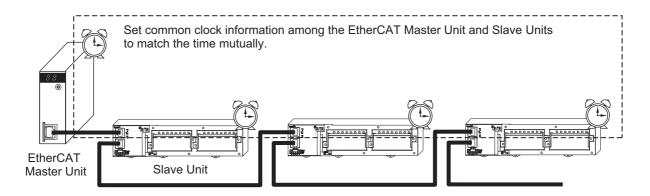
5-6-2 DC Mode

In the DC mode, a Slave Unit operates synchronously with the EtherCAT Master Unit.

A mechanism called distributed clock (DC), where the EtherCAT Master Unit and Slave Units share the same clock, is used for synchronization.

Each of DC mode-ready Slave Units connected to EtherCAT shares the clock information. By generating interrupt signals and executing input/output processing inside each Slave Unit according to the clock, it becomes possible to synchronize the input/output timing with other Slave Units.

The DC mode supported by E3X-ECT Units is DC mode 1.



• Communications cycle

The communications cycle is determined by setting output frequency of Sync0 signal (interrupt signal in DC mode 1).

125 $\mu s,$ 250 $\mu s,$ 500 $\mu s,$ 1 ms, 2 ms, 4 ms

The settings are performed on the EtherCAT Master Unit side. For the setting method, refer to the manual of the EtherCAT Master Unit to be used.

5-7 Emergency Messages

E3X-ECT EtherCAT Sensor Communication Units are able to notify emergency messages to the EtherCAT Master Unit by using the SDO communications if they detect errors.

5-7-1 Emergency Message Notification

It is possible to set whether or not to notify emergency messages via the SDO communications. Target indexes are sub-index 05 hex: (Flags) in 10F3 hex (Diagnostic History).

The setting values are shown in the table below.

Set value	Emergency message notification
0000 hex	Not notify.
0001 hex	Notify.

When the power to it is turned on, a Slave Unit always starts up in the "Not notify" setting. If you want to use a Slave Unit in the "Notify" setting, set it to "Notify" each time you turn on the power. Note that an emergency message cannot be sent during an EtherCAT communications errors are occurring.

Precautions for Correct Use

Emergency message notification is enabled at startup for unit version 1.0.

An emergency message is composed of 8-byte data as shown below.

Byte	0	1	2	3	4	5	6	7
Contents	Emergeno error code	,	Error register (Object 1001 hex)	Reserved.	Sysmac	error statu	s code	

For contents of emergency message, refer to "11-1-5 Emergency Error Code" in page 11 - 15. For contents of Sysmac error status codes, refer to "11-1-4 Sysmac Error Status Codes" in page 11 - 9.

5-7-2 Diagnosis History

A E3X-ECT EtherCAT Slave Unit can save up to eight emergency messages in non-volatile memory inside the Slave Unit. The saved messages can be read with SDO communications. Indexes to be read are sub-indexes 06 hex to 0D hex (Diagnosis messages 1 to 8) among 10F3 hex (Diagnosis History).

Diagnosis history is stored from Diagnosis message 1. If 8 errors are stored in order up to Diagnosis message 8, the 9th error onward are saved from Diagnosis message 1 again.

History is saved even if emergency messages cannot be sent to the EtherCAT Master Unit due to EtherCAT communications errors or emergency messages are set to "Not notify." Errors that occur for non-volatile memory are not saved in the diagnosis history.

5-8 Sysmac Device Functions

"Sysmac devices" is the generic name of control component products that were designed with communications and user interface specifications that are unified for OMRON control components. This functions of these procedures are called Sysmac device functions.

The section explains the functions of Sysmac devices when they are used together with NJ-series Controller or other Machine Automation Controllers, and Automation Software.

Starting with unit version 1.1, the E3X-ECT EtherCAT Sensor Communication Units are Sysmac devices and support Sysmac device functions.

• Sysmac error status

Slaves Units that are Sysmac devices systematically handle errors that occur in the Slave Unit. You can therefore use the Sysmac Studio to check errors and confirm corrections by using the same procedures for all Sysmac devices.

Errors are reported in 2002 hex-01 hex (Sysmac Error Status). To display errors that are detected by a Slave Unit on the Sysmac Studio, you must map 2002 hex-01 hex (Sysmac Error Status) to a PDO. In the Sysmac Studio default settings, 2002 hex-01 hex (Sysmac Error Status) is automatically mapped to a PDO in the 512th Transmit PDO Mapping (1BFF hex) assignments.

Reference

- Refer to "A-1-7 Manufacturer Specific Objects" in page A 25 for information on 2002 hex-01 hex (Sysmac Error Status).
- Refer to "11-1-4 Sysmac Error Status Codes" in page 11 9 for errors that are displayed on the Sysmac Studio.

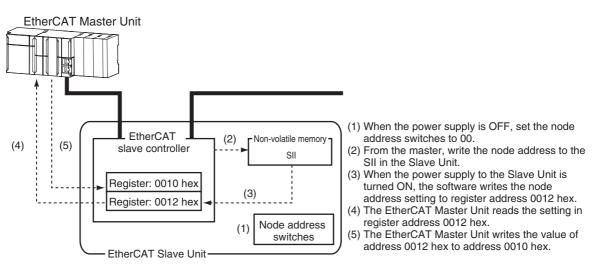
Saving node address settings

If the node address switches are set to 00, the software setting is enabled and the node address that is set on the Sysmac Studio is used.

To use the software setting, execute the *Write Slave Node Address* menu command on the Edit Network Configuration Tab Page for EtherCAT. The software setting will be saved in non-volatile memory in the Slave Unit.

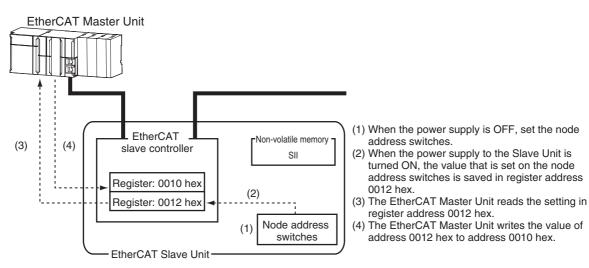
· Software setting

The software setting that is set in the SII (slave information interface) in non-volatile memory in the Slave Unit is used as the node address.



· Node address switch setting

The value that is set on the node address switches on the Slave Unit is used as the node address.



Displaying serial numbers

The serial number that is stored in non-volatile memory in the Slave Unit is given in 1018 hex-04 hex (Serial number). Controllers that support Sysmac device functions can use serial numbers to verify the network configuration.

To verify the configuration, set the Serial Number Check Method parameter to *Setting = Actual device* on the Edit Network Configuration Tab Page for EtherCAT on the Sysmac Studio. A Network Configuration Verification Error will occur if verification fails for the specified method.

Reference

This helps prevent forgetting to set the parameters because a slave device that was replaced is detected.

• Conformance to ESI specifications (ETG.2000 S (R) V1.0.1)

The ESI specifications define the contents of the EtherCAT slave information (ESI) files. Controllers that support Sysmac device functions can use an optional function that is defined in the ESI specifications to specify backup parameters in the Slave Units.

You can back up and restore the backup parameters that are defined in the Slave Units from the Sysmac Studio.

• SII data checking

The SII (slave information interface) contains specific configuration information on the EtherCAT slave that is written in non-volatile memory in the EtherCAT Slave Unit.

EtherCAT Sensor Communication Units that are Sysmac devices check the information in the SII at the Slave Units.

Precautions for Correct Use

Do not change the SII information with setting software that is produced by other companies.

6

Hardware Specifications of E3X-ECT

This chapter explains EtherCAT communication specifications and Hardware specifications.

6-1	EtherC	CAT Communications Specifications	6-2
6-2	Gener	al Specifications	6-3
6-3	Hardw	are Specifications	6-4
	6-3-1	Status Indicators	6-4
	6-3-2	Node Address Setting Switches	6-6
	6-3-3	Communications Connectors	6-7
	6-3-4	Unit Power Supply Connector	6-7

6-1 EtherCAT Communications Specifications

This section explains the communications specifications of the E3X-ECT EtherCAT Slave Unit.

Item	Specification			
Communication protocol	Dedicated protocol for EtherCAT			
Modulation	Base band			
Baud rate	100 Mbps			
Physical layer	100BASE-TX (IEEE802.3)			
Connectors	RJ45 × 2 (Shielded) CN IN: EtherCAT input CN OUT: EtherCAT output			
Topology	Daisy chain			
Communications media Category 5 or higher (cable with double, aluminum tape and braided s recommended.)				
Communications distance	Distance between nodes (Slave Units): 100 m max.			
Noise immunity Conforms to IEC 61000-4-4, 1 kV or higher				
Node address setting method	Set on decimal node address switches or with a Configuration Tool.			
Node address range	1 to 999: Node address switch setting			
	1 to 65535: Set with Configuration Tool			
PWR × 1 L/A IN (Link/Activity IN) × 1 L/A OUT (Link/Activity OUT) × 1 RUN × 1 ERR × 1				
Process data PDO mapping				
PDO size/node 36 byte (max)				
Mailbox	Emergency messages, SDO requests, SDO responses, and SDO information			
SYNCHRONIZATION Free Run mode (asynchronous) and DC mode 1				

6-2 General Specifications

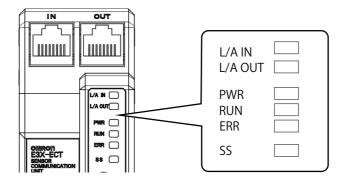
This section explains the general specifications of the E3X-ECT EtherCAT Slave Unit.

Item	Specification
Unit power supply voltage	20.4 to 26.4 VDC (24 VDC –15% to +10%)
I/O power supply voltage	20.4 to 26.4 VDC (24 VDC –15% to +10%)
Noise immunity	Conforms to IEC 61000-4-4, 2 kV (power line).
Vibration resistance Malfunction 10 to 60 Hz with amplitude of 0.7 mm, 60 to 150Hz and 50 m of X, Y, and Z directions for 80 minutes	
Shock resistance	150 m/s ² with amplitude of 0.7 mm
SHOCK TESISIANCE	(3 times each in 6 directions on 3 axes)
Dielectric strength	500 VAC (between isolated circuits)
Insulation resistance 20 MΩ or more (between isolated circuits)	
Ambient operating	0 to 55 °C
temperature	
Ambient operating	25% to 85% (with no condensation)
humidity	
Ambient operating	No corrosive gases
atmosphere	
Storage temperature	–25 to 65 °C
Storage humidity	25% to 85% (with no condensation)
Mounting method	35-mm DIN track mounting

6-3 Hardware Specifications

6-3-1 Status Indicators

It indicates the current state of an EtherCAT Slave Unit.



[PWR] indicator

Indicates the unit power supply state.

Color	State Contents	
Green	OFF	Unit power OFF state
	ON	The unit power (24 VDC) is supplied to the Slave Unit.

[L/A IN] indicator

Indicates the communication state (input side).

Color	State	Contents
	OFF	Link not established in physical layer
Green	Flickering	In operation after establishing link
	ON	Link established in physical layer

[L/A OUT] indicator

Indicates the communication state (output side).

Color	State	Contents
	OFF	Link not established in physical layer
Green	Flickering	In operation after establishing link
	ON	Link established in physical layer

[RUN] indicator

It indicates the operation state.

Color	State	Contents
Green	OFF	Init state
	Blinking	Pre-Operational state
	Single flash	Safe-Operational state
	ON	Operational state

For details on each state, refer to "5-3 Communications State Transitions" in page 5 - 4.

[ERR] indicator

It indicates the information of an error.

Color	State	Contents
Red	OFF	No error
	Blinking	Communications setting error
	Single flash	Synchronization error or communications data error
	Double flash	Application WDT timeout
	Flickering	Boot error
	ON	PDI WDT timeout

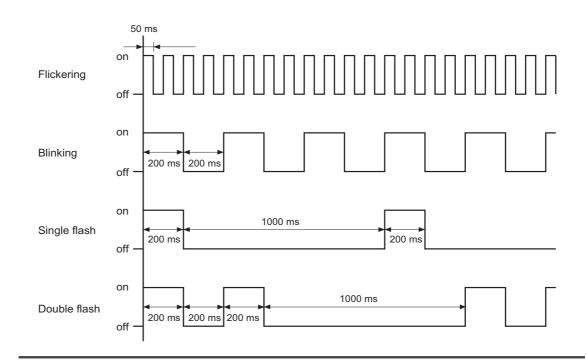
[SS] indicator

It indicates the information of an Sensor Status.

Color	State	Contents
	OFF	Power OFF or Initial satus of sensor connection
Green	ON	Normal
Red	ON	Sensor Error: Connecting Sensors is different form setting.

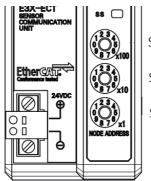
Reference

The timing of each flashing state of indicator is as follows.



6-3-2 Node Address Setting Switches

These switches are used to set node addresses of Slave Units in the EtherCAT network (decimal). Set the tens digit of the node address on the left switch and the ones digit on the right switch. Setting range is 00 to 99. (Default setting: 00)



Setting the node address (\times 100)

Setting the node address $(\times 10)$

Setting the node $address(\times 1)$

Note that the node address set values vary as shown below when the EtherCAT Master Unit is made by OMRON or by other manufacturers.

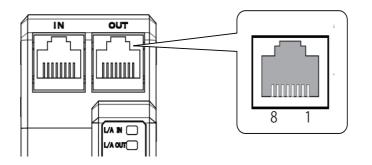
Node address	Set value for node address					
switch setting	OMRON EtherCAT Master Unit NJ501-1@00 or CJ1W-NC@82	EtherCAT Master Unit from another manufacturer				
000	Set value according to Configuration Tool (1 to 65535)	Set value according to Configuration Tool (settings by these switches are irrelevant)				
001 to 999	Setting on node address switches					

Precautions for Correct Use

- The setting on the node address switches is read only once when the power is turned ON. Even if the settings are changed after turning the power supply ON, they are not reflected in the control. They become effective when the power supply is turned ON the next time.
- If node addresses overlap, an error occurs and the operation stops.

6-3-3 Communications Connectors

The Connectors are used to connect the communications cables.



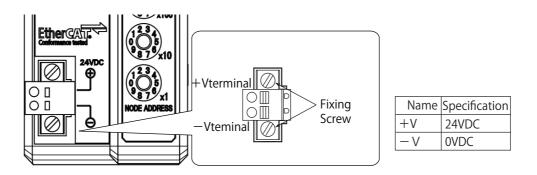
The specifications are shown below.

- Electrical characteristics: Conforms to the IEEE 802.3 standard.
- Connector structure: RJ45 8-pin modular connector (conforms to ISO 8877)
- Terminal arrangement

Pin No.	Signal name	Abbreviation
1	Send data +	TD +
2	Send data –	TD –
3	Receive data +	RD +
4	Not used	-
5	Not used	-
6	Receive data –	RD –
7	Not used	-
8	Not used	-
Hood	Frame ground	FG

6-3-4 Unit Power Supply Connector

The Connector is used to connect the unit power supply (24 VDC).



- Connector type: Spring connection connector with fixing screw (2-pin)
- Supported pin terminal diameter: 0.25 mm² to 0.5 mm²/AWG24 to AWG20 (Pin terminal with isolation sleeve used)

For types of recommended pin terminals, refer to "4-3-3 Connecting the Unit Power Supply" in page 4 - 9.

Function Spcifications

This chapter explains the function specifications of E3X-ECT.

7-1		ta Allocation (PDO Mapping) Input Data Allocation			
7-2	7-2-1	ions of E3X-ECT	 	 	. 7-4
7-3	Moun	ting Dimensions	 	 	. 7-6

7-1 I/O Data Allocation (PDO Mapping)

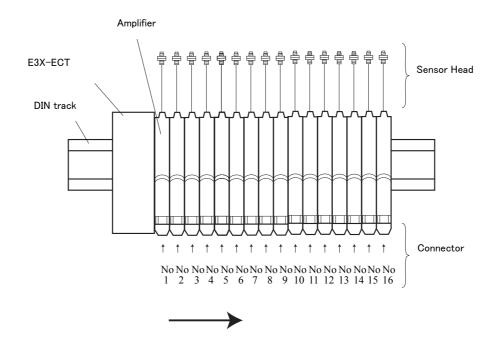
I/O data of Digital I/O Slave Units are allocated to the input/output areas of the I/O memory of the EtherCAT Master Unit, respectively.

For the detailed explanation of allocation method, refer to the manual of EtherCAT Master Unit to be connected.

7-1-1 Input Data Allocation

The input data for E3X-ECT. You can also assign the Sysmac error status.

Sensor Numbers



E3X-ECT recognize the sensor number from left side. And each sensor has IN1(sensor output1) and IN2(sensor output2).

Input data allocation example

Offset (byte)	7bit	6bit	5bit	4bit	3bit	2bit	1bit	0 bit				
0	Sensor4	Sensor4	Sensor3	Sensor3	Sensor2	Sensor2	Sensor1	Sensor1				
	IN2	IN1	IN2	IN1	IN2	IN1	IN2	IN1				
+1	Sensor8	Sensor8	Sensor7	Sensor7	Sensor6	Sensor6	Sensor5	Sensor5				
	IN2	IN1	IN2	IN1	IN2	IN1	IN2	IN1				
+2	Sensor12	Sensor12	Sensor11	Sensor11	Sensor10	Sensor10	Sensor9	Sensor9				
	IN2	IN1	IN2	IN1	IN2	IN1	IN2	IN1				
+3	Sensor16	Sensor16	Sensor15	Sensor15	Sensor14	Sensor14	Sensor13	Sensor13				
	IN2	IN1	IN2	IN1	IN2	IN1	IN2	IN1				
+4	reserved	reserved	reserved	reserved	reserved	reserved	S_ERR	BUSY				
+5	Number of Sensors setting											
+6			Nun	Number od Sensors with dummy								

7-2 Functions of E3X-ECT

Digital I/O Slave Units have the following convenient functions, in addition to the I/O signal processing.

7-2-1 Input Filter

Overview of functions

• Purpose

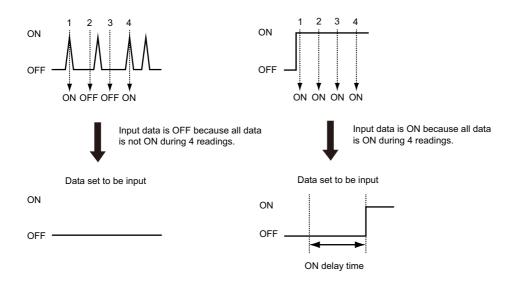
This function prevents data changes and unstable data, which may be caused by fluctuation of input data and unstable contact state due to chattering and noise. This function is available in Free Run Mode.

Details of functions

This function reads inputs (ON/OFF) within a certain set time and turn ON the inputs if they are all same (all ON or all OFF), and turn them OFF if not.

Note that this function works for all inputs of Slave Units and Expansion Units at the same time.

When the input shifts from OFF to ON (or ON to OFF), it is read 4 times from that point at an interval of 1/4 of the set time. When all read results are ON (or OFF), the input is turned ON (or OFF).



Setting method

The settings are made using the SDO communication.

The target index is 3002 hex.

For the set values, refer to the information in the corresponding index of "Appendix A-1 Object Dictionary" in A-1-7.

7-2-2 Dummy Sensor Setting

Overview of functions

• Purpose

This function provides keeping I/O map, when number of sensor change by customer option, sensing point degrees and so on.

• Details of functions

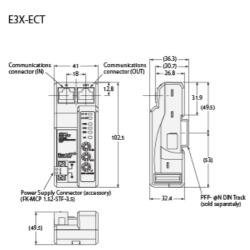
E3X-ECT can be set dummy sensor, so I/O map keep by using dummy sensor setting.

Setting method

The settings are made using the SDO communication. The target index is 3004 hex. For the set values, refer to the information in the corresponding index of "Appendix A-1 Object Dictionary" in A-1-7.

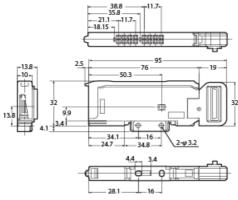
7-3 Mounting Dimensions

The mounting dimensions are shown below.



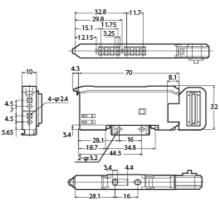
21.7____ 4.2 27.1] <u>5.2</u> 87.4 100 5.1 104.8 3.4 C Œ 4.5 5.7 . \2-φ2.4 2-ø32 9,4 16 20.5 37.9 90.8 4.4 3,4 10 £ 0 29.9 - 16

E3X-LDA0

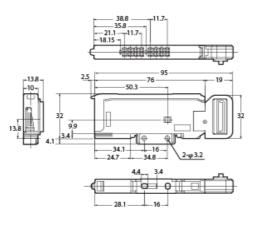


E3X-MDA0

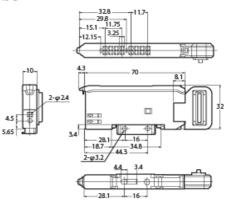
E3X-HD0



E3X-EDA0



E3X-DA0-S



8

Troubleshooting and Maintenance

This chapter explains actions to be taken at errors, troubleshooting, and equipment maintenance.

8-1	Troub	eshooting	8-2
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	8-1-2	Errors Unique to E3X-ECT	. 8-7
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8-1 Troubleshooting

8-1-1 Errors that Can be Checked with Status Indicator and Actions to Take

Errors can be notified by status indicators on Slave Units.

In this section, the states of status indicator are indicated using the following abbreviations.

Abbreviation	Definition
On	ON
Off	OFF
F	Flickering (ON (50 ms) - OFF (50 ms) flashing)
В	Blinking (ON (200 ms) - OFF (200 ms) flashing)
SF	Single flash (ON (200 ms) - OFF (1000 ms) flashing)
DF	Double flash (ON (200 ms) - OFF (200 ms) - ON (200 ms) - OFF (1000 ms) flashing)
-	Unknown

For details on definition of each state, refer to "6-3-1 Status Indicators" in page 6 - 4.

• Errors of Slave Unit

[PWR] indicator	[L/A IN] [L/A OUT] LED	[RUN] indicator	[ERR] indicator	Description	Cause	Actions
On	F	On	Off	EtherCAT communication is in progress.	EtherCAT communication is being executed.	PDO communications or both PDO and SDO communications are being executed. State is normal.
Off	Off	Off	Off	Power supply error	The power is not properly supplied to the Slave Unit.	 After removing the following factors of power supply shutdown, restart the Slave Unit according to the specification of connected EtherCAT Master Unit. Are the power supply cables wired correctly? Are the power supply cables disconnected? Is the power supply voltage within the specification range? Is the power supply capacity sufficient? Is the power supply malfunctioning?

[PWR] indicator	[L/A IN] [L/A OUT] LED	[RUN] indicator	[ERR] indicator	Description	Cause	Actions
On	_	- Off	On F	Hardware error	A hardware failure occurred.	If the error does not clear even after the power is turned ON again, the Slave Unit hardware is damaged. Replace the Slave Unit.
			В		The Expansion Unit is disconnected.	Check the Expansion Unit connection.
On -	_		В	Illegal switch setting	A range setting switch or other switch setting is illegal.	Check the switch settings then restart the Slave Unit according to the specification of connected EtherCAT Master Unit.
				Non-volatile memory data error	A non-volatile memory data error occurred.	Use the Configuration Tool or SDO communications to restore the default data and restart the Slave Unit according to the specification of connected EtherCAT Master Unit.
				Sync manager setting error	The sync manager setting is illegal.	Change to the correct settings.
				Hardware error	A hardware failure occurred.	If the problem is not resolved even after the measures described above are taken, the Slave Unit hardware may be damaged. Replace the applicable Slave Unit.

• Errors of EtherCAT Network

[PWR] indicator	[L/A IN] [L/A OUT] LED	[RUN] indicator	[ERR] indicator	Description	Cause	Actions
On	On	_	_	Link established in physical layer	Operation standby status after establishing link in physical layer.	-
	Off			Link not	A link in physical layer has not been established.	After checking the following items, restart the Slave Unit according to the specification of connected EtherCAT Master Unit. • Is the communications cable wired correctly? • Are any cables disconnected or loose in the part that connects to the connector? • Is the cable length appropriate? • Is the communications cable of the recommended specification?
On	Off – – established in	physical layer	The host master has not been started.	Check that EtherCAT Master Unit is operating correctly. If using an OMRON EtherCAT Master Unit, check the EtherCAT Master Unit mode and Slave Unit node addresses. If using EtherCAT Master Unit from another manufacturer, refer to the user's manual for that Master Unit.		
					A hardware failure occurred.	If the problem is not resolved even after the measures described above are taken, the Slave Unit hardware may be damaged. Replace the applicable Slave Unit.

[PWR] indicator	[L/A IN] [L/A OUT] LED	[RUN] indicator	[ERR] indicator	Description	Cause	Actions
On			DF	Process data communica- tions timeout *	A communications error occurred.	After checking the following items, restart the Slave Unit according to the specification of connected EtherCAT Master Unit. [Item about communication cable] • Is the communications cable wired correctly? • Are any cables disconnected or loose in the part that connects to the connector? • Is the cable length appropriate? • Is the communications cable of the recommended specification? [Item about power supply] • Is the power supply voltage within the specification range? • Is the power supply capacity sufficient?
					Malfunction due to noise	 If there are devices in the vicinity that generate noise, take necessary measures against the noise to protect the EtherCAT Master Unit and Slave Units and the communications cable. The noise resistance deteriorates if a cable other than those of the recommended specification is used. Use the communications cable of the recommended specification.
				Link in physical later OFF	Communications cable disconnection occurred.	Check to see if the cable is disconnected or loose in the part that connects to the connector.

[PWR] indicator	[L/A IN] [L/A OUT] LED	[RUN] indicator	[ERR] indicator	Description	Cause	Actions
On	_	SF	_	Safe- Operational state	It is commanded from the EtherCAT Master Unit to shift to the Safe-Operational state.	If the trouble occurred
On	-	В	-	Pre- Operational state	It is commanded from the EtherCAT Master Unit to shift to the Pre-Operational state.	during operating the system, check the state of the connected EtherCAT Master Unit.
On	-	Off	_	Init state	It is commanded from the EtherCAT Master Unit to shift to the Init state.	

* Due to the EtherCAT specification, a communication timeout does not occur with those Slave Units that only handle input data.

• Synchronization Errors

[PWR] indicator	[L/A IN] [L/A OUT] LED	[RUN] indicator	[ERR] indicator	Description	Actions
On	-	В	В	Synchronization frequency (Sync0 frequency) setting error	 After checking the following items, restart the Slave Unit according to the specification of connected EtherCAT Master Unit. Set the correct synchronization frequency.
On	_	В	SF	Synchronization error (at synchronization start)	 After checking the following items, restart the Slave Unit according to the specification of connected EtherCAT Master Unit. Is the communications cable wired correctly? Is the communications cable exposed to excessive noise? Review set time of Sync Not Received Timeout Setting (synchronization error setting).
On	_	SF	SF	Communications synchronization error	 After checking the following items, restart the Slave Unit according to the specification of connected EtherCAT Master Unit. Is the communications cable wired correctly? Is the communications cable exposed to excessive noise? Review set time of Communication Error Setting .

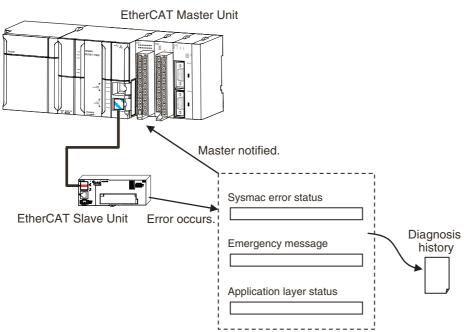
[PWR] indicator	[L/A IN] [L/A OUT] LED	[RUN] indicator	[ERR] indicator	Description	Actions
On	_	SF	SF	Synchronization error (in operation)	 After checking the following items, restart the Slave Unit according to the specification of connected EtherCAT Master Unit. Is the communications cable wired correctly? Is the communications cable exposed to excessive noise? Review set time of Communication Error Setting . If this does not improve, the Slave Unit hardware may be damaged. Replace the applicable Slave Unit.

8-1-2 Errors Unique to E3X-ECT

Symptom	Cause	Measures		
Some functions are not reflected even after parameters have been set.	The functions enabled by recycling the power were changed.	Turn ON Slave Unit power supply again after changing the setting.		
		Set correct number of sensors setting		
		When use dummy sensror setting, Set nember of sensors setting as include dummysensors.		
SS LED lights red	Nmber of sensors setting is deffernt from Number of connecting sensors	Amplifire connecting is wrong, Check the connecting of E3X-ECT and amplifires.		
		If this does not improve, the amplifire hardware may be damaged. Replace the applicable amplifire.		

8-1-3 Error Notification Methods and Types

This section describes the notification methods for errors that occur in the Slave Units.



Error notification type	Description	Notification method	Page
Sysmac error status	Notification is provided when an error is detected in the application. These errors are displayed only on the OMRON Sysmac Studio Support Software.	Error status is received by the TxPDO and the master is notified of errors every cycle.	9-14
Emergency messages	Notification is provided of application-level errors. Either CiA-defined error codes are used or error codes are added to vendor-specific areas.	The slave notifies the master when an error occurs.	15
Application layer status	Notification is provided of errors in EtherCAT communications. The error notification method and error codes that are defined by ETG are used.	The master is notified by writing to the application layer status register when an error occurs.	16

8-1-4 Sysmac Error Status Codes

A table that describes the error event codes that are displayed on the Sysmac Studio is given below. Unit version 1.1 or later is required.

Error List

The errors (i.e., events) that can occur in the E3X-ECT EtherCAT Slave Unit are given on the following pages. Event levels are given as following in the tables:

Maj: Major fault level

Prt: Partial fault level

Min: Minor fault level

Obs: Observation

Info: Information

Refer to the *NJ-series Troubleshooting Manual* (Cat. No. W503) for all of the event codes that may occur in an NJ-series Controller.

Event code	Event name	Meening	Assumed cause			Leve	I		Reference
Event code	Event name	Meaning	Assumed cause	Мај	Prt	Min	Obs	Info	Reference
04C40000 hex	Sensor Com- munications Error	An error occurred in a Sensor connec- tion.	The Sensor is disconnected.			Ö			11
04C50000 hex	Sensor Com- munications Has Not Been Estab- lished	Communications has not been estab- lished with the Sen- sor.	A sensor is not connected.			Ö			11
14A00000 hex	Non-volatile Memory Checksum Error	An error occurred in the control parameters.	Noise			Ö			12
24780000 hex	Number of Sensors Ver- ify Error	The number of Sen- sors that is con- nected does not agree with the set- tings.	 The set value does not match the number of Sensors that are actually connected. 			Ö			12
24790000 hex	Number of Sensors Over Limit	Too many Sensors are connected.	More than the maximum num- ber of Sensors are connected.			Ö			13
34F80000 hex	Dummy Sen- sors Setting Error	Too many Dummy Units are set.	 There are too many Dummy Units set, so some Sensors are not assigned logical unit num- bers. 			Ö			13
04A10000 hex	Non-volatile Memory Hardware Error	An error occurred in non-volatile mem- ory.	 Non-volatile memory failure 				Ö		14

8-1 Troubleshooting

Error Descriptions

This section describes the information that is given for individual errors.

• Controller Error Descriptions

The items that are used to describe individual errors (events) are described in the following copy of an error table.

Event name	Gives the name of	f the error (event).		Event code	Gives the code of	the error (event).		
Meaning	Gives a short des	cription of the error (event).		-			
Source	Gives the source of the error (event).		Source details	Gives details on the source of the error.	Detection timing	Tells when the error is detected.		
Error attributes	Level	Tells the influence on control. ^{*1}	Recovery	Gives the recovery method. ^{*2}	Log category	Tells which log the error is saved in. ^{*3}		
Effects	User program	Tells what will happen to execution of the user program.*4	Operation	Provides special ir from the error (eve	•	formation on the operation that results nt).		
Indicators		f the built-in EtherNe CAT Master Function	•	•		us is given only for		
System-defined	Variable		Data type		Name			
variables	Lists the variable names, data types, and meanings for system-defined variables that provide direct error notification, that are directly affected by the error, or that contain settings that cause the error.							
Cause and	Assumed cause		Remedy		Prevention			
correction	Lists the possible	causes, remedies, a	nd preventive meas	ures for the error (ev	ent).			
Attached information	Provides the addit	tional information tha	t is displayed by the	Sysmac Studio or a	n NS-series PT.			
Precautions/ Remarks	Provides precaution	ons, restrictions, and	supplemental inform	nation.				

*1 One of the following:

Major fault: Major fault level Partial fault: Partial fault level Minor fault: Minor fault level Observation Information

*2 One of the following:

Automatic recovery: Normal status is restored automatically when the cause of the error is removed. Error reset: Normal status is restored when the error is reset after the cause of the error is removed. Cycle the power supply: Normal status is restored when the power supply to the Controller is turned OFF and then back ON after the cause of the error is removed. Controller reset: Normal status is restored when the Controller is reset after the cause of the error is removed. Depends on cause: The recovery method depends on the cause of the error.

*3 One of the following: System: System event log Access: Access event log

 *4 One of the following: Continues: Execution of the user program will continue. Stops: Execution of the user program stops. Starts: Execution of the user program starts.

Error Descriptions

Event name	Sensor Communi	cations Error		Event code	04C40000 hex				
Meaning	An error occurred	l in a Sensor connec	tion.						
Source	EtherCAT Master	Function Module	Source details	Slave	Detection timing	Continuously			
Error attributes	Level	Minor fault	Recovery	Error reset (after resetting slave or cycling the power)	Log category	System			
Effects	User program	Continues.	Operation	Input is not possib be 0.	e from the Sensor. The input data will				
Indicators	EtherCAT NET RUN		EtherCAT NET E	EtherCAT NET ERR		EtherCAT LINK/ACT			
System-defined	Variable	Variable		Data type		Name			
variables	None								
Cause and	Assumed cause		Correction		Prevention				
correction	The Sensor is dis	connected.		Reconnect the Sensor and then reset the Sensor or cycle the power supply.		Connect the Sensor securely.			
Attached information	None								
Precautions/ Remarks	None								

Event name	Sensor Communic	ations Has Not Bee	en Established	Event code	04C50000 hex			
Meaning	Communications h	nas not been establ	ished with the Senso	r.				
Source	EtherCAT Master	Function Module	Source details	Slave	Detection timing	When establish- ing communica- tions after turning ON power to the slave or after resetting the Sen- sor.		
Error attributes	Level	Minor fault	Recovery	Error reset (after automatic slave recovery)	Log category	System		
Effects	User program	Continues.	Operation	The input data will ational state canno	•	be 0. Safe-operational state and Oper- t be entered.		
Indicators	EtherCAT NET RU	EtherCAT NET RUN		EtherCAT NET ERR		EtherCAT LINK/ACT		
System-defined	Variable		Data type		Name			
variables	None							
Cause and	Assumed cause		Correction		Prevention			
correction	A sensor is not co	nnected.	Connect at least one Sensor.		Connect at least one Sensor.			
Attached information	None							
Precautions/ Remarks	None							

Event name	Non-volatile Mem	ory Checksum Error	r	Event code	14A00000 hex			
Meaning	An error occurred	l in the control paran	neters.					
Source	EtherCAT Master	Function Module	Source details	Slave	Detection timing	When establish- ing communica- tions after turning ON power to the slave		
Error attributes	Level	Minor fault	Recovery	Error reset (after cycling slave power)	Log category	System		
Effects	User program	Continues.	Operation	The slave's I/O co OFF.	mmunications stop	nmunications stop and the outputs turn		
Indicators	EtherCAT NET RUN		EtherCAT NET E	EtherCAT NET ERR		EtherCAT LINK/ACT		
			Flashes at 1-s intervals.					
System-defined	Variable		Data type		Name			
variables	None							
Cause and	Assumed cause		Correction		Prevention			
correction	Noise		default settings u	Return the control parameters to their default settings using restore parameters (1011 hex) of the EtherCAT Slave.		Implement noise countermeasures.		
Attached information	None							
Precautions/ Remarks	None							

Event name	Number of Senso	rs Verify Error		Event code	24780000 hex			
Meaning	The number of Sensors that is connected does not agree with the settings.							
Source	EtherCAT Master	Function Module	Source details	Slave	Detection timing	Continuously		
Error attributes	Level	Minor fault	Recovery	Error reset (after resetting slave or cycling the power)	Log category	System		
Effects	User program	Continues.	Operation	Operation continue connected.	es with the Sensor	s that are actually		
Indicators	EtherCAT NET R	JN	EtherCAT NET E	EtherCAT NET ERR		EtherCAT LINK/ACT		
System-defined	Variable		Data type		Name			
variables	None							
Cause and	Assumed cause		Correction	Correction		Prevention		
correction	The set value doe number of Sensor connected.	es not match the rs that are actually	the set value. If the sors that are control correct the Sensor	e number of con- s incorrect, correct ne number of Sen- nected is incorrect, or connections and s or cycle the power	Make sure that the setting of the nur ber of connected Sensors agrees wit the number of Sensors that are actu ally connected.			
Attached information	None							
Precautions/ Remarks	None							

Event name	Number of Sensors Over Limit Event code			Event code	24790000 hex			
Meaning	Too many Sensor	s are connected.						
Source	EtherCAT Master	Function Module	Source details	Slave	Detection Continuously timing			
Error attributes	Level	Minor fault	Recovery	Error reset (after automatic slave recovery)	Log category	System		
Effects	User program	Continues.	Operation		ave will go to the Init state. I/O communications are not possible for ve.			
Indicators	EtherCAT NET RUN		EtherCAT NET ERR		EtherCAT LINK/ACT			
System-defined	Variable		Data type		Name			
variables	None							
Cause and	Assumed cause		Correction	Correction		Prevention		
correction	More than the ma Sensors are conn		the error is remove tions for the releva	when the cause of ed and communica- ant slave recover. rror in the Control-	Do not connect more than the maxi- mum number of Sensors.			
Attached information	None							
Precautions/ Remarks	None							

Event name	Dummy Sensors S	etting Error		Event code	34F80000 hex		
Meaning	Too many Dummy	Units are set.			-		
Source	EtherCAT Master F	Function Module	Source details Slave		Detection timing	When establish- ing communica- tions	
Error attributes	Level	Minor fault	Recovery	Errors reset	Log category	System	
Effects	User program	Continues.	Operation	Not affected.			
Indicators	EtherCAT NET RU	N	EtherCAT NET ER	R	EtherCAT LINK/A	.CT	
System-defined	Variable	Variable		Data type		Name	
variables	None	None					
Cause and	Assumed cause		Correction		Prevention		
correction	There are too many Dummy Units set, so some Sensors are not assigned logical unit numbers.		that is set in the du	inge the Sensors to Pre-operational		s so that logical unit assigned to all Sen- t are connected.	
Attached information	None						
Precautions/ Remarks	None						

Event name	Non-volatile Memo	ory Hardware Error		Event code	04A10000 hex		
Meaning	An error occurred	n non-volatile mem	iory.				
Source	EtherCAT Master F	Function Module	Source details	Slave	Detection timing	When establish- ing communica- tions after turning ON power to the slave	
Error attributes	Level	Observation	Recovery		Log category	System	
Effects	User program	Continues.	Operation	Non-volatile mem	ory cannot be writter	۱.	
Indicators	ndicators EtherCAT NET RUN		EtherCAT NET ERR		EtherCAT LINK/ACT		
System-defined	Variable	Variable		Data type		Name	
variables	None						
Cause and	Assumed cause		Correction		Prevention		
correction	Non-volatile memo	ry failure		Replace the EtherCAT Communica- tions Unit or the EtherCAT slave. None			
Attached information	None						
Precautions/ Remarks	This error is not re	corded in the error	This error is not recorded in the error log of the slave.				

8-1-5 Emergency Error Code

The table below shows types of emergency error codes used in E3X-ECT EtherCAT Sensor Communication Units and corresponding error contents.

Error codes common to E3X-ECT EtherCAT Sensor Communication Units

Error code	Name of error	Contents	Diagnosis history	Notification to EtherCAT Master Unit	Measures
5530 hex	Non-volatile Memory Hardware Error	A timeout was detected when writing data to non-volatile memory during EtherCAT communications.	Not saved	Can be notified	Write the data again.
6140 hex	Slave Unit Verification Error	At turning ON the power supply, a verification error occurred on the Slave Unit information stored in the Slave Unit.	Saved	Cannot be notified	If the error occurs even after restarting the power supply, the Slave Unit is damaged. Replace the Slave Unit.
6330 hex	Non-volatile Memory Checksum Error	An error occurred in non-volatile memory data in the Slave Unit.	Saved	Can be notified	A non-volatile memory data error occurred. Initialize non-volatile memory from a Configuration Tool or with SDO communications, and then restart the Slave Unit. (Target indexes: 1011 hex Restore default parameters (parameter restore))
7030 hex	Slave Hardware Error	A hardware error occurred in the EtherCAT communications area.	Saved	Cannot be notified	If the error occurs even after restarting the power supply, the Slave Units is damaged. Replace the Slave Units.

8-1-6 Application Layer Status Codes

The AL status codes that are used by the E3X-ECT EtherCAT Sensor Communication Units are described in the following table.

AL status codes of E3X-ECT EtherCAT Sensor Communication Units

AL status code	Name of error	Contents	Diagnosis history	Notification to EtherCAT Master Unit	Measures
0001 hex	Non-volatile Memory Control Data Error	An error was detected in non-volatile memory data in the Slave Unit.	Saved	Can be notified	Initialize non-volatile memory (execute restore parameter), and then restart the Slave Unit.
0011 hex	Illegal State Transition Request Received	An illegal state transition request was received.	Not saved	Can be notified	None
0012 hex	Error State Transition Received	A transition request to an unknown state was received.	Not saved	Can be notified	None
0014 hex	Slave Unit Verification Error	A verification error occurred in the slave information stored in the Slave Units when the power supply was turned ON.	Saved	Can be notified	If cycling the power supply does not solve the problem, the Slave Unit has failed. Replace the Slave Unit.
0016 hex	Mailbox Setting Error	An incorrect setting was detected in the mailbox of the Sync Manager.	Not saved	Can be notified	Check the mailbox settings in the Master Unit.
001B hex	Process Data WDT Error	A timeout was detected for an I/O data transmission frame.	Not saved	Can be notified	Check the WDT settings in the Master Unit.
001D hex	RxPDO Setting Error	An error was detected in the RxPDO settings (e.g., a logic setting error in the Sync Manager).	Not saved	Can be notified	Check the Sync Manager settings in the Master Unit.
001E hex	TxPDO Setting Error	An error was detected in the TxPDO settings (e.g., a logic setting error in the Sync Manager).	Not saved	Can be notified	Check the Sync Manager settings in the Master Unit.
001F hex	PDO WDT Setting Error	An incorrect PDO WDT setting was detected.	Not saved	Can be notified	Check the WDT settings in the Master Unit.
0024 hex	TxPDO Assignment Error	An incorrect TxPDO setting was made (e.g., an index, subindex, or size that is out of range was registered).	Not saved	Can be notified	Check the TxPDO assignment settings in the Master Unit.
0025 hex	RxPDO Assignment Error	An incorrect RxPDO setting was made (e.g., an index, subindex, or size that is out of range was registered).	Not saved	Can be notified	Check the RxPDO assignment settings in the Master Unit.
002C hex	Synchronization Error	The SYNC0 interrupt stopped during operation in Operational state.	Not saved	Can be notified	Check the synchronization settings. (Encoder Input Slave Units only)

AL status code	Name of error	Contents	Diagnosis history	Notification to EtherCAT Master Unit	Measures
002D hex	SYNC Signal Not Received	No SYNC0 signals have been received since entering DC mode.	Not saved	Can be notified	Check the synchronization settings. (Encoder Input Slave Units only)

8-2 Equipment Maintenance

This section describes routine equipment maintenance, in particular cleaning methods, inspection methods, and handling methods when replacing Slave Units.

8-2-1 Cleaning

Perform the following cleaning regularly to ensure the equipment is kept in the best condition possible.

- Wipe the equipment over with a soft, dry cloth when doing daily cleaning.
- If dirt remains even after wiping with a soft, dry cloth, wipe over with a cloth that has been wet with a sufficiently diluted detergent (2%) and wrung dry.
- Units will become stained if items such as rubber or vinyl products or adhesive tape are left on the Unit for a long period. Remove such items during regular cleaning.



Precautions for Correct Use

Never use benzene, thinners, or other volatile solvents, or chemical cloths. The unit coating may change if these products are used.

8-2-2 Inspections

Always perform periodic inspections to ensure the equipment is kept in the best possible condition. Periodic inspections should occur every 6 months to a year.

Periodic inspections should occur more frequently, however, for Units that are used in environments subject to high temperatures, high humidity, or a lot of dust.

Materials required for inspections

The following materials are required to perform periodic inspections.

Materials used regularly

- · Phillips screwdrivers and flat-blade screwdrivers
- · Screwdrivers for communications connectors
- Testers (or digital voltmeters)
- · Industrial alcohol and pure cotton cloth

Materials sometimes required

- Synchroscope
- · Pen oscilloscope
- · Thermometer and hygrometer

Inspection item

Periodically inspect the following items to ensure that they do not deviate from the criteria. If the items deviate from the criteria, adjust the environment so the criteria are met or adjust the Unit itself.

Inspection item	Inspection details	Criteria	Inspection method
	Are the ambient and in-panel temperatures appropriate?	−10 to 55°C	Thermometer
Environment	Is the ambient and in-panel humidity appropriate?	25 to 85% (with no condensation)	Hygrometer
	Has dust collected?	No dust	Visual inspection
	Has the Slave Unit been secured?	No looseness	Phillips screwdriver
Installation	Are the communications cable connectors inserted properly?	No looseness	Visual inspection
	Are the external wiring screws loose?	No looseness	Phillips screwdriver
	Are the connection cables damaged?	No visible damage	Visual inspection

8-2-3 Handling when Replacing Units

Networks are constructed from an EtherCAT Master Unit and Slave Units.

If a Unit is malfunctioning, the entire network will be affected. The malfunctioning Unit must be replaced quickly.

To restore network functions as quickly as possible, it is recommended that spare Units are kept on hand ready to replace malfunctioning Units immediately.

Precautions when replacing Units

Heed the following precautions when replacing nodes after a periodic inspection has revealed a problem.

- Check that the new Unit does not have errors after replacement.
- If returning malfunctioning devices for repair, attach a detailed description of the malfunction to the device and send the device to the OMRON representative listed at the end of this manual or to your OMRON representative.
- If contacts are defective, wipe them with a clean pure cotton cloth that has been soaked in industrial alcohol.

Settings after Unit replacement

After replacing a Unit, make the switch and other settings the same as before the Unit was replaced.

A

Appendix

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A-1 Object Dictionary

A-1-1 Object Dictionary Area

The CAN application protocol over EtherCAT (CoE) protocol uses the object dictionary of CAN application protocol as its base. Each object is assigned with an index of four-digit hexadecimal value. The indexes are configured in the areas below.

Indexes	Area	Contents
0000 hex-0FFF hex	Data Type area	Definitions of data types
1000 hex-1FFF hex	CoE Communications area	Definitions of variables that can be used by all servers for designated communications
2000 hex-2FFF hex	Manufacturer Specific area 1	Variables defined for all OMRON products
3000 hex-5FFF hex	Manufacturer Specific area 2	Variables defined for E3X-ECT EtherCAT Sensor Communication Units
6000 hex-9FFF hex	Device Profile area	Variables defined for CiA401 generic I/O module device profiles (profile specifying the CAN application protocol interface for devices with digital I/Os and analog I/Os)
A000 hex-FFFF hex	Reserved area	Area reserved for future use

A-1-2 Data Types

This profile uses the following data types.

Data Types	Code	Size	Range
Boolean	BOOL	1 bit	true(1), false(0)
Unsigned8	U8	1 byte	0 to 255
Unsigned16	U16	2 bytes	0 to 65535
Unsigned32	U32	4 bytes	0 to 4294967295
Integer8	INT8	1 byte	-128 to 127
Integer16	INT16	2 bytes	-32768 to 32767
Integer32	INT32	4 bytes	-2147483648 to 2147483647
Visible string	VS	-	-

A-1-3 Object Description Format

In this manual, objects are described in the following format.

Object description format

<index></index>	<object name=""></object>					
Range: <setting rar<="" td=""><td>nge></td><td>Unit: •</td><td><unit></unit></td><td>Default: <default setting=""></default></td><td></td><td>Attribute: <data attribute=""></data></td></setting>	nge>	Unit: •	<unit></unit>	Default: <default setting=""></default>		Attribute: <data attribute=""></data>
Size: <size></size>			Access: <access></access>		PDO map: <	Possible/Not possible>

Object description format with Sub-indexes

<index> <object nar<="" th=""><th>ne></th><th></th><th></th><th></th></object></index>	ne>				
Sub-index 0					
Range: <setting range=""></setting>	Unit: <unit></unit>	<unit> Default: <default setting=""></default></unit>		ibute: <data attribute=""></data>	
Size: <size></size>	Access: <ac< td=""><td colspan="2">Access: <access></access></td><td>sible/Not possible></td></ac<>	Access: <access></access>		sible/Not possible>	
•					
•					
•					
Sub-index N					
Range: <setting range=""></setting>	Unit: <unit></unit>	<unit> Default: <default setting=""></default></unit>		ibute: <data attribute=""></data>	
Size: <size></size>	Access: <ac< td=""><td colspan="2">Access: <access></access></td><td colspan="2">PDO map: <possible not="" possible=""></possible></td></ac<>	Access: <access></access>		PDO map: <possible not="" possible=""></possible>	

The following values are indicated within the pointed brackets <>.

Indexes Object name Range	: An object index given by a four-digit hexadecimal number : The object name : The possible Range of settings
Unit	: Physical unit
Default	: Default value set before product shipment
Attribute	 The timing when a change is updated in a writable object A: Always enabled
	B: Timing of count stop \rightarrow operation (Encoder Input Slave Unit only) C: Timing of pre-operational state \rightarrow safe-operational state D: Timing of pre-operational state \rightarrow init state R: Updated after the power supply is reset
	-: Read only
Size	: The object size is given in bytes
Access	: Indicates whether the object is read only, or read and write RO: Read only RW: Read and write
PDO map	: Indicates the PDO mapping possibility

A-1-4 Communication Objects

1000 hex		Device Type						
Range: – Unit:		Jnit: –		Default: 00****** hex	Attribute: -			
Size: 4 bytes (U32)		Access: R	0	•	PDO map: I	Not possible		
	Indica	tes the CoE devic	ce profile nun	nber.				
	Bits Nam		e	Contents				
	0-15	Device profile num	ber	Differ I	by Slave Unit types*			
	16-23 Туре			Differ by Slave Unit types*				
	25-31	Mode		0: Mar	ufacturer specific			

1001 hex	Error Register					
Range: -		Unit: -	-	Default: 00 hex		Attribute: -
Size: 1 byte (U8)		Access: RO		PDO map: Not possible		

• Indicates the error type that occurs in a Slave Unit.

• The error kind is allocated in each bit as follows.

It becomes "0: There is no error" and "1: The error is occurring".

Bits	Name	Bits	Name
0	Generic error	4	Communications error
1	Current error	5	Device profile specific error
2	Voltage error	6	(Reserved)
3	Temperature error	7	Manufacturer specific error

1008 hex	Manufacturer Device Name					
Range: -	Unit:		_	Default: Differ by Slave Unit types*		Attribute: -
Size: 20 bytes (VS)		Access: RO		PDO map: N	lot possible	

• Indicates the Slave Unit model number.

1009 hex	Manufacturer Hardware Version				
Range: -	Unit: –		Default: Differ by Slave Unit types* A		Attribute: -
Size: 20 bytes (VS)		Access: RO		PDO map: N	lot possible

• Indicates the version of the Slave Unit hardware.

100A hex	Manufacturer Software Version					
Range: -		Unit: -	_	Default: Differ by Slave Un	it types*	Attribute: -
Size: 20 bytes (VS)		Access: RO		PDO map: N	lot possible	

• Indicates the version of the Slave Unit software.

1011 hex	Restore Default Pa	Restore Default Parameters					
Sub-index 0: Nu	umber of entries						
Range: -		Unit:	=	Default: 01 hex		Attribute: -	
Size: 1 byte (U8)		Access: RO		PDO map: Not possible			
Sub-index 1: Re	estore Default Parameter	S					
Range: -	Range: – Unit: –		- Default: 0000001 hex			Attribute: A	
Size: 4 bytes (U32) Ac		Access: RW		PDO map: N	Not possible		

• Resets the parameters to their default values.

- The parameter is reset only when a specific value is written to Sub-index 1. This prevents parameter values from being accidentally overwritten.
- The specific value is "load".

MSB			LSB
d	а	0	I
64 hex	61 hex	6F hex	6C hex

- The ABORT code is displayed if a value other than the specific is written.
- A value 0000 0001 hex (command valid) is indicated when reading.

1018 hex	Identity Object							
Sub-index 0: Numbe	Sub-index 0: Number of entries							
Range: -	U	Jnit: –		Default: 04 hex		Attribute: -		
Size: 1 byte (U8)		A	Access: RO		PDO map: N	lot possible		
Sub-index 1: Vendo	r ID				•			
Range: -	U	Jnit: –		Default: 00000083 hex		Attribute: -		
Size: 4 bytes (U32)		A	Access: RO		PDO map: Not possible			
Sub-index 2: Produc	Sub-index 2: Product Code							
Range: -	U	Jnit: –		Default: Differ by Slave Unit types*		Attribute: -		
Size: 4 bytes (U32)		A	Access: RO		PDO map: Not possible			
Sub-index 3: Revisi	on Number				•			
Range: -	U	Jnit: –	Default: Differ by Slave Uni		it types*	Attribute: –		
Size: 4 bytes (U32)			Access: RO		PDO map: Not possible			
Sub-index 4: Serial Number								
Range: -	U	Jnit: –		Default: Each Unit		Attribute: -		
Size: 4 bytes (U32)		A	Access: RO		PDO map: N	lot possible		

- Indicates the device information.
- Sub-index 1(Vendor ID) gives the manufacturer identifier.
- Sub-index 2 (Product Code) gives the value assigned to each Slave Unit type.
- Sub-index 3 (Revision Number) gives the Unit revision number. Bits 0 to 15: Minor revision number of the device
 Bits 16 to 31: Major revision number of the device
- Sub-index 4 (Serial Number) gives a serial number for each product.

10F3 hex Diagnosis His	Diagnosis History						
Sub-index 0: Number of entries							
Range: -	Unit:	_	Default: 0D hex		Attribute: -		
Size: 1 byte (U8)	•	Access: RO		PDO map:	Not possible		
Sub-index 1: Maximum Messages							
Range: -	Unit:	_	Default: 00 hex		Attribute: -		
Size: 1 byte (U8)	Access: RO			PDO map: Not possible			
Sub-index 2: Newest Message							
Range: -	Unit:	_	Default: -		Attribute: -		
Size: 1 byte (U8)		Access: RO		PDO map: Not possible			
Sub-index 5: Flags							
Range: 0000 hex- 0001 hex	Unit:	_	Default: 0000 hex		Attribute: -		
Size: 2 bytes (U16)	16) Access:		V PDC		PDO map: Not possible		
Sub-index 6 to 13: Diagnosis Mess	sage 1-8						
Range: -	Unit:	_	Default: -		Attribute: -		
Size: 23 bytes (VS)	•	Access: RO	PDO mar		Not possible		

• This object indicates up to 8 diagnosis histories. It also sets whether to notify emergency messages or not.

• Sub-index 1 (Maximum Messages) gives the number of error messages.

• Sub-index 2 (Newest Messages) gives the Sub-index number the latest message in the diagnosis history.

 Sub-index 5 (Flags) is the control flag of diagnosis history. It specifies whether or not to notify error messages via emergency messages. Setting 0001 hex means to notify. It is set to 0001 hex (Emergency notify) when power is turned ON. At startup, the setting is 0000 hex (no emergency notification).

• Sub-indexes 6 to 13 (Diagnosis messages 1 to 8) indicate the diagnosis history. From Sub-index 6 (Diagnosis message 1) to Sub-index 13 (Diagnosis message 8) are stored 8 errors. The 9th error and onward are stored from the Sub-index 6 (Diagnosis message 1) again.

A-1-5 PDO Mapping Object

Indexes 1600 hex to 17FF hex are used for Receive PDO mapping, and indexes 1A00 hex to 1BFF hex are used for Transmit PDO mapping. Sub-indexes after Sub-index 1 provide information about the application object being mapped.

	31		16	15	8	7	0
	Indexes			Sub Indexes		Bit length	
ļ	MSB						LSB
Bit	s 0 to 7	: Bit length of th	ne mapped	object.			

Bits 0 to 7	: Bit length of the mapped object.
	(For example, for 32 bits, 20 hex is given.)
Bits 8 to 15	: Sub-index of the mapped object.
Bits 16 to 31	: Index of the mapped object.

Sub-Index0: Number of objects Range: - Unit: - Default: 01Hex Attribute: - Sub-Index1: fst Input Object to be mapped Range: - Unit: - Default: 6100010Hex Attribute: - Size: 4byte(U32) Access: RO PDO Map: Disable PDO Map: Disable B01Hex 258th transmit PDO Mapping Access: RO PDO Map: Disable Sub-index0: Number of objects Access: RO PDO Map: Disable Sub-index1: 1st Input Object to be mapped Range: - Unit: - Default: 61000210Hex Attribute: - Size: 4byte(U32) Access: RO PDO Map: Disable Size: 4byte(U32) Access: RO PDO Map: Disable Size: 4byte(U32) Access: RO PDO Map: Disable Size: 4byte(U32) Access: RO PDO Map: Disable Size: 4byte(U32) Access: RO PDO Map: Disable Range: - Unit: - Default: 01Hex Attribute: - Size: 1byte(U4) Access: RO PDO Map: Disable Size: 1byte(U32) Access: RO PDO Map: Disable Size: 1byte(U32) Access: RO PDO Map: Disable Size: 1byte(U32) Access: RO PDO Map: Disable Size: 4byte(U32) Access: R	1B00Hex	257th transmit PDC	Mapp	ing			
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Range: - Unit: - Default: 01Hex Attribute: - Size: 1byte(U8) Access: RO PDO Map: Disable Sub-index1: 1st Input Object to be mapped Emage: - Unit: - Default: 61000410Hex Attribute: - Range: - Unit: - Default: 61000410Hex Attribute: - Attribute: - Size: 4byte(U32) Access: RO PDO Map: Disable 1B04Hex 261st transmit PDO Mapping Sub-index0: Number of objects Range: - Unit: - Default: 10Hex Attribute: - Size: 1byte(U8) Access: RO PDO Map: Disable Sub-index1?16: 1st?16th Input Object to be mapped PDO Map: Disable Sub-index1?16: 1st?16th Input Object to be mapped Range: - Unit: - Default: 30200101Hex Attribute: - 30200201Hex 30200201Hex 30200201Hex 302000701Hex Attribute: -	1B03Hex	260th transmit PDO	Mapp	ing			
Size: 1byte(U8) Access: RO PDO Map: Disable Sub-index1: 1st Input Object to be mapped	Sub-index0: Numbe	er of objects		-			
Size: 1byte(U8) Access: RO PDO Map: Disable Sub-index1: 1st Input Object to be mapped Endet Attribute: - Range: - Unit: - Default: 61000410Hex Attribute: - Size: 4byte(U32) Access: RO PDO Map: Disable 1B04Hex 261st transmit PDO Mapping PDO Map: Disable Sub-index0: Number of objects Range: - Unit: - Default: 10Hex Attribute: - Size: 1byte(U8) Access: RO PDO Map: Disable Sub-index1?16: 1st?16th Input Object to be mapped PDO Map: Disable Sub-index1?16: 1st?16th Input Object to be mapped Range: - Unit: - Default: 30200101Hex Attribute: - 30200201Hex 30200201Hex 30200201Hex 302000F01Hex 302000F01Hex			Unit: -	-	Default: 01Hex		Attribute: -
Sub-index1: 1st Input Object to be mapped Ist Input Object to be mapped Range: - Unit: - Default: 61000410Hex Attribute: - Size: 4byte(U32) Access: RO PDO Map: Disable 1B04Hex 261st transmit PDO Mapping Sub-index0: Number of objects PDO Map: Disable Sub-index0: Number of objects Unit: - Default: 10Hex Attribute: - Size: 1byte(U8) Access: RO PDO Map: Disable Sub-index1?16: 1st?16th Input Object to be mapped PDO Map: Disable Sub-index1?16: 1st?16th Input Object to be mapped Range: - Unit: - Default: 30200101Hex Attribute: - 30200201Hex 30200301Hex 30200001Hex 302000F01Hex				Access: RO		PDO Map: [Disable
Range: - Unit: - Default: 61000410Hex Attribute: - Size: 4byte(U32) Access: RO PDO Map: Disable 1B04Hex 261st transmit PDO Mapping Sub-index0: Number of objects Range: - Range: - Unit: - Default: 10Hex Attribute: - Size: 1byte(U8) Access: RO PDO Map: Disable Sub-index1?16: 1st?16th Input Object to be mapped Default: 30200101Hex Attribute: - Range: - Unit: - Default: 30200101Hex Attribute: - 30200201Hex 30200201Hex 30200301Hex 30200F01Hex 30200F01Hex Attribute: -		ut Object to be mapp	ed				
Size: 4byte(U32) Access: RO PDO Map: Disable 1B04Hex 261st transmit PDO Mapping	·	, ,,		-	Default: 61000410Hex		Attribute: -
1B04Hex 261st transmit PDO Mapping Sub-index0: Number of objects Range: - Unit: - Size: 1byte(U8) Access: RO Sub-index1?16: 1st?16th Input Object to be mapped Range: - Unit: - Default: 30200101Hex 30200201Hex 30200301Hex 30200F01Hex						PDO Map: [Disable
Sub-index0: Number of objects Range: - Unit: - Default: 10Hex Attribute: - Size: 1byte(U8) Access: RO PDO Map: Disable Sub-index1?16: 1st?16th Input Object to be mapped Befault: 30200101Hex Attribute: - Range: - Unit: - Default: 30200101Hex Attribute: - 30200201Hex 30200301Hex 30200F01Hex 30200F01Hex							
Sub-index0: Number of objects Range: - Unit: - Default: 10Hex Attribute: - Size: 1byte(U8) Access: RO PDO Map: Disable Sub-index1?16: 1st?16th Input Object to be mapped Befault: 30200101Hex Attribute: - Range: - Unit: - Default: 30200101Hex Attribute: - 30200201Hex 30200301Hex 30200F01Hex 30200F01Hex							
Sub-index0: Number of objects Range: - Unit: - Default: 10Hex Attribute: - Size: 1byte(U8) Access: RO PDO Map: Disable Sub-index1?16: 1st?16th Input Object to be mapped Befault: 30200101Hex Attribute: - Range: - Unit: - Default: 30200101Hex Attribute: - 30200201Hex 30200301Hex 30200F01Hex 30200F01Hex	1B04Hex	261st transmit PDO	Mapp	ing			
Size: 1byte(U8) Access: RO PDO Map: Disable Sub-index1?16: 1st?16th Input Object to be mapped Range: - Unit: - Default: 30200101Hex 30200201Hex 30200301Hex 30200F01Hex Attribute: -	Sub-index0: Numbe			-			
Size: 1byte(U8) Access: RO PDO Map: Disable Sub-index1?16: 1st?16th Input Object to be mapped Range: - Unit: - Default: 30200101Hex 30200201Hex 30200301Hex 30200F01Hex Attribute: -	Range: -	-	Unit: -	-	Default: 10Hex		Attribute: -
Sub-index1?16: 1st?16th Input Object to be mapped Default: 30200101Hex Attribute: - Range: - Unit: - Default: 30200101Hex Attribute: - 30200201Hex 30200301Hex 30200F01Hex 30200F01Hex				Access: RO		PDO Map: [
Range: - Unit: - Default: 30200101Hex Attribute: - 30200201Hex 30200301Hex 30200F01Hex 30200F01Hex		?16th Input Object to	be ma			· ·	
30200201Hex 30200301Hex 30200F01Hex					Default: 30200101Hex		Attribute: -
 30200F01Hex	0						
30200F01Hex					30200301Hex		
30201001Hex							
				A	30201001HeX) Diachta
Size: 4byte(U32) Access: RO PDO Map: Disable	SIZE: 4DYTE(U32)			ACCESS: RU		РОО мар: Г	Jisable

1B05Hex	262nd transmit PDO Mapping							
Sub-index0: Number of objects								
Range: -	U	Jnit: -		Default: 10Hex		Attribute: -		
Size: 1byte(U8)			Access: RO		PDO Map: D	Disable		
Sub-index1?16: 1st?16th Input Object to be mapped								
Range: -	Range: - Unit: -			Default: 30201101Hex 30201201Hex 30201301Hex 30201F01Hex 30202001Hex		Attribute: -		
Size: 4byte(U32)		Access: RO		PDO Map: Disable				

1B06Hex	263rd transmit PDO Mapping								
Sub-index0: Numbe	Sub-index0: Number of objects								
Range: -	U	Jnit: -		Default: 10Hex		Attribute: -			
Size: 1byte(U8)			Access: RO		PDO Map: Disable				
Sub-index1?16: 1st	?16th Input Object to be	e ma	pped						
Range: -	U	Jnit: -		Default: 30202101Hex 30202201Hex 30202301Hex 30202F01Hex 30203001Hex		Attribute: -			

1B07Hex	264th transmit PDO Mapping								
Sub-index0: Numbe	Sub-index0: Number of objects								
Range: -	Ur	nit: -		Default: 10Hex		Attribute: -			
Size: 1byte(U8)			Access: RO		PDO Map: D	Disable			
Sub-index1?16: 1st	Sub-index1?16: 1st?16th Input Object to be mapped								
Range: -	Ur	nit: -		Default: 30203101Hex 30203201Hex 30203301Hex 30203F01Hex 30204001Hex		Attribute: -			

1B08Hex	265th transmit PDO Mapping						
Sub-index0: Numbe	Sub-index0: Number of objects						
Range: - Unit: - Default: 01Hex					Attribute: -		
Size: 1byte(U8) Access: RO PDO Map: Disable					Disable		
Sub-index1: 1st Inpu	ut Object to be mappe	ed					
Range: -	Unit: - Default: 300A0108Hex Attribute: -					Attribute: -	
Size: 4byte(U32) Access: RO PDO Map: Disable							

1B09Hex	266th transmit PDO Mapping						
Sub-index0: Number of objects							
Range: -		Unit: -	-	Default: 02Hex		Attribute: -	
Size: 1byte(U8)			Access: RO		PDO Map: D	Disable	
Sub-index1: 1st Input Object to be mapped							
Range: -		Unit: -	-	Default: 30000101Hex		Attribute: -	
Size: 4byte(U32)			Access: RO		PDO Map: Disable		
Sub-index2: 2nd Inp	out Object to be mapp	bed					
Range: -		Unit: -	Default: 30000201Hex			Attribute: -	
Size: 4byte(U32)			Access: RO		PDO Map: D	Disable	

Α

1B0AHex	267th transmit PDO Mapping							
Sub-index0: Numbe	Sub-index0: Number of objects							
Range: -		Unit: -	-	Default: 02Hex		Attribute: -		
Size: 1byte(U8)			Access: RO		PDO Map: D	Disable		
Sub-index1: 1st Input Object to be mapped								
Range: -		Unit: -	-	Default: 30010108Hex		Attribute: -		
Size: 4byte(U32)			Access: RO		PDO Map: Disable			
Sub-index2: 2nd Inp	ut Object to be mapp	bed						
Range: -		Unit: -	-	Default: 30010208Hex		Attribute: -		
Size: 4byte(U32)			Access: RO		PDO Map: D	Disable		

1B10Hex 1B11Hex 1B12Hex 273th?3 ???? 1B4BHex	273th?332nd transmit PDO Mapping						
Sub-index0: Number of object	ts						
Range: -	Unit: -	Default: 01Hex	Attribute: -				
Size: 1byte(U8)	Access: R0	0	PDO Map: Disable				
Sub-index1: 1st Input Object	to be mapped						
Range: -	Unit: -	Default: 40010110Hex 40010210Hex 41810110Hex 41810210Hex 4E810110Hex 4E810210Hex	Attribute: -				
Size: 4byte(U32)	Access: RO)	PDO Map: Disable				

1BFFHex	512ndth transmit P	512ndth transmit PDO Mapping						
Sub-index0: Nu	mber of objects							
Range: - Unit: - Default: 01Hex Attribute: -								
Size: 1byte(U8)			Access: RO		PDO Map:	DO Map: Disable		
Sub-index1: 1st	Input Object to be mapp	ed						
Range: -	nge: - Unit: -			Default: 20020108Hex		Attribute: -		
Size: 4byte(U32)		Access: RO	·	PDO Map:	Disable			

A-1-6 Sync Manager Communication Object

The communication memory of EtherCAT is set by the objects from 1C00 hex to 1C13 hex.

1C00 hex	Sync Manager Communication Type							
Sub-index 0: Number	er of used SM channel	ls						
Range: -	l	Unit: -	nit: – Default: 04 hex Attribute: –					
Size: 1 byte (U8)			Access: RO		PDO map: N	Not possible		
Sub-index 1: Comm	unication Type Sync N	Manag	jer 0					
Range: -	l	Unit: -	=	Default: 01 hex		Attribute: -		
Size: 4 bytes (U8)		Access: RO PDO map: Not poss			Not possible			
Sub-index 2: Comm	unication Type Sync M	Manag	jer 1					
Range: -	l	Unit: -	-	Default: 02 hex		Attribute: -		
Size: 4 bytes (U8)			Access: RO		PDO map: Not possible			
Sub-index 3: Comm	unication Type Sync M	Manag	jer 2					
Range: -	l	Unit: -		Default: 03 hex		Attribute: -		
Size: 4 bytes (U8)			Access: RO		PDO map: Not possible			
Sub-index 4: Comm	unication Type Sync M	Manag	jer 3					
Range: -	l	Unit: -		Default: 04 hex		Attribute: -		
Size: 4 bytes (U8)			Access: RO		PDO map: N	Not possible		
• The s	sync manager has	s tha	following setting	ae				

The sync manager has the following settings.

SM0 : Mailbox receive (EtherCAT Master Unit to Slave Unit)

SM1 : Mailbox transmit (EtherCAT Slave Unit to Master Unit)

• SM2 : Process data output (EtherCAT Master Unit to Slave Unit)

• SM3 : Process data input (EtherCAT Slave Unit to Master Unit)

1C10 hex	Sync Manager 0 PDO Assignment					
Sub-index 0: Number of assigned PDOs						
Range: 00 hex	Unit: – Default: 00 hex Attribute: –					
Size: 1 byte (U8) Access: RO PDO map: Not possible						
. It indi	aataa tha numbar af	DDO manninga	used by this eyre man	aaar		

It indicates the number of PDO mappings used by this sync manager.

• Mailbox reception sync manager does not have PDOs.

1C11 hex	Sync Manager 1 PDO Assignment					
Sub-index 0: Number of assigned PDOs						
Range: 00 hex	Unit: – Default: 00 hex Attribute: –					
Size: 1 byte (U8) Access: RO PDO map: Not possible						

• It indicates the number of PDO mappings used by this sync manager.

• Mailbox transmit sync manager does not have PDOs.

1C12 hex	Sync Manager 2 PDO Assignment						
Sub-index 0: Number of assigned PDOs							
Range: 00 hex to 08 hex Unit: - Default: Differ by Slave Unit types* Attribute: -						Attribute: -	
Size: 1 byte (U8)			Access: RW*		PDO map: N	lot possible	
Sub-index 1 to 8: 1s	t-8th PDO Mapping	Object	Index of assigned P	DO			
Range: 1600 hex to	to 17FF hex Unit: –			Default: Differ by Slave Unit types*		Attribute: -	
Size: 2 bytes (U16) Access: RW* PDO map: Not possible							

* "RO" is set if there is no RxPDO.

• It indicates the RxPDOs used by this sync manager.

1C13 hex	Sync Manager 3 PDO Assignment						
Sub-index 0: Number of assigned PDOs							
Range: 00 hex to 08 hex Unit:			_	- Default: Differ by Slave Unit ty		Attribute: -	
Size: 1 byte (U8)			Access: RW*		PDO map: Not possible		
Sub-index 1 to 8: 1s	t-8th PDO Mapping	Object	Index of assigned P	DO			
Range: 1A00 hex to 1BFF hex Unit: –			Default: Differ by Slave Unit types*		Attribute: -		
Size: 2 bytes (U16) Access: RW* PDO map: Not possible							

* "RO" is set if there is no TxPDO.

• It indicates the TxPDOs used by this sync manager.

* The default settings for Sync Manager 2 PDO Assignment and Sync Manager 3 PDO Assignment are different for OMRON software and software from other companies. The default settings are given in the following table.

	•		,					
-	anager 2 signment	Sync manager 3 PDO assignment						
Number of	Assigned PDO	Number of	Assigned PDO					
assigned RxPDOs		assigned TxPDOs	1	2	3	4	4	
00Hex	-	05Hex	1B00Hex	1B01Hex	1B08Hex	1B0AHex	1BFFHex	

Default Settings for OMRON Software Sysmac Studio

Default Settings for OMRON Software CX-Programmer

-	anager 2 signment	Sync manager 3 PDO assignment					
Number of	Assigned PDO	Number of	Assigned PDO				
assigned RxPDOs		assigned TxPDOs	1	2	3	4	
00Hex	-	04Hex	1B00Hex	1B00Hex	1B09Hex	1B0AHex	

Default Settings for Other COmpony tool

	anager 2 Signment	Sync manager 3 PDO assignment					
Number of	Assigned PDO	Number of	Assigned PDO				
assigned RxPDOs		assigned TxPDOs	1	2	3	4	
00Hex	-	04Hex	1B04Hex	1B05Hex	1B09Hex	1B0AHex	



E3X-ECT can be mapped PDO 36byte maximum

A-1-7 Manufacturer Specific Objects

2100Hex	Error History Clear					
Range: -		Unit: -		Default: 00000000Hex		Attribute: A
Size: 4byte (U32)			Access: RW		PDO map: N	lot possible

• This object clears diagnosis history of 10F3 hex (Diagnosis History).

• It clears the history only when specific values are written. The specific value is "elcl".

MSB			LSB
I	С	I	е
6CHex	63Hex	6CHex	65Hex

Writing values other than this is invalid.

2002h	Sysmac Error						
Sub-index0: Number of entries							
Range: -		Unit: ·	-	Default: 02Hex		Attribute: -	
Size: 1byte (U8)			Access: RO		PDO map: N	Not possible	
Sub-index1: Sysmac Error Status							
Range: -		Unit: ·	-	Default: 00Hex		Attribute: -	
Size: 1byte (U8)			Access: RO	Access: RO		PDO map: possible	
Sub-index2: Sysmac	c Error Status Clear						
Range: -		Unit: - Default: 00Hex Attribute: A					
Size: 1byte (U8)			Access: RW		PDO map: N	Not possible	

- The mapping is used for Sysmac error status notification and to clear Sysmac error status.
- Sub-index 1: Sysmac Error Status
 - This object is for notification of errors that are detected in the Slave Unit.
 - When connected to an NJ-series Machine Automation Controller (NJ501-1@00), map this object to a PDO.
- Sub-index 2: Sysmac Error Status Clear
 - This object is used by the Controller (a Sysmac device) to reset errors that occur in Slave Units.



Reference

In the default Sysmac Studio settings, sub-index 1 (Sysmac Error Status) is automatically mapped to a PDO because 1BFF hex (512th transmit PDO Mapping) is assigned.

2200Hex	Communication Error Setting					
Range: 00Hex-0FHex Unit: s Default: 01Hex Attribute: C					Attribute: C	
Size: 1byte (U8)		Access: RW		PDO map: Not possible		

- Object mounted only in the DC mode.
- The number of sequences for detecting communications errors is set with this object.
- The setting range is from 00 to 0F hex and the number of detections is "the set number of times + 1.
- Rewriting value is possible at operation in the DC mode, but the operation is performed with the value set when shifting from the pre-operational state to safe-operational state. Note that at this point, the rewritten value is read.

Note: With the default setting of 01 hex, an error is detected if communications errors occur twice in a row.

2201Hex	Sync Not Received Timeout Setting					
Range: 0000Hex-02	00Hex-0258Hex Unit: s Default: 0000Hex Attribute: C					
Size: 2byte (U16)			Access: RW		PDO map: Not possible	

- Object mounted only in the DC mode.
- This object is used to set the standby time until the first synchronization interrupt signal (SYNC0) is input after shifting to the safe-operational state (state where a DC mode is confirmed).
- If the first interrupt signal (SYNC0) is not input at all within this setting time, a synchronization error occurs.
- The setting range is from 0000 hex to 0258 hex (600s) and operation is performed at 120s when
- Rewriting value is possible at operation in the DC mode, but the operation is performed with the value set when shifting from the pre-operational state to safe-operational state. Note that at this point, the rewritten value is read.

3000Hex	Sensor Communication Status						
Sub-index0:							
Range: 08Hex		Unit: -	-	Default: 08Hex		Attribute: -	
Size: 1byte(U8)	Size: 1byte(U8) Access:				PDO map: N	lot possible	
Sub-index1: Communication Busy							
Range: 00Hex-01He	ex	Unit: -	-	Default: 00Hex		Attribute: A	
Size: 1???(BOOL)			Access: RO	PDO map:		possible	
Sub-index2: Commu	unication Error						
Range: 00Hex-01He	ange: 00Hex-01Hex Unit: - Default: 00Hex Attribute: A						
Size: 1???(BOOL)			Access: RO		PDO map: p	ossible	

• This object detect comunication status with E3X-ECT and sensor amplifiers.

• When communication Busy is on, detect comunicatiing E3X-ECT and Sensor amplifier.

• When communication error is on, the number of sensors setting is defferent from the number of sensors include dummy sensors.

3001Hex	Number of Sensors	Number of Sensors						
Sub-index0:								
Range: 03Hex		Unit:	-	Default: 03Hex		Attribute: -		
Size: 1byte(U8)			Access: RO	·	PDO map: N	Not possible		
Sub-index1: Numbe	r of Sensors Setting							
Range: 00Hex-1EH	Range: 00Hex-1EHex Unit:		- Default: 00Hex			Attribute: A		
Size: 1byte(U8)			Access: RW		PDO map: possible			
Sub-index2: Numbe	er of Sensors with Du	mmy						
Range: 00Hex-01He	ex	Unit:	-	Default: 00Hex		Attribute: A		
Size: 1byte(U8)			Access: RO		PDO map: p	O map: possible		
Sub-index3: Number of Connected Sensors								
Range: 00Hex-01He	ex	Unit:	-	Default: 00Hex		Attribute: A		
Size: 1byte(U8)			Access: RO		PDO map: p	oossible		

Sub-index1: Number of Sensors Setting

• This object use to set sensor number include dummy sensors.

- Sub-index2: Number of Sensors with Dummy
 - This object detect number of sensors recognized by E3X-ECT (with dummy sensors).
- Sub-index3: Number of Connected Sensors
 - This object detect number of sensors recognized by E3X-ECT (without dummy sensors).

3002Hex	Input Filter for Free Run Mode						
Sub-index0:							
Range: 02Hex		Unit: -	-	Default: 02Hex		Attribute: -	
Size: 1byte(U8)			Access: RO		PDO map: N	lot possible	
Sub-index1: Input F	ilter Setting						
Range: 00Hex-01He	ex	Unit: -	-	Default: 00Hex		Attribute: A	
Size: 1???(BOOL)			Access: RW		PDO map: N	lot possible	
Sub-index2: Input F	ilter Information						
Range: 00Hex-01Hex Unit: - Default: 00Hex Attribute: A							
Size: 1???(BOOL) Access: RO PDO map: Not possible					lot possible		

• Sub-index1: Input Filter Setting:

- This object set Input Filter for free run mode.
 - 0: disable
 - 1: enable

• Sub-index2: Input Filter Information:

- This object detect Input Filter Setting for free run mode.
 - 0: disable
 - 1: enable

3004Hex	Dummy Setting						
Sub-index0:							
Range: 03Hex		Unit: ·	-	Default: 03Hex		Attribute: -	
Size: 1byte(U8)			Access: RO		PDO map: N	lot possible	
Sub-index1: Dummy	Sensors Setting						
Range: 00000000He	ex-3FFFFFFFHex	Unit: ·	-	Default: 00000000Hex		Attribute: A	
Size: 4byte(U32)			Access: RW		PDO map: N	lot possible	
Sub-index2: Dummy	Sensors Informatio	n					
Range: 00000000He	ex-3FFFFFFFHex	Unit: ·	-	Default: 00000000Hex		Attribute: A	
Size: 4byte(U32)			Access: RO		PDO map: Not possible		
Sub-index3: Dummy Sensors Response Setting							
Range: 00Hex-01He	ex	Unit: ·	-	Default: 00Hex		Attribute: A	
Size: 1byte(U8)	Size: 1byte(U8) Access: RW PDO map: Not possible						

- Sub-index1: Dummy Sensors Setting
 - This object set the dummy sensor
 Set the 0bit to ON, No.1 sensor set dummy sensor.
 This function enabled by recycling power were changed.
- Sub-index2: Dummy Sensors Information
 - This object detect dummy sensor setting.
- Sub-index3: Dummy Sensors Response Setting
 - This object set the responce setting when sennding command to dummy sensor.
 0: Dummy sensor reply normal responce.
 - (The read data is always "0")
 - 1: Dummy sensor reply error responce.

Α

300AHex	Sensor Communication Status?8bit						
Sub-index0:	Sub-index0:						
Range: 01Hex	Unit: - Default: 01Hex Attribute: -						
Size: 1byte(U8)			Access: RO		PDO map: N	lot possible	
Sub-index1: Commu	inication Busy						
Range: 00Hex-02He	Range: 00Hex-02Hex Unit: - Default: 00Hex Attribute: A						
Size: 1byte(U8) Access: RO PDO map: possible							

• This object detect comunication status with E3X-ECT and sensor amplifiers.

• When communication Busy is on, detect comunicatiing E3X-ECT and Sensor amplifier.

· When communication error is on, the number of sensors setting is defferent from the number of sensors include dummy sensors.

3010Hex	Restart Sensors					
Sub-index0:						
Range: 01Hex		Unit: ·	-	Default: 01Hex		Attribute: -
Size: 1byte(U8)			Access: RO		PDO map: N	lot possible
Sub-index1: Restart	Sensors				-	
Range: 00Hex-03He	ex	Unit: ·	-	Default: 00Hex		Attribute: A
Size: 1byte(U8)			Access: RW		PDO map: N	lot possible
This	object execute a	ll con	eore restart hy v	vriting 01Hey to Sub_in	dov1	

This object execute all sensors restart by writing 01Hex to Sub-index1.

3020Hex Read input bits				
Sub-index0:				
Range: 40Hex	Unit: -	Default: 40Hex		Attribute: -
Size: 1byte(U8)	Access: RO		PDO map:	Not possible
Sub-index1?60: Input bit 1?60				
Range: 00Hex-01Hex	Unit: -	Default: 00Hex		Attribute: A
Size: 1???(BOOL)	Access: RO		PDO map:	possible
 This object is Sensor I 	Input 1 to 60.			
Input Bit 1: No.1 sense	or input 1			
Input Bit 2: No.1 sense	or input 2			
Input Bit 3: No.2 sense	or input 1			
Input Bit 4: No.2 sense	or input 2			
Input Bit 57: No.29 sei	nsor input 1			
Input Bit 58: No.29 sei	nsor input 2			
Input Bit 59: No.30 sei	nsor input 1			
Input Bit 60: No.30 sei	nsor input 2			

• The address connection with sensor amplifier

These object to comunication sensor amplifiers.

Each object exist 1 to 30 objects by number of sensors.

The object is offset 80Hex.

Show below number of sensors and index address relation.

Sensor No.	Index
Sensor No.1	4000 - 407F
Sensor No.2	4080 - 40FF
Sensor No.3	4100 - 417F
Sensor No.4	4180 - 41FF
Sensor No.5	4200 - 427F
Sensor No.6	4280 - 42FF
Sensor No.7	4300 - 437F
Sensor No.8	4380 - 43FF
Sensor No.9	4400 - 447F
Sensor No.10	4480 - 44FF
Sensor No.11	4500 - 457F
Sensor No.12	4580 - 45FF
Sensor No.13	4600 - 467F
Sensor No.14	4680 - 46FF
Sensor No.15	4700 - 477F
Sensor No.16	4880 - 48FF
Sensor No.17	4800 - 487F
Sensor No.18	4980 - 49FF
Sensor No.19	4900 - 497F
Sensor No.20	4A80 - 4AFF
Sensor No.21	4A00 - 4A7F
Sensor No.22	4A80 - 4AFF
Sensor No.23	4B00 - 4B7F
Sensor No.24	4B80 - 4BFF
Sensor No.25	4C00 - 4C7F
Sensor No.26	4C80 - 4CFF
Sensor No.27	4D00 - 4D7F
Sensor No.28	4D80 - 4DFF
Sensor No.29	4E00 - 4E7F
Sensor No.30	4E80 - 4EFF

*000 or *800Hex	No.01 to 30 Type of	Sensor				
Sub-index0:						
Range: 01Hex	U	Jnit: -	Default: 01Hex		Attribute: -	
Size: 1byte(U8)	·	Access: RO		PDO map: Not possible		
Sub-index1: No.01	to 30 Type of Sensor					
Range: 0000Hex-Fl	FFFHex U	Jnit: -	Default: 0000Hex		Attribute: A	
Size: 2byte(U16)		Access: RO		PDO map:	Not possible	
This	object detect the s	ensor type of senso	or number by index.			
	DATA	type				
00	E	E3X-DA0-S				
01	E	E3X-MDA0				
02	E	E3C-LDA0				
03	E	E2C-EDA0				
05	E	E3X-HD0				
*001 or *801Hex	No.01 to 30 Detection	n Level				
Sub-index0:						
Range: 02Hex	L	Jnit: -	Default: 02Hex		Attribute: -	
Size: 1byte(U8)		Access: RO		PDO map: N	Not possible	
Sub-index1: No.01 t	o 30 Detection Level IN	N1				
Range: F831Hex-27	0FHex L	Jnit: -	Default: 0000Hex		Attribute: A	
Size: 2byte(INT16)		Access: RO		PDO map: p	possible	
Sub-index1: No.01 t	o 30 Detection Level IN	N2				
Range: F831Hex-27	0FHex L	Jnit: -	Default: 0000Hex		Attribute: A	
Size: 2byte(INT16)		Access: RO		PDO map: p	possible	
This	object detect the d	letection level of ser	nsor number by index.			

*002 or *802Hex	No.01 to 30 ON Detection Level					
Sub-index0:						
Range: 02Hex		Unit:	-	Default: 02Hex		Attribute: -
Size: 1byte(U8)			Access: RO		PDO map: N	Not possible
Sub-index1: No.01	to 30 ON Detection L	evel IN	J 1			
Range: F831Hex-2	70FHex	Unit:	-	Default: 0000Hex		Attribute: A
Size: 2byte(INT16)			Access: RO		PDO map: N	Not possible
Sub-index1: No.01	to 30 ON Detection L	evel IN	12			
Range: F831Hex-2	70FHex	Unit:	-	Default: 0000Hex		Attribute: A
Size: 2byte(INT16) Access: RO PDO map: Not possible						Not possible

• This object detect the ON dection level of sensor number by index.

*003 or *803Hex No.01 to 30 OFF D	No.01 to 30 OFF Detection Level					
Sub-index0:						
Range: 02Hex	Unit: ·	-	Default: 02Hex		Attribute: -	
Size: 1byte(U8)		Access: RO		PDO map: N	lot possible	
Sub-index1: No.01 to 30 OFF Detection	Level I	N1				
Range: F831Hex-270FHex	Unit: ·	-	Default: 0000Hex		Attribute: A	
Size: 2byte(INT16)		Access: RO		PDO map: N	lot possible	
Sub-index1: No.01 to 30 OFF Detection	Sub-index1: No.01 to 30 OFF Detection Level IN2					
Range: F831Hex-270FHex Unit: - Default: 0000Hex Attribute: A						
Size: 2byte(INT16) Access: RO PDO map: Not possible					lot possible	

• This object detect the OFF detection level of sensor number by index.

*004 or *804Hex	No.01 to 30 Threshold Settings							
Sub-index0:	Sub-index0:							
Range: 02Hex		Unit: -	-	Default: 02Hex		Attribute: -		
Size: 1byte(U8)			Access: RO		PDO map: N	Not possible		
Sub-index1: No.01 to	o 30 Threshold Setti	ngs IN	1		•			
Range: F831Hex-27	'0FHex	Unit: -	-	Default: 0005Hex		Attribute: A		
Size: 2byte(INT16)			Access: RW		PDO map: N	Not possible		
Sub-index1: No.01 to	o 30 Threshold Setti	ngs IN2	2		•			
Range: F831Hex-270FHex Unit: - Default: 0005Hex Attribute: A								
Size: 2byte(INT16) Access: RW PDO map: Not possible								

• This object set the threshold level of sensor number by index.

*005 or *805Hex	No.01 to 30 Color F	No.01 to 30 Color Ratio(RED)						
Sub-index0:								
Range: 02Hex		Unit:	-	Default: 02Hex		Attribute: -		
Size: 1byte(U8)			Access: RO		PDO map: I	Not possible		
Sub-index1: No.01	to 30 Color Ratio(RE	D) IN1						
Range: 0000Hex-0	3E8Hex	Unit:	-	Default: 00C8Hex		Attribute: A		
Size: 2byte(U16)			Access: RW		PDO map: I	Not possible		
Sub-index1: No.01	to 30 Color Ratio(RE	D) IN2						
Range: 0000Hex-0	Range: 0000Hex-03E8Hex Unit: - Default: 00C8Hex Attribute: A							
Size: 2byte(U16) Access: RW PDO map: Not possible					Not possible			
- Dee	anvad							

Reserved

*006 or *806Hex	x No.01 to 30 Color Ratio(GREEN)							
Sub-index0:								
Range: 02Hex		Unit: -	-	Default: 02Hex		Attribute: -		
Size: 1byte(U8)	Access: RO PDO map: Not possible					Not possible		
Sub-index1: No.01 to	o 30 Color Ratio(GRI	EEN) I	N1					
Range: 0000Hex-03I	E8Hex	Unit: -	-	Default: 0190Hex		Attribute: A		
Size: 2byte(U16)			Access: RW		PDO map: N	Not possible		
Sub-index1: No.01 to	o 30 Color Ratio(GRI	EEN) I	N2					
Range: 0000Hex-03E8Hex Unit: - Default: 0190Hex Attribute: A								
Size: 2byte(U16) Access: RW PDO map: Not possible					Not possible			
	_							

Reserved

*007 or *807Hex No.01 to 30 Color F	No.01 to 30 Color Ratio(BLUE)					
Sub-index0:						
Range: 02Hex	Unit: -		Default: 02Hex		Attribute: -	
Size: 1byte(U8)	Access: RO			PDO map: I	Not possible	
Sub-index1: No.01 to 30 Color Ratio(BL	JE) IN1					
Range: 0000Hex-03E8Hex	Unit: -		Default: 0190Hex		Attribute: A	
Size: 2byte(U16)		Access: RW	PDO map: Not possible		Not possible	
Sub-index1: No.01 to 30 Color Ratio(BL	JE) IN2					
Range: 0000Hex-03E8Hex	Unit: -		Default: 0190Hex		Attribute: A	
Size: 2byte(U16)		Access: RW		PDO map: Not possible		

Reserved

A

*008 or *808Hex	No_01??30 Differentiation Threshold Settings					
Sub-index0:						
Range: 02Hex		Unit: -	-	Default: 02Hex		Attribute: -
Size: 1byte(U8)	Size: 1byte(U8)		Access: RO	Access: RO PDO n		Not possible
Sub-index1: No.01 to	o 30 Differentiation 1	hresh	old Settings IN1		•	
Range: F831Hex-27	0FHex	Unit: -	-	Default: 0005Hex		Attribute: A
Size: 2byte(INT16)			Access: RW		PDO map: Not possible	
Sub-index1: No.01 to	o 30 Differentiation 1	hresh	old Settings IN2		•	
Range: F831Hex-07	CFHex	Unit: -	-	Default: 0005Hex		Attribute: A
Size: 2byte(INT16)			Access: RW		PDO map: Not possible	

• This object set the dfferentiation threshold level of sensor number by index.

*009 or *809Hex	No_01??30 Difference Threshold Settings					
Sub-index0:						
Range: 02Hex		Unit: ·	-	Default: 02Hex		Attribute: -
Size: 1byte(U8) Access			Access: RO		PDO map: Not possible	
Sub-index1: No.01 t	o 30 Difference Thre	shold \$	Settings IN1			
Range: F831Hex-27	'0FHex	Unit: ·	-	Default: 0005Hex		Attribute: A
Size: 2byte(INT16)			Access: RW		PDO map: Not possible	
Sub-index1: No.01 t	o 30 Difference Thre	shold \$	Settings IN2			
Range: F831Hex-07	CFHex	Unit: ·	-	Default: 0005Hex		Attribute: A
Size: 2byte(INT16)	ize: 2byte(INT16) Access: RW				PDO map: Not possible	

• This object set the difference threshold level of sensor number by index.

*00A or *80AHex	No.01 to 30 Opera	No.01 to 30 Operating Mode				
Sub-index0:						
Range: 02Hex		Unit: ·	-	Default: 02Hex		Attribute: -
Size: 1byte(U8)			Access: RO		PDO map: Not possible	
Sub-index1: No.01	to 30 Operating Mod	le IN1				
Range: 0000Hex-00	001Hex	Unit:	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)			Access: RW		PDO map: Not possible	
Sub-index1: No.01	to 30 Operating Mod	le IN2				
Range: 0000Hex-0001Hex Unit: -			-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)			Access: RW		PDO map: Not possible	

• This object set the oprating mode of sensor number by index.

DATA	Setting
0000Hex	E3X,E3C:Light ON, E2C:Normary Open
0001Hex	E3X,E3C:Dark ON, E2C:Normary Close
0002-FFFFHex	Reserved

*00B or *80BHex No.01 to 30 D	etection Fur	nction			
Sub-index0:					
Range: 01Hex	Unit:	-	Default: 01Hex		Attribute: -
Size: 1byte(U8)		Access: RO	·	PDO map: N	Not possible
Sub-index1: No.01 to 30 Detection	Function				
Range: 0000Hex-0006Hex	Unit:	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)	16) Access: RW			PDO map: N	lot possible

• This object set the Detection function of sensor number by index.

DATA	Setting
0000Hex	Standerd
0001Hex	High resolution
0002Hex	Defferntiation
0004Hex	High Speed
0005Hex	Tough (Only E3X-DA0-S)
0006-FFFFHex	Reserved

*00C or *80CHex	No.01 to 30 Differentiation Edge					
Sub-index0:						
Range: 01Hex		Unit:	-	Default: 01Hex		Attribute: -
Size: 1byte(U8)		Access: RO		PDO map: Not possible		
Sub-index1: No.01	to 30 Differentiation F	Respor	ise Time			
Range: 0000Hex-0001Hex Unit: -		-	Default: 0000Hex		Attribute: A	
Size: 2byte(U16)	(U16) Access: RW		•	PDO map: N	lot possible	

This object set the defferentiation edge of sensor number by index

DATA	Setting
0000Hex	One-side edge
0001Hex	Double-side edge
0002-FFFFHex	Reserved

*00D or *80DHex No.01 to 30 Different	No.01 to 30 Differentiation Response Time				
Sub-index0:					
Range: 01Hex	Unit: -		Default: 01Hex		Attribute: -
Size: 1byte(U8)		Access: RO		PDO map: N	lot possible
Sub-index1: No.01 to 30 Differentiation F	Respon	se Time			
Range: 0001Hex-0006Hex	Unit: -		Default: 0001Hex		Attribute: A
Size: 2byte(U16)		Access: RW PDO map: Not possible			lot possible

• This object set the defferentiation responce time of sensor number by index

		E3X-HD0	DA0,LDA0,EDA		
DATA	Setting	(Only one-side edge)	one-side edge	double-side edge	
0001Hex	differentiation responce 1	defferntiation OFF	250us	500us	
0002Hex	differentiation responce 2	250us	500us	1ms	
0003Hex	differentiation responce 3	500us	1ms	10ms	
0004Hex	differentiation responce 4	1ms	10ms	100ms	
0005Hex	differentiation responce 5	10ms	100ms	200ms	
0006Hex	differentiation responce 6	100ms	reserved		
0007-FFFFHe	reserved				
Х					

*00E or *80EHex No.01 to 30 Til	mer Functio	n		
Sub-index0:				
Range: 02Hex	Unit:	-	Default: 02Hex	Attribute: -
Size: 1byte(U8)	Access: RO		·	PDO map: Not possible
Sub-index1: No.01 to 30 Timer Fund	ction IN1			
Range: 0000Hex-0004Hex	Unit:	-	Default: 0000Hex	Attribute: A
Size: 2byte(U16)		Access: RW		PDO map: Not possible
Sub-index1: No.01 to 30 Timer Fund	ction IN2			
Range: 0000Hex-0004Hex	Unit:	-	Default: 0000Hex	Attribute: A
Size: 2byte(U16)		Access: RW		PDO map: Not possible

• This object set the timer function of sensor number by index

DATA	Setting			
0000Hex	Disable timer function			
0001Hex	OFF-delay timer			
0002Hex	ON-delay timer			
0003Hex	One shot timer			
0004-00FFHex	Reserved			

*00F or *80FHex	K No.01 to 30 Timer Value					
Sub-index0:						
Range: 02Hex		Unit: -	-	Default: 02Hex	Default: 02Hex	
Size: 1byte(U8)		Access: RO			PDO map: N	lot possible
Sub-index1: No.01 to 30 Timer Value IN1						
Range: 0000Hex-27	Range: 0000Hex-270FHex Unit: -		- Default: 0040Hex			Attribute: A
Size: 2byte(U16)		Access: RW			PDO map: Not possible	
Sub-index1: No.01 to 30 Timer Value IN2						
Range: 0000Hex-270FHex Unit: -		-	Default: 040Hex		Attribute: A	
Size: 2byte(U16) Ac		Access: RW		PDO map: N	lot possible	

• This object set the Timer valu of sensor number by index.

*010 or *810Hex No.01 to 30 Power Tuning Status						
Sub-index0:						
Range: 02Hex		Unit: -		Default: 02Hex	Default: 02Hex	
Size: 1byte(U8)		Access: RO			PDO map: N	Not possible
Sub-index1: No.01 to 30 Power Tuning Status IN1						
Range: 0000Hex-0001Hex Unit: -		- Default: 0000Hex			Attribute: A	
Size: 2byte(U16)		Access: RO		PDO map: Not possible		
Sub-index2: No.01 to 30 Power Tuning Status IN2						
Range: 0000Hex-0001Hex Unit: -		-	Default: 0000Hex		Attribute: A	
Size: 2byte(U16)		Access: RO		PDO map: Not possible		

• This object detect the power tuning status of sensor number by index.

• 0000 Hex: Power tuning Off, 0001 Hex: Power tuning ON

*012 or *812Hex No.01 to 30 I	No.01 to 30 Display Mode				
Sub-index0:					
Range: 01Hex Unit: -		-	Default: 01Hex		Attribute: -
Size: 1byte(U8)		Access: RO		PDO map: I	Not possible
Sub-index1: No.01 to 30 Display M	Node				
Range: 0000Hex-0007Hex	Unit:	-	Default: 0001Hex		Attribute: A
Size: 2byte(U16)	6) Access: RW			PDO map: I	Not possible

• This object set the display mode of sensor number by index.

DATA	Setting
0000Hex	Detection level and Detection level (MDA0)
0001Hex	Detection level and Sreshold level
0002Hex	Detection ratio and Sreshold level
0003Hex	Peek and bottom Detection level 1
0004Hex	Peak and bottom Detection level 2
0005Hex	Analog bar
0006Hex	Detection level and Peak Detection level
0007-FFFFHex	Reserved

*013 or *813Hex No.01 to 30 Disp	No.01 to 30 Display Direction				
Sub-index0:					
Range: 01Hex	ge: 01Hex Unit: -				Attribute: -
Size: 1byte(U8)		Access: RO		PDO map: Not possible	
Sub-index1: No.01 to 30 Display Direction					
Range: 0000Hex-0001Hex	Unit: -		Default: 0000Hex		Attribute: A
Size: 2byte(U16) Access: RW				PDO map: N	lot possible

• This object set the display derection of sensor number by index.

DATA	Setting
0000Hex	Normal
0001Hex	Revers
0002-FFFFHex	Reserved

*014 or *814Hex No.01 to 30 M	No.01 to 30 MODE Key Setting					
Sub-index0:						
Range: 01Hex	-	Default: 01Hex		Attribute: -		
Size: 1byte(U8) Access: RO		Access: RO		PDO map: Not possible		
Sub-index1: No.01 to 30 MODE Key	Setting					
Range: 0000Hex-0004Hex	Unit:	-	Default: 0000Hex		Attribute: A	
Size: 2byte(U16) Access: RW		Access: RW	• •	PDO map: N	lot possible	

• This object set the mode key setting of sensor number by index.

DATA	Setting
0000Hex	Power tuning
0001Hex	Zero reset
0002Hex	Reserved
0003Hex	Teaching for EDA0
0004Hex	Workpeice exist non-exist teaching
0005-FFFFHex	Reserved

*015 or *815Hex	No.01 to 30 Output Setting					
Sub-index0:	Sub-index0:					
Range: 01Hex		Unit: -		Default: 01Hex		Attribute: -
Size: 1byte(U8)			Access: RO	·	PDO map:	Not possible
Sub-index1: No.01	to 30 Output Setting				<u>.</u>	
Range: 0000Hex-00	008Hex	Unit: ·	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)			Access: RW		PDO map:	Not possible
This	object set the ou	itout s	etting of sensor	number by index.		
DATA Setting						
000	00Hex	ooob	each channel			
)1Hex		utput (LDA0,EDA0)			
000)2Hex	Self-d	liagnostic (LDA0,ED	DA0)		
000)3Hex	AND	output (MDA0)			
000)4Hex	OR or	utput (MDA0)			
000)5Hex	difference output (MDA0)				
000)6Hex	low edge sync output (MDA0)				
000)7Hex	high edge sync output (MDA0)				
000)7Hex	sensor head error output (EDA0)				
000)5-FFFFHex	reserv	ved			

*016 or *816Hex	No.01 to 30 Output	No.01 to 30 Output Timer Function					
Sub-index0:							
Range: 01Hex	Range: 01Hex Unit:		-	Default: 01Hex		Attribute: -	
Size: 1byte(U8)	Size: 1byte(U8) Access		Access: RO	Access: RO PD		PDO map: Not possible	
Sub-index1: No.01	to 30 Timer Function						
Range: 0000Hex-00	Range: 0000Hex-0004Hex Unit: - Default: 0000Hex Attribute: A				Attribute: A		
Size: 2byte(U16) Access: RW PDO map: Not possible				Not possible			
This object set the timer function of sensor number by index							

This object set the timer function of sensor number by index.

DATA	Setting
0000Hex	timer disabled
0001Hex	off-delay timer
0002Hex	on-delay timer
0003Hex	one shot timer
04-FFHex	reserved

*017 or *817Hex No.01 to 30 O	No.01 to 30 Output Timer Value					
Sub-index0:						
Range: 01Hex Unit: - Default: 01Hex Attribute: -						
Size: 1byte(U8) Access: RO		Access: RO		PDO map: Not possible		
Sub-index1: No.01 to 30 Output Tir	ner Value			·		
Range: 0000Hex-1388Hex Unit: -		-	Default: 0040Hex	Attribute: A		
Size: 2byte(U16) Access: RW			PDO map: Not possible			

• This object set the timer value of sensor number by index.

*018 or *818Hex	No.01 to 30 Power Tuning Target Value						
Sub-index0:							
Range: 02Hex		Unit:	-	Default: 02Hex		Attribute: -	
Size: 1byte(U8)			Access: RO		PDO map: Not possible		
Sub-index1: No.01 to 30 Power Tuning Target Value IN1							
Range: 0064Hex-2	70FHex	ex Unit: -		Default: 07D0Hex		Attribute: A	
Size: 2byte(U16)			Access: RW		PDO map: Not possible		
Sub-index1: No.01	to 30 Power Tuning	۲arget ۱	/alue IN2		•		
Range: 0064Hex-2	70FHex	Unit:	-	Default: 07D0Hex		Attribute: A	
Size: 2byte(U16)		•	Access: RW		PDO map: I	Not possible	
This	ahiast sat tha D				here have been		

• This object set the Power Tuning Target value of sensor number by index.

*019 or *819Hex	No.01 to 30 Power Tuning Threshold							
Sub-index0:								
Range: 02Hex		Unit: - Default: 02Hex Attribute: -						
Size: 1byte(U8)			Access: RO PDO map: Not possible			Not possible		
Sub-index1: No.01 to 30 Power Tuning Threshold IN1								
Range: 0000Hex-27	70FHex	Unit: ·	-	Default: 0000Hex		Attribute: A		
Size: 2byte(U16)			Access: RW		PDO map: Not possible			
Sub-index1: No.01 to 30 Power Tuning Threshold IN2								
Range: 0000Hex-270FHex Unit: - Default: 0000Hex Attribute: A						Attribute: A		
Size: 2byte(U16)	e: 2byte(U16) Access: RW		PDO map: Not possible		Not possible			

• This object set the power tuning threshold value of sensor number by index.

*01A or *81AHex	No.01 to 30 Teaching Level without Work piece						
Sub-index0:							
Range: 02Hex		Unit:	-	Default: 02Hex Attribute: -			
Size: 1byte(U8)			Access: RO	PDO map: Not possible		Not possible	
Sub-index1: No.01	to 30 Teaching Leve	l withou	t Work piece IN1				
Range: FF9DHex-0	063Hex	Unit:	-	Default: 0006Hex Attribute: A		Attribute: A	
Size: 2byte(INT16)			Access: RW		PDO map: Not possible		
Sub-index1: No.01	to 30 Teaching Leve	l withou	t Work piece IN2				
Range: FF9DHex-0	063Hex	Unit:	-	Default: 0006Hex		Attribute: A	
Size: 2byte(INT16)			Access: RW		PDO map:	Not possible	

• This object set the teaching level without work piece of sensor number by index.

*01B or *81BHex No.01 to 30 ATC P	No.01 to 30 ATC Power ON Setting						
Sub-index0:							
Range: 01Hex	Range: 01Hex Unit: - Default: 01Hex Attribute: -						
Size: 1byte(U8)	re: 1byte(U8) Access: RO			PDO map: Not possible			
Sub-index1: No.01 to 30 ATC Power ON Setting							
Range: 0000Hex-0002Hex Unit: -		- Default: 0000Hex			Attribute: A		
Size: 2byte(U16)		Access: RW		PDO map: Not possible			

• This object set the ATC power on setting of sensor number by index.

DATA	Setting
0000Hex	OFF
0001Hex	ATC
0002Hex	ATC + powertuning
0003-FFFFHex	reserved

*00C or *80CHex No.01 to 30 ATC	No.01 to 30 ATC Setting							
Sub-index0:								
Range: 02Hex	ange: 02Hex Unit: - Default: 02Hex Attribute: -				Attribute: -			
Size: 1byte(U8)	•	Access: RO		PDO map: Not possible				
Sub-index1: No.01 to 30 ATC Setting IN1								
Range: 0000Hex-0001Hex	Unit:	- Default: 0000Hex			Attribute: A			
Size: 2byte(U16)		Access: RW		PDO map: Not possible				
Sub-index1: No.01 to 30 ATC Setting IN2								
Range: 0000Hex-0001Hex Unit: - Default: 0000Hex Attribute: A				Attribute: A				
Size: 2byte(U16)		Access: RW		PDO map: Not possible				
		· · · · · · · · · · · · · · · · · · ·						

• This object set the ATC setting of sensor number by index.

DATA	Setting
0000Hex	OFF
0001Hex	ON
0002-FFFFHex	Reserved

*01D or *81DHex No.01 to 30 "Eco" Mode Setting							
Sub-index0:							
Range: 01Hex	Unit: -	Default: 01Hex	Attribute: -				
Size: 1byte(U8)	Access: RC)	PDO map: Not possible				
Sub-index1: No.01 to 30 "Eco" Mo	de Setting						
Range: 0000Hex-0002Hex	Unit: -	Default: 0000Hex	Attribute: A				
Size: 2byte(U16)	Access: RV	V	PDO map: Not possible				

• This object set the "ECO" mode of sensor number by index.

DATA	Setting
0000Hex	OFF
0001Hex	ECO1
0002Hex	ECO2
0003-FFFFHex	Reserved

*01E or *81EHex No.01 to 30 Zero R	No.01 to 30 Zero Reset Level					
Sub-index0:						
Range: 02Hex Unit: - Default: 02Hex Attribute: -					Attribute: -	
Size: 1byte(U8)	rte(U8) Access: RO PDO map: Not possible			lot possible		
Sub-index1: No.01 to 30 Zero Reset Lev	el IN1					
Range: 0000Hex-0FA0Hex Unit:		- Default: 0000Hex			Attribute: A	
Size: 2byte(U16)		Access: RW		PDO map: Not possible		
Sub-index1: No.01 to 30 Zero Reset Level IN2						
Range: 0000Hex-0FA0Hex Unit: - Default: 0000Hex Attribute: A				Attribute: A		
Size: 2byte(U16)		Access: RW		PDO map: N	lot possible	

• This object set the Zero reset level of sensor number by index.

Α

*01F or *81FHex	No.01 to 30 Threshold Ratio							
Sub-index0:								
Range: 02Hex		Unit:	- Default: 02Hex Attribut			Attribute: -		
Size: 1byte(U8)			Access: RO PDO map: Not possible			Not possible		
Sub-index1: No.01 to 30 Threshold Ratio IN1								
Range: FF9DHex-0	Range: FF9DHex-0063Hex Unit: -		- Default: 0006Hex			Attribute: A		
Size: 2byte(INT16)			Access: RW		PDO map: Not possible			
Sub-index1: No.01 to 30 Threshold Ratio IN2								
Range: FF9DHex-0063Hex Unit: -		- Default: 0006Hex			Attribute: A			
Size: 2byte(INT16) Access: RW		PDO map: Not possible		Not possible				

• This object set the Threshold ratio of sensor number by index.

*020 or *820Hex No.01 to 30 Numb	No.01 to 30 Number of Interference Prevention						
Sub-index0:							
Range: 01Hex Unit: - Default: 01Hex Attribute:					Attribute: -		
Size: 1byte(U8)		Access: RO		PDO map: Not possible			
Sub-index1: No.01 to 30 Number of Interference Prevention							
Range: 0000Hex-0005Hex Unit:		Default: 0000Hex			Attribute: A		
Size: 2byte(U16)		Access: RW		PDO map: Not possible			

• This object set the interference prevertion of sensor number by index. (Only E2C-EDA0 O A)

Setting
OFF
1 sensor
2 sensors
3 sensors
4 sensors
5 sensors
Reserved

*021 or *821Hex No.01 to 30 Key Lo	No.01 to 30 Key Lock Setting						
Sub-index0:							
Range: 01Hex	ex Unit: - Default: 01Hex Attribute: -						
Size: 1byte(U8)		Access: RO		PDO map: Not possible			
Sub-index1: No.01 to 30 Key Lock Setting							
Range: 0000Hex-0001Hex Unit:		Default: 0000Hex			Attribute: A		
Size: 2byte(U16)		Access: RW		PDO map: Not possible			

• This object set the Key lock of sensor number by index.

DATA	Setting
0000Hex	OFF
0001Hex	ON
0002-FFFFHex	Reserved

*022 or *822Hex No.01 to 30 Gain	No.01 to 30 Gain Level						
Sub-index0:							
Range: 02Hex	Unit	: -	Default: 02Hex		Attribute: -		
Size: 1byte(U8)		Access: RO		PDO map: Not possible			
Sub-index1: No.01 to 30 Gain Level IN1							
Range: 0000Hex-FFFFHex	Unit	: -	Default: 0000Hex		Attribute: A		
Size: 2byte(U16)		Access: RW	Access: RW		PDO map: Not possible		
Sub-index1: No.01 to 30 Gain Level	IN2						
Range: 0000Hex-FFFFHex	Unit	: -	Default: 0000Hex		Attribute: A		
Size: 2byte(U16)		Access: RW		PDO map: No	ot possible		
 Reserved 							

*023 or *823Hex	No.01 to 30 Distinction Mode						
Sub-index0:							
Range: 02Hex		Unit:	-	Default: 02Hex		Attribute: -	
Size: 1byte(U8)			Access: RO		PDO map: Not possible		
Sub-index1: No.01 to 30 Distinction Mode IN1							
Range: 0000Hex-Fl	Range: 0000Hex-FFFFHex Unit:		- Default: 0000Hex			Attribute: A	
Size: 2byte(U16)			Access: RW		PDO map: Not possible		
Sub-index1: No.01	to 30 Distinction Mod	le IN2					
Range: 0000Hex-FFFFHex Unit: -		-	Default: 0000Hex	_	Attribute: A		
Size: 2byte(U16)			Access: RW		PDO map: N	lot possible	
Rese	erved						

*030 or *830Hex No.01 to 30 Max	No.01 to 30 Maximum Sensitivity						
Sub-index0:							
Range: 02Hex	Unit:	-	Default: 02Hex		Attribute: -		
Size: 1byte(U8)		Access: RO		PDO map: Not possible			
Sub-index1: No.01 to 30 Maximum Sensitivity IN1							
Range: 0000Hex-0001Hex	Unit:	- Default: 0000Hex			Attribute: A		
Size: 2byte(U16)		Access: RW	cess: RW PDO n		map: Not possible		
Sub-index1: No.01 to 30 Maximum Sensitivity IN2							
Range: 0000Hex-0001Hex	Unit:	-	Default: 0000Hex		Attribute: A		
Size: 2byte(U16)		Access: RW		PDO map: N	Not possible		

• This object execute the maxmum sensitivity of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

*031 or *831Hex	No.01 to 30 Teaching without Workpiece(Reflective)						
Sub-index0:							
Range: 02Hex	Unit: -		- Default: 02Hex			Attribute: -	
Size: 1byte(U8)		Access: RO			PDO map: N	lot possible	
Sub-index1: No.01 to 30 Teaching without Workpiece(Reflective) IN1							
Range: 0000Hex-00	01Hex	Unit: ·	- Default: 0000Hex			Attribute: A	
Size: 2byte(U16)			Access: RW		PDO map: Not possible		
Sub-index1: No.01 to 30 Teaching without Workpiece(Reflective) IN2							
Range: 0000Hex-00	01Hex	Unit: ·	-	Default: 0000Hex		Attribute: A	
Size: 2byte(U16) Access: RW		Access: RW		PDO map: N	Not possible		

• This object execute the teaching without workpiece(reflrctive) of sensor number by index.

*032 or *832Hex	No.01 to 30 Teaching without Workpiece(Through beam)						
Sub-index0:							
Range: 02Hex		Unit: ·	- Default: 02Hex			Attribute: -	
Size: 1byte(U8)			Access: RO		PDO map: N	lot possible	
Sub-index1: No.01 to 30 Teaching without Workpiece(Through beam) IN1							
Range: 0000Hex-00	001Hex	Unit: ·	-	Default: 0000Hex		Attribute: A	
Size: 2byte(U16)			Access: RW	ss: RW F		PDO map: Not possible	
Sub-index1: No.01 to 30 Teaching without Workpiece(Through beam) IN2							
Range: 0000Hex-0001Hex Unit: -		Default: 0000Hex		Attribute: A			
Size: 2byte(U16) Access: RW		Access: RW		PDO map: N	lot possible		

• This object execute the teaching without workpiece(through beam) of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

*033 or *833Hex	No.01 to 30 Teaching First Point						
Sub-index0:							
Range: 02Hex		Unit: ·	- Default: 02Hex			Attribute: -	
Size: 1byte(U8)		Access: RO			PDO map: Not possible		
Sub-index1: No.01 to 30 Teaching First Point IN1							
Range: 0000Hex-00	001Hex	Unit: ·	- Default: 0000Hex			Attribute: A	
Size: 2byte(U16)			Access: RW		PDO map: Not possible		
Sub-index1: No.01 to 30 Teaching First Point IN2							
Range: 0000Hex-0001Hex Unit: -		Default: 0000Hex			Attribute: A		
Size: 2byte(U16) Access: RW		Access: RW	PDO map: N		lot possible		

This object execute the teaching first point of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

*034 or *834Hex	No.01 to 30 Teaching Secondt Point						
Sub-index0:							
Range: 02Hex		Unit: ·	-	Default: 02Hex		Attribute: -	
Size: 1byte(U8)			Access: RO	•	PDO map: N	Not possible	
Sub-index1: No.01 to 30 Teaching Second Point IN1							
Range: 0000Hex-0	001Hex	Unit: ·	-	Default: 0000Hex		Attribute: A	
Size: 2byte(U16)			Access: RW		PDO map: Not possible		
Sub-index1: No.01 to 30 Teaching Second Point IN2							
Range: 0000Hex-0	001Hex	Unit: ·	-	Default: 0000Hex		Attribute: A	
Size: 2byte(U16)			Access: RW		PDO map: N	Not possible	
This shipst supports the teaching account wint of support supports, indeed							

• This object execute the teaching second point of sensor number by index.

*035 or *835Hex No.01 to 30 Position Teaching								
Sub-index0:								
Range: 02Hex	Unit: ·	-	Default: 02Hex		Attribute: -			
Size: 1byte(U8)	Access: RO			PDO map: N	lot possible			
Sub-index1: No.01 to 30 Position Teaching IN1								
Range: 0000Hex-0001Hex	Unit: -		Default: 0000Hex		Attribute: A			
Size: 2byte(U16)		Access: RW		PDO map: N	lot possible			
Sub-index1: No.01 to 30 Position Teaching IN2								
Range: 0000Hex-0001Hex	Unit:	-	Default: 0000Hex		Attribute: A			
Size: 2byte(U16)		Access: RW		PDO map: N	lot possible			

• This object execute the position teaching of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

*036 or *836Hex	No.01 to 30 Auto Teaching Start					
Sub-index0:						
Range: 02Hex		Unit:	-	Default: 02Hex		Attribute: -
Size: 1byte(U8)			Access: RO		PDO map: N	Not possible
Sub-index1: No.01	to 30 Auto Teaching	Start II	N1			
Range: 0000Hex-0	001Hex	Unit:	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)			Access: RW		PDO map: Not possible	
Sub-index1: No.01	to 30 Auto Teaching	Start II	N2			
Range: 0000Hex-0	Range: 0000Hex-0001Hex Unit: -			Default: 0000Hex		Attribute: A
Size: 2byte(U16)		Access: RW		PDO map: N	Not possible	

This object execute the auto teaching start of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

*037 or *837Hex	No.01 to 30 Auto Teaching Stop					
Sub-index0:						
Range: 02Hex		Unit: ·	-	Default: 02Hex		Attribute: -
Size: 1byte(U8)			Access: RO		PDO map: N	lot possible
Sub-index1: No.01	to 30 Auto Teaching	Stop IN	N1			
Range: 0000Hex-00	001Hex	Unit: ·	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)			Access: RW		PDO map: Not possible	
Sub-index1: No.01	to 30 Auto Teaching	Stop IN	N2			
Range: 0000Hex-0001Hex Unit:		- Default: 0000Hex			Attribute: A	
Size: 2byte(U16)			Access: RW		PDO map: Not possible	

• This object execute the auto teaching stop of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

*038 or *838Hex	*038 or *838Hex No.01 to 30 Power Tuning					
Sub-index0:						
Range: 02Hex		Unit: ·	-	Default: 02Hex		Attribute: -
Size: 1byte(U8)			Access: RO	·	PDO map: N	Not possible
Sub-index1: No.01	to 30 Power Tuning I	N1				
Range: 0000Hex-00	01Hex	Unit:	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)			Access: RW		PDO map: Not possible	
Sub-index1: No.01	to 30 Power Tuning I	N2				
Range: 0000Hex-0001Hex Unit: - Default: 0000Hex Attribute: A					Attribute: A	
Size: 2byte(U16) Access:			Access: RW		PDO map: N	lot possible

• This object execute the power tunig of sensor number by index.

*039 or *839Hex	x No.01 to 30 Cancel Power Tuning					
Sub-index0:						
Range: 02Hex		Unit: ·	-	Default: 02Hex		Attribute: -
Size: 1byte(U8)			Access: RO		PDO map: N	lot possible
Sub-index1: No.01 t	to 30 Cancel Power	Funing	IN1			
Range: 0000Hex-00	01Hex	Unit: ·	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)			Access: RW		PDO map: Not possible	
Sub-index1: No.01 t	to 30 Cancel Power	Funing	IN2			
Range: 0000Hex-0001Hex Unit: -			-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)			Access: RW		PDO map: N	lot possible

• This object execute the power tuning cancel of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

*03A or *83AHex No.01 to 30 Zero Reset						
Sub-index0:						
Range: 02Hex		Unit: ·	-	Default: 02Hex		Attribute: -
Size: 1byte(U8)			Access: RO		PDO map: N	Not possible
Sub-index1: No.011	to 30 Zero Reset IN1					
Range: 0000Hex-00	001Hex	Unit: ·	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)			Access: RW		PDO map: N	Not possible
Sub-index1: No.011	to 30 Zero Reset IN2					
Range: 0000Hex-0001Hex Unit: - Default: 0000Hex Attribute: A					Attribute: A	
Size: 2byte(U16) Access: RW			Access: RW		PDO map: N	Not possible

• This object execute the Zero reset of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

*03B or *83BHex	No.01 to 30 Cance	No.01 to 30 Cancel Zero Reset				
Sub-index0:						
Range: 02Hex		Unit:	-	Default: 02Hex		Attribute: -
Size: 1byte(U8)		Access: RO			PDO map: N	Not possible
Sub-index1: No.01	to 30 Cancel Zero Re	eset IN	1			
Range: 0000Hex-0	001Hex	Unit:	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)			Access: RW		PDO map: Not possible	
Sub-index1: No.01	to 30 Cancel Zero Re	eset IN	2			
Range: 0000Hex-0001Hex Unit: - Default: 0000Hex Attribute: A					Attribute: A	
Size: 2byte(U16)			Access: RW		PDO map: N	Not possible
This object execute the zero react equal of each or humber by index						

• This object execute the zero reset cancel of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

*03C or *83CHex	No.01 to 30 Projec	No.01 to 30 Projection Lighting OFF				
Sub-index0:						
Range: 02Hex		Unit:	-	Default: 02Hex		Attribute: -
Size: 1byte(U8)			Access: RO		PDO map:	Not possible
Sub-index1: No.01	to 30 Projection Ligh	ting OF	F IN1			
Range: 0000Hex-0	001Hex	Unit:	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)			Access: RW		PDO map:	Not possible
Sub-index1: No.01	to 30 Projection Ligh	ting OF	F IN2			
Range: 0000Hex-0	001Hex	Unit:	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)	Size: 2byte(U16) Access: RW		Access: RW		PDO map:	Not possible
This			is at an limbur a			

This object execute the projection lighting OFF of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

A

*03D or *83DHex No.01 to 30 Cancel Projection Lighting				
Unit: -	Default: 02Hex	Attribute: -		
Access: RO		PDO map: Not possible		
on Lighting IN1				
Unit: -	Default: 0000Hex	Attribute: A		
Access: RW		PDO map: Not possible		
on Lighting IN2				
Unit: -	Default: 0000Hex	Attribute: A		
Access: RW		PDO map: Not possible		
	Unit: - Access: RO In Lighting IN1 Unit: - Access: RW In Lighting IN2 Unit: -	Unit: - Default: 02Hex Access: RO In Lighting IN1 Unit: - Default: 0000Hex Access: RW In Lighting IN2 Unit: - Default: 0000Hex	Unit: - Default: 02Hex Attribute: - Access: RO PDO map: Not possible on Lighting IN1 Unit: - Default: 0000Hex Access: RW PDO map: Not possible on Lighting IN2 Unit: - Default: 0000Hex Attribute: A	

• This object execute the projection lighting OFF cancel of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

*03E or *83EHex	No.01 to 30 Display Blinking					
Sub-index0:						
Range: 02Hex		Unit: ·	-	Default: 02Hex		Attribute: -
Size: 1byte(U8)			Access: RO		PDO map: N	Not possible
Sub-index1: No.01	to 30 Display Blinking	g IN1				
Range: 0000Hex-00	001Hex	Unit:	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)			Access: RW		PDO map: Not possible	
Sub-index1: No.01	to 30 Display Blinking	g IN2				
Range: 0000Hex-0001Hex Unit:			-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)		Access: RW		PDO map: Not possible		

• This object execute the Display Blinking of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

*03F or *83FHex No.01 to 30 Car	x No.01 to 30 Cancel Display Blinking				
Sub-index0:					
Range: 02Hex	Unit:	- Default: 02Hex			Attribute: -
Size: 1byte(U8)		Access: RO		PDO map: N	Not possible
Sub-index1: No.01 to 30 Cancel Disp	ay Blinkir	ng IN1			
Range: 0000Hex-0001Hex	Unit:	-	Default: 0000Hex		Attribute: A
Size: 2byte(U16)		Access: RW		PDO map: N	Not possible
Sub-index1: No.01 to 30 Cancel Disp	ay Blinkir	ng IN2			
Range: 0000Hex-0001Hex	Unit: - De		Default: 0000Hex	Hex Attribute: A	
Size: 2byte(U16)		Access: RW		PDO map: N	Not possible

• This object execute the display blinking cancel of sensor number by index.

• Excute, when writing 0001Hex, and a value 0000hex is indicated when reading.

*040 or *840Hex	No.01 to 30 Sensor	No.01 to 30 Sensor Initialization				
Sub-index0:						
Range: 01Hex		Unit: ·	-	Default: 02Hex		Attribute: -
Size: 1byte(U8)			Access: RO	Access: RO PDO map: Not possible		lot possible
Sub-index1: No.01 t	o 30 Sensor Initializa	ation				
Range: 0000Hex-0001Hex Unit:			-	Default: 0000Hex		Attribute: A
Size: 2byte(U16) Access: RW PDO map: Not possible						

This object execute the sensor initialization of sensor number by index.

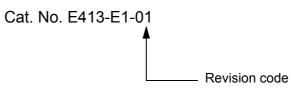
Use the following list of EtherCAT terms for reference.

Term	Abbrevia- tion	Description
AL status (application layer status)	_	Status for indicating information on errors that occur in an application on a slave.
CAN application protocol over EtherCAT	CoE	A CAN application protocol service implemented on EtherCAT.
CAN in Automation	CiA	CiA is the international users' and manufacturers' group that develops and supports higher-layer protocols.
device profile	_	Collection of device dependent information and functionality providing consistency between similar devices of the same device type.
distributed clocks	DC	Clock distribution mechanism used to synchronize EtherCAT Sensor Communication Units and the EtherCAT Master Units.
EtherCAT slave controller	ESC	A controller for EtherCAT slave communication.
EtherCAT slave information	ESI	An XML file that contains setting information for an EtherCAT Slave Unit.
EtherCAT state machine	ESM	An EtherCAT communication state machine.
EtherCAT Technology Group	ETG	The ETG is a global organization in which OEM, End Users and Technology Providers join forces to support and promote the further technology development.
index	-	Address of an object within an application process.
network configuration information	-	The EtherCAT network configuration information held by the EtherCAT master.
object	-	Abstract representation of a particular component within a device, which consists of data, parameters, and methods.
object dictionary	OD	Data structure addressed by Index and Sub-index that contains description of data type objects, communication objects and application objects.
operational	_	A state in EtherCAT communications where SDO communications and I/O are possible.
PDO communications	—	An acronym for process data communications.
pre-operational	_	A state in EtherCAT communications where only SDO communications are possible without being able to perform I/O.
Process data	-	Collection of application objects designated to be downloaded cyclically or acyclically for the purpose of measurement and control.
process data communications	_	One type of EtherCAT communications that uses process data objects (PDOs) to exchange information in realtime with a fixed cycle. This is also called PDO communications.
Process data object	PDO	Structure described by mapping parameters containing one or several process data entities.
Receive PDO	RxPDO	A process data object received by an EtherCAT Slave Unit.
safe operational	-	A state in EtherCAT communications where only SDO communications and reading input data from slaves are possible. Outputs from slaves are not performed.
SDO communications	-	One type of EtherCAT communications that uses service data objects (SDOs) for communicating information when required.
service data object	SDO	CoE asynchronous mailbox communications where all objects in the object dictionary can be read and written.
Slave Information Interface	SII	Slave information that is stored in non-volatile memory in the slave.
subindex	—	Sub-address of an object within the object dictionary.
sync manager	SM	Collection of control elements to coordinate access to concurrently used objects.
Transmit PDO	TxPDO	A process data object sent from an EtherCAT Slave Unit.

A Appendix

Revision History

A manual revision code appears as a suffix to the catalog number on the front cover of the manual.



The following table outlines the changes made to the manual during each revision. Page numbers refer to the previous version.

Revision code	Date	Revised content
01	February 2012	Original production

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Cat. No. E413-E1-01