

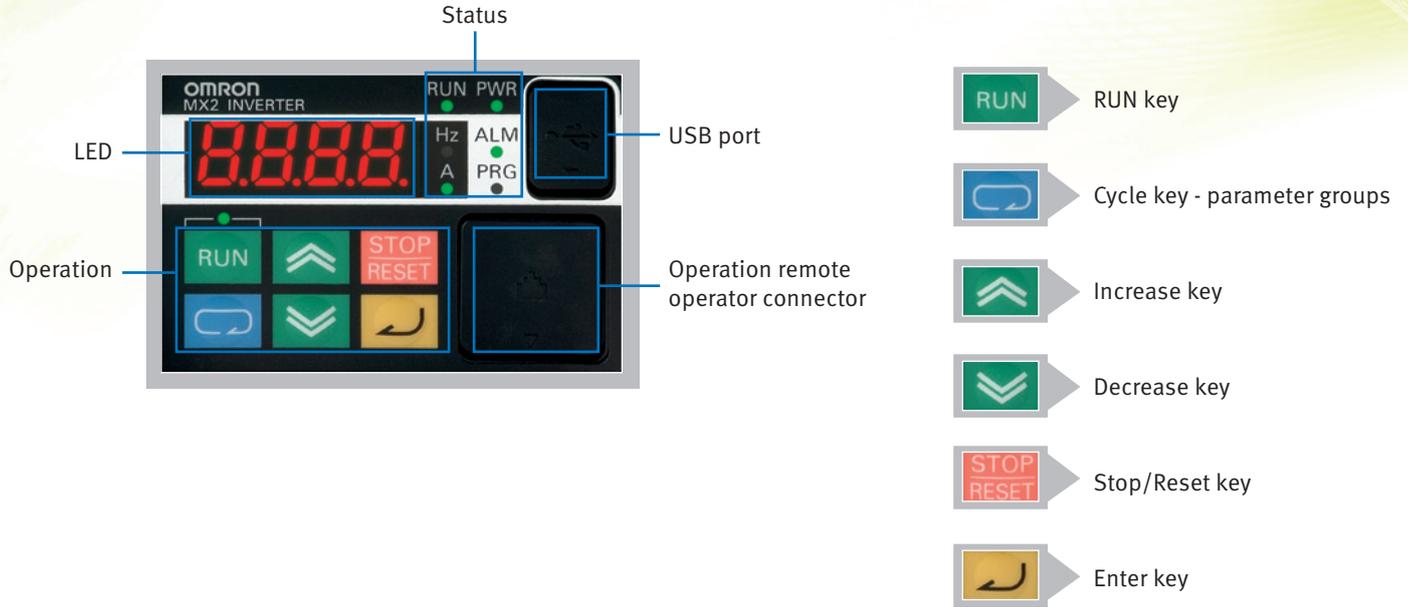
MX2 INVERTER DRIVES

Basic Parameter set-up Guide



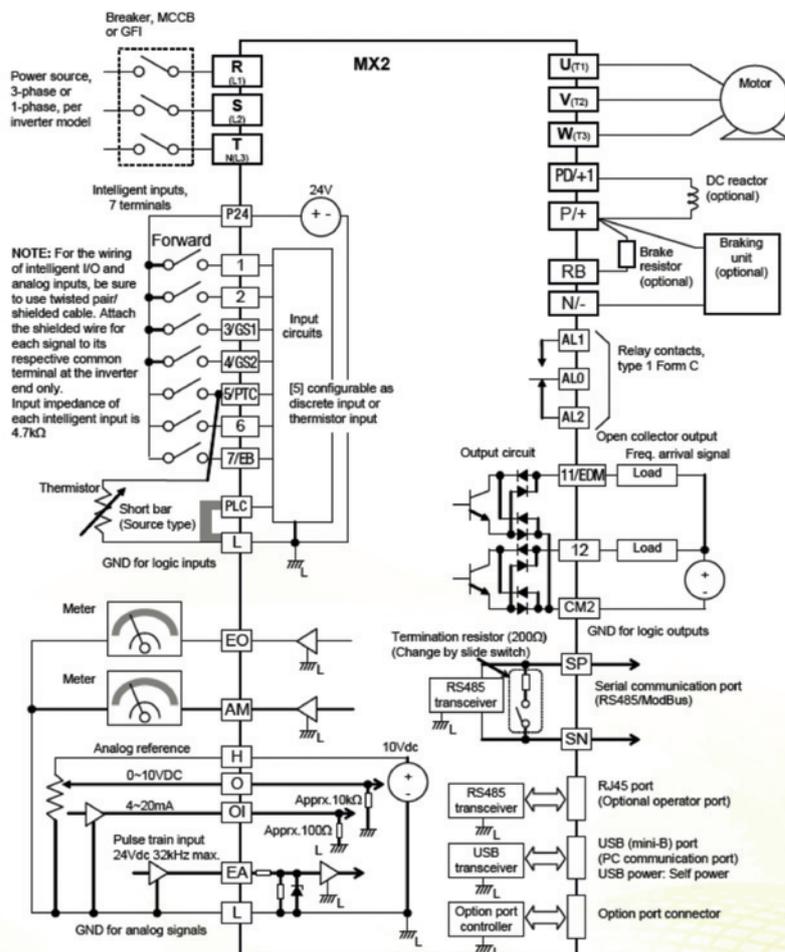
To be used in conjunction with
the MX2 Quick Start Guide [I129]
and Technical Manual [I570]

Keypad explanation:



Wiring diagram - Control, mains and motor connections:

Standard connections



Key Functions:

Initialise parameters -

Parameter b084 is used to initialise the drive back to factory defaults:-

- b084 = 01 Clears Trip History
 02 initialise All Parameters
 03 Clears Trip History & initialise All Parameters
 04 Clears Trip History & initialise All Parameters + Drive Programming

Initial Value Select (Country Code)

- b085 = 00 Area A (Asia/America/China)
 01 Area B (Europe)

Initialisation Trigger

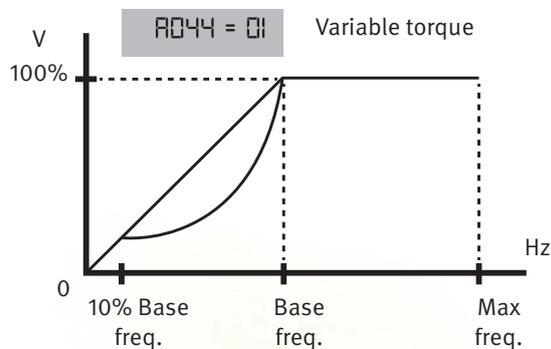
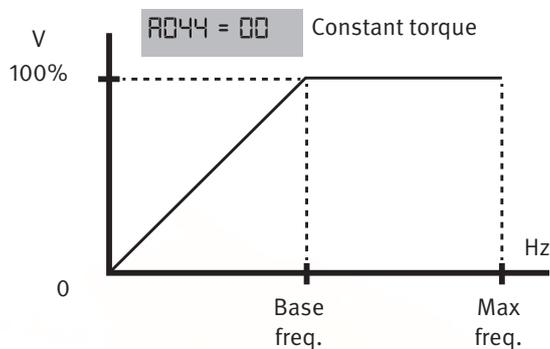
- b180 = 00 Disabled
 01 Perform initialise

IMPORTANT - the initialisation must be confirmed by parameter b180!

Control Method -

The drives control method is set in parameter A044

- A044 = 00 Constant Torque V/F (Default)
 01 Reduced Torque V/F
 02 Free V/F (Set in b100 – b113)
 03 Sensorless Vector SLV (Open Loop Vector)



b049 is the setting of the Drive's Dual Rating

- b049 = 00 Heavy Duty Mode (Default)
 01 Normal Duty Mode

Reference & Run Command Source -

Parameter A001 sets where the reference comes from:-

- A001 = 00 Keypad (Pot on external operator)
 01 Control Terminals (Default)
 02 Function F001 setting (Digital Reference)
 03 Modbus network
 04 Option Card
 06 Pulse Train Input
 07 Via Drive Programming
 10 Calc from Function I/P

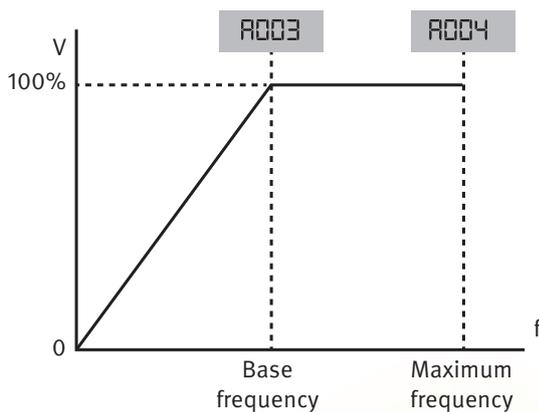
Parameter A002 sets where the run command comes from -

- A002 = 01 Control Terminals (Default)
 02 Operator
 03 Modbus
 04 Option Card

Basic Start-Up Setup -

A003 = Base Frequency (Motor rated Frequency)

A004 = MAX Frequency (FMAX)



A082 = AVR Voltage (Automatic Voltage Regulator), Motor Voltage, this setting is in fixed steps

B012 = Electronic Thermal Protection (Motor Rated Current)

B082 = Minimum output Frequency (FMIN)

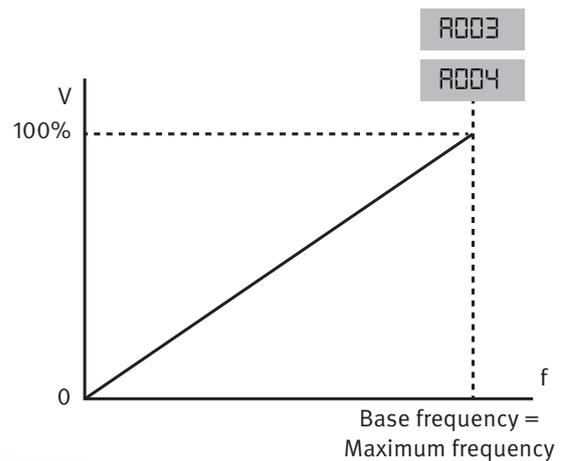
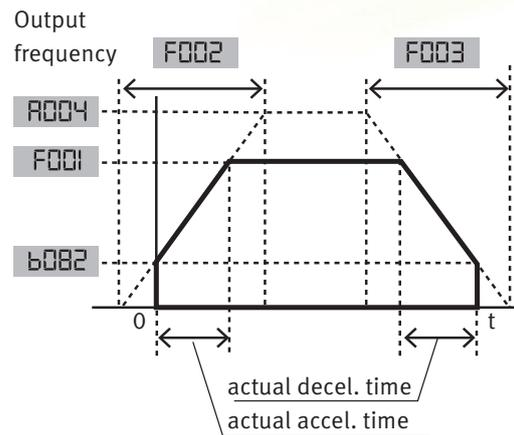
Fixed References -

Parameters A020 to A035, are where Internal Multi-Step Reference frequencies are stored

Ramp settings -

Parameter F002 sets the Acceleration1 time in seconds

Parameter F003 sets the Deceleration1 time in seconds



Overall Frequency Limits -

A061 = Upper Freq Limit

A062 = Lower Freq Limit

Digital Input Terminals -

Parameters C001 to C007, used to set the functionality of the Digital Inputs 1 to 7.

Parameter	Input Terminal	(Default Setting)	Description
C001	1	00	(Forward)
C002	2	01	(Reverse)
C003	3	12	(External Trip)
C004	4	18	(Drive Reset)
C005	5	02	(Multi-step Bit0)
C006	6	03	(Multi-step Bit1)
C007	7	06	(Jog)

Digital Output Terminals -

Parameters C021, C022 & C026, used to set the functionality of the Digital Outputs 11, 12 & Relay AL0, AL1 & AL2

Parameter	Output Terminal	(Default Setting)	Description
C021	11	00	(Run Signal)
C022	12	01	(Freq Arrival)
C026	Relay	05	(Alarm)

Analogue I/O Scaling - [Based on A004 MAX Freq]

Analogue input "O" Voltage

A012 = Upper Frequency Scaling in Hz

A011 = Lower Frequency Scaling in Hz

Analogue Input "OI" Current

A102 = Upper Frequency Scaling in Hz

A101 = Lower Frequency Scaling in Hz

Analogue Output "AM" Function Set in C028

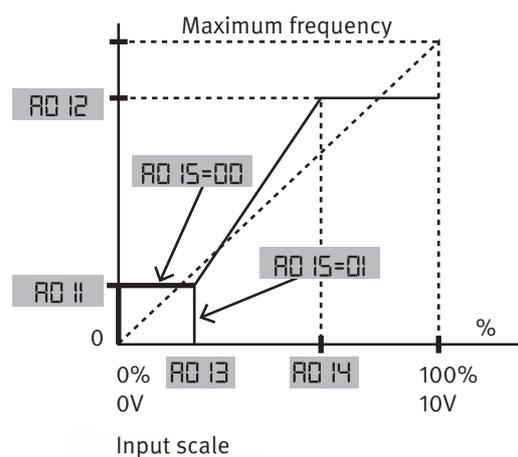
C106 = Gain % (100 = Default)

C109 = Offset % (0 = Default)

Note: A015 is 0 start selection

0 = Start FQ

1 = 0Hz



Auto-Tuning Function -

Motor Data

The following parameters are used to set-up the basic motor data:-

A003 = Motor Base Frequency (Default = 50Hz)
 A082 = AVR Voltage (Automatic Voltage Regulator)
 [Motor Volts set in Steps]
 b012 = Motors rated current in amps
 H003 = Motor Capacity in Kw
 H004 = No of Motor Poles

Auto-Tune Function

Selects the type of Auto-tune operation:-

H001 = 00 Disabled
 01 Static Tune
 02 Rotational Tune

Display will show.....

--- 0 **Autotuning OK**
 --- 9 **Failed Autotuning**

Auto-Tune Usage

This parameter selects which motor data is used:-

H002 = 00 Hitachi Standard Motor Data
 02 Auto-tuned Data

IMPORTANT - the initialisation must be confirmed by parameter H002!

Auto-tuned Data

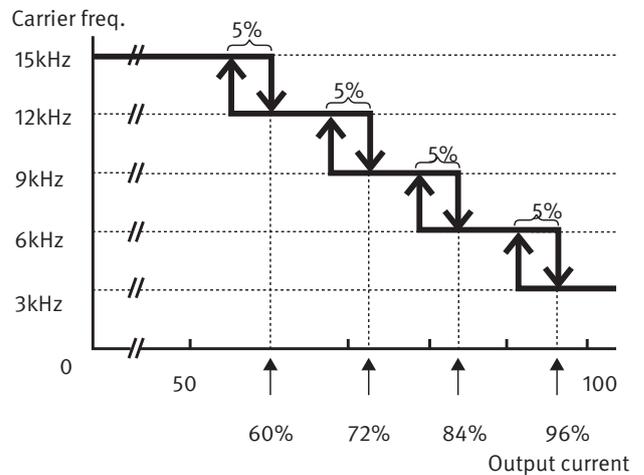
The Auto-tuned data is stored in the following parameters, used with H002 = 02:-

H030 = R1 Motor Constant R1 (Ohms) Resistance
 H031 = R2 Motor Constant R2 (Ohms) Resistance
 H032 = L Motor Constant L (mH) Inductance
 H034 = IO Motor Constant IO (Amps) Current
 H035 = J Motor Constant J (kgm²) Inertia

Carrier Frequency setting -

The following parameters are used to set the carrier frequency functions:-

b083 = Carrier Frequency (KHz)
 b089 = Carrier Frequency Reduction
 00 = Disabled
 01 = Enabled dependent on output current (default)
 02 = Enabled depends on heatsink temp



Useful Functions and monitoring -

Monitors

F001 = Reference Frequency in Hz

F002 = Accel Time1 in Seconds

F003 = Decel Time1 in Seconds

d001 = Output Frequency Hz

d002 = Output Current in Amps

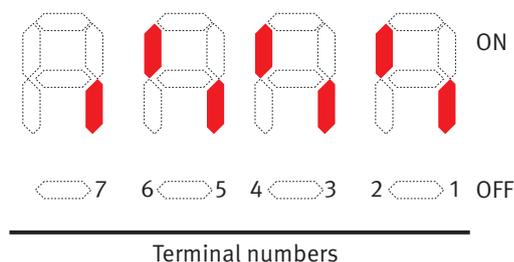
d003 = Rotation Direction F/R

d004 = Process Variable (PV), PID Feedback

d005 = 1 to 7 Input Terminal Status
(Independent of Programming)

See below diagram for explanation:-

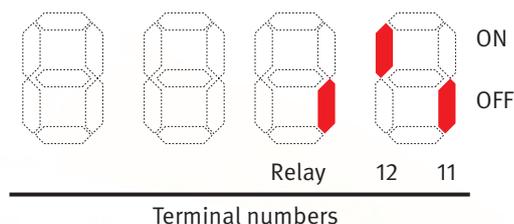
Displays the state of the intelligent **input** terminals:



d006 = Digital Output Terminal Status of 11,12 and AL2/AL1/AL0 relay terminals
(Output Function set in C021,C022 & C026 Parameters)

See below diagram for explanation:-

Displays the state of the intelligent **output** terminals:



Common Alarm Codes -

There are several common alarm codes which occur on a more frequent basis, below is an explanation of a few:-

E05: Motor Thermal Overload

This alarm is based around the motors rated current set in parameter b012.

The drive monitors the current being drawn by the motor and makes a calculation of how long and how much current the motor is drawing in the peak region above the setting in b012 during Acceleration and Running.

The drive also calculates the time spent running a motor at low output frequencies, as the cooling fan built into the rear of standard induction motors has little or no cooling effect in a motor running at low speed, thus the motor has a possibility of failure due to over heating.

E01 to E04: Over Current

The cause of this alarm is normally due to some form of short circuit on the output of the drive.

With the motor disconnected, run the drive and if this alarm still occurs it's likely the output transistors have gone short circuit, thus the drive will need repairing or replacement.

If this fault is not present with the motor disconnected, it's likely the fault lies with the motor, either the windings are shorting to earth or between phases. In either case the motor should always be Checked / Tested thoroughly.

E07: DC Bus Overvolt

Generally this alarm only occurs for 2 reasons:

1. The incoming mains supply to the drive is very high, causing the DC bus voltage to rise above the trip level, usually shown as E15 alarm.
2. During motor deceleration, energy is regenerated from the motor back onto the DC bus of the drive causing the DC Bus Voltage level to Rise up to the internal trip level of the drive.

This can be due to a large inertial load or if the drive has been fitted with regenerative resistors, which have gone open circuit.

E21: Inverter Thermal Trip

Heatsink Overtemp /Heatsink Max Temp, occurs when the drive's ambient temperature is too high or the cooling fans have become blocked with dirt build-up, these alarms will occur.

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